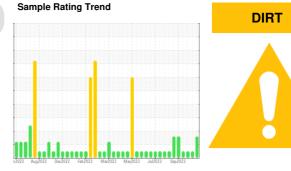


OIL ANALYSIS REPORT



Keye

Machine Id **Byron Center CAT 1 BYCM01BE** Component **Biogas Engine**

CHEVRON HDAX 6500 LFG GAS ENGINE OIL (--- GAL)

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0614974	WC0640323	WC0640326
Sample Date		Client Info		26 Sep 2023	21 Sep 2023	12 Sep 202
Machine Age	hrs	Client Info		82638	82525	82322
Oil Age	hrs	Client Info		480	360	144
Oil Changed	1115	Client Info		Not Changd	Not Changd	Not Change
-		Cilent Inio		Ŭ	Ũ	Ũ
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	8	5	2
Chromium	ppm	ASTM D5185m		<1	<1	<1
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m	~ _	0	0	0
Silver	ppm	ASTM D5185m	>5	0	0	<1
Aluminum	ppm	ASTM D5185m		3	4	0
Lead		ASTM D5185m	>9	۲ ۲	<1	0
	ppm	ASTM D5185m		2	2	0
Copper	ppm					
Tin	ppm	ASTM D5185m	>4	4	4	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		2	0	0
Molybdenum	ppm	ASTM D5185m		1	1	0
Manganese	ppm	ASTM D5185m		<1	1	0
Magnesium	ppm	ASTM D5185m		11	8	8
Calcium	ppm	ASTM D5185m		1846	1883	1923
Phosphorus	ppm	ASTM D5185m		274	273	284
Zinc	ppm	ASTM D5185m		345	311	330
Sulfur				•.•		
Gunui	ppm	ASTM D5185m		3506	3587	3281
CONTAMINANTS		ASTM D5185m method	limit/base		3587 history1	3281 history2
CONTAMINANTS			limit/base	3506		
CONTAMINANTS Silicon	5	method		3506 current	history1	history2
CONTAMINANTS Silicon Sodium	ppm	method ASTM D5185m	>181	3506 current ▲ 182	history1 152	history2 79
CONTAMINANTS Silicon Sodium	ppm ppm	method ASTM D5185m ASTM D5185m	>181	3506 current ▲ 182 0	history1 152 3	history2 79 0 <1
CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	>181 >20	3506 current ▲ 182 0 1	history1 152 3 0	history2 79 0
CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m method	>181 >20 limit/base	3506 current ▲ 182 0 1 current	history1 152 3 0 history1	history2 79 0 <1 history2
CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844	>181 >20 limit/base >20	3506 current ▲ 182 0 1 current 0.1	history1 152 3 0 history1 0	history2 79 0 <1 history2 0
CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm % Abs/cm Abs/.1mm	method ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	>181 >20 limit/base >20	3506 current ▲ 182 0 1 current 0.1 5.6	history1 152 3 0 history1 0 5.5	history2 79 0 <1 history2 0 5.6 20.0
CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm % Abs/cm Abs/.1mm	method ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7415	>181 >20 limit/base >20 >30	3506 current ▲ 182 0 1 current 0.1 5.6 24.9	history1 152 3 0 history1 0 5.5 22.7	history2 79 0 <1 history2 0 5.6 20.0
CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm % Abs/cm Abs/.1mm	method ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624 Method	>181 >20 limit/base >20 >30 limit/base	3506 current ▲ 182 0 1 current 0.1 5.6 24.9 current	history1 152 3 0 history1 0 5.5 22.7 history1	history2 79 0 <1

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



OIL ANALYSIS REPORT

