



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**OIL TOTE BTM**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP05963601</b>	---	---
Sample Date	Client Info		<b>27 Sep 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >3	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >2	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m >4	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.01	<b>0.009</b>	---	---
ppm Water	ppm	ASTM D6304 >100	<b>94.0</b>	---	---

## FLUID CLEANLINESS

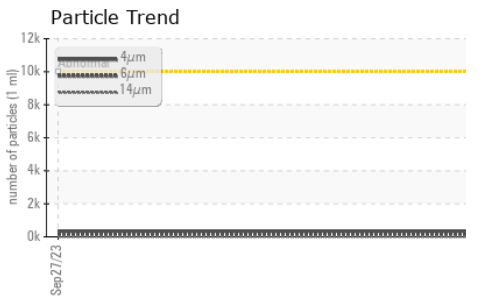
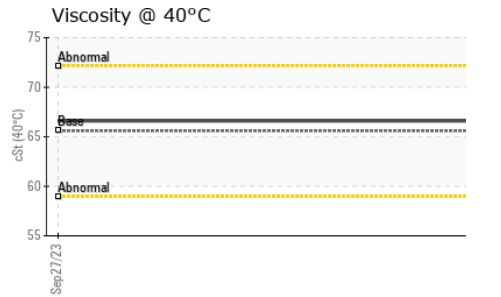
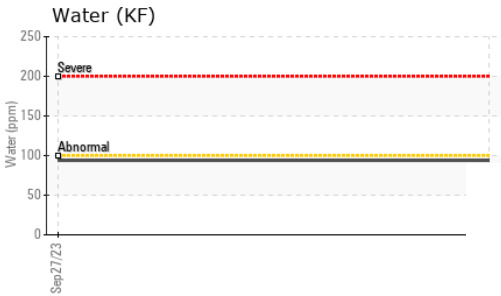
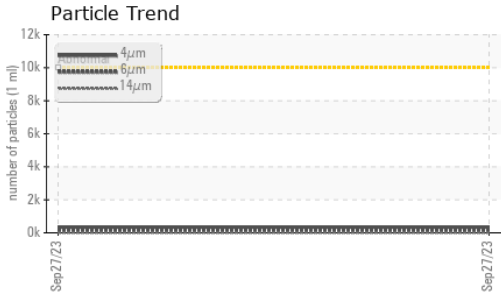
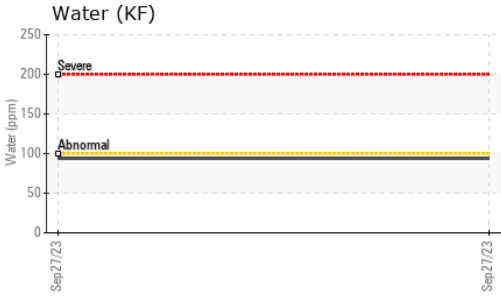
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>341</b>	---	---
Particles >6µm	ASTM D7647	>2500	<b>78</b>	---	---
Particles >14µm	ASTM D7647	>320	<b>9</b>	---	---
Particles >21µm	ASTM D7647	>80	<b>3</b>	---	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>16/13/10</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.039</b>	---	---





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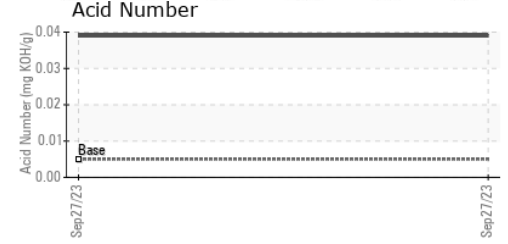
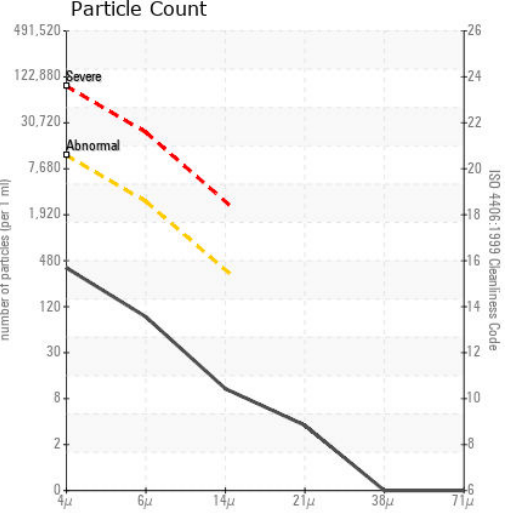
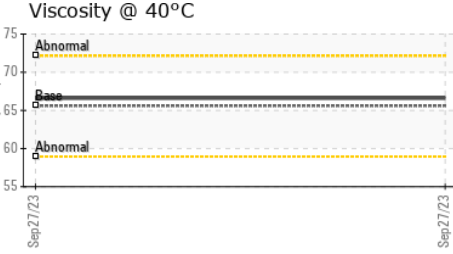
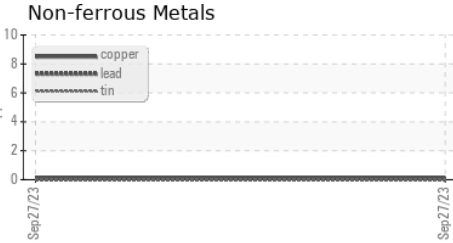
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	66.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP05963601    **Received** : 28 Sep 2023  
**Lab Number** : 05963601    **Diagnosed** : 29 Sep 2023  
**Unique Number** : 10670152    **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON FOODS - RINGGOLD VA**  
 1725 CANE CREEK PKWY  
 RINGGOLD, VA  
 US 24586  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: