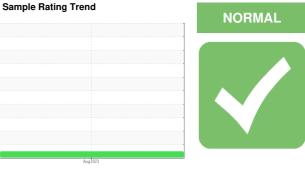


OIL ANALYSIS REPORT

PALASYN 45
Machine Id
PALATEK 1808020010

Component

Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

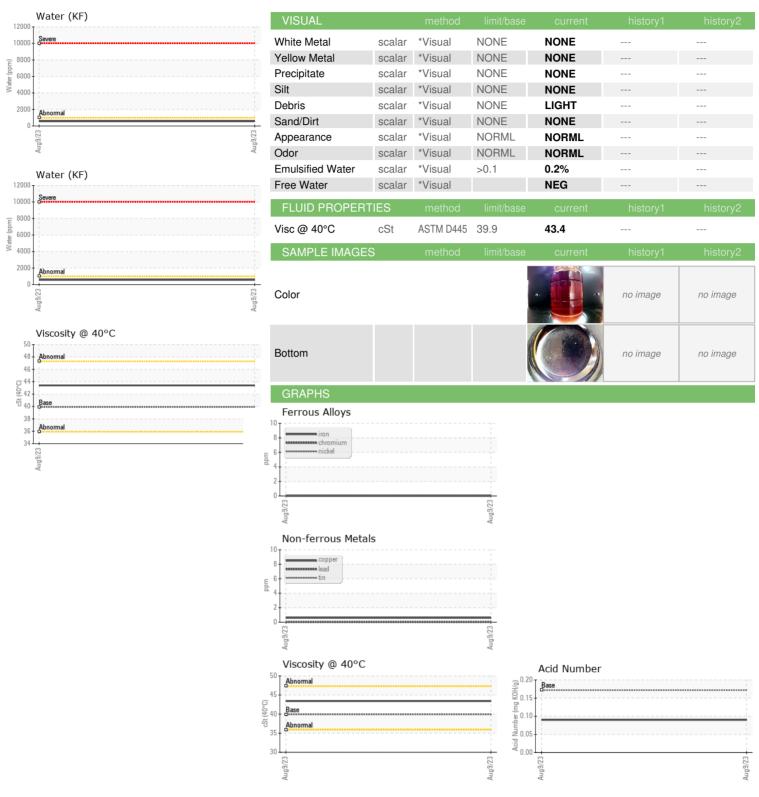
				Aug2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS05963663		
Sample Date		Client Info		09 Aug 2023		
Machine Age	hrs	Client Info		17472		
Oil Age	hrs	Client Info		1558		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0		
Barium	ppm	ASTM D5185m	0.0	2		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0	0		
Magnesium	ppm	ASTM D5185m	0.0	0		
Calcium	ppm	ASTM D5185m	0.0	0		
Phosphorus	ppm	ASTM D5185m	966	368		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	1309	1044		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.1	0.057		
ppm Water	ppm	ASTM D6304	>1000	570		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

0.09

Acid Number (AN) mg KOH/g ASTM D8045 0.172



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number Unique Number

: 05963663 : 10670214 Test Package : IND 2 (Additional Tests: KF)

Received : UCS05963663 Diagnosed

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

: 28 Sep 2023 : 29 Sep 2023

Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: MIKE KROPP mike.kropp@dakotaairpower.com T: (605)400-0582

DAKOTA AIR POWER

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: MIKE KROPP - UCDAKTEA

TEA, SD

F:

US 57064