

PROBLEM SUMMARY

Sample Rating Trend



WEAR



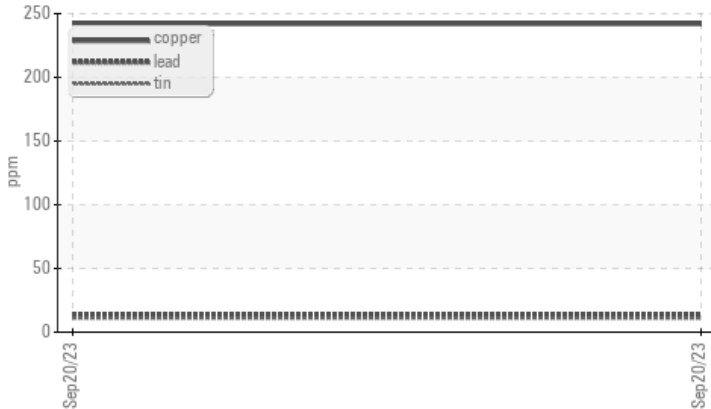
Machine Id
ROTO WINDER

Component
Gearbox

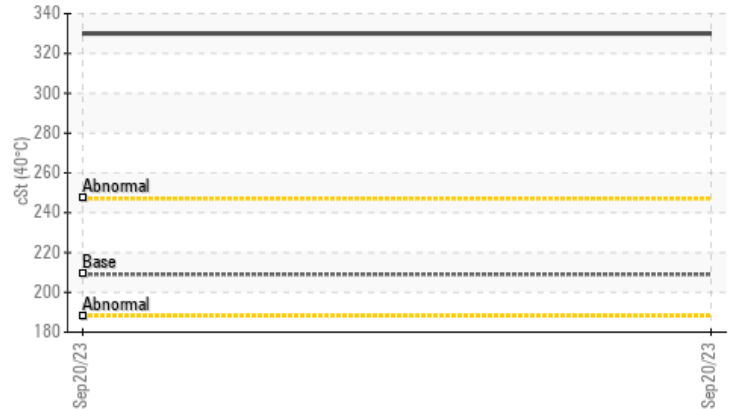
Fluid
CHEVRON MEROPA 220 (3 GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Viscosity @ 40°C



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ABNORMAL	---	---
Copper ppm ASTM D5185m >200	▲ 242	---	---
Tin ppm ASTM D5185m >10	▲ 11	---	---
Visc @ 40°C cSt ASTM D445 209	▲ 330	---	---

Customer Id: 3MBBRO
Sample No.: TO60001360
Lab Number: 05963787
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

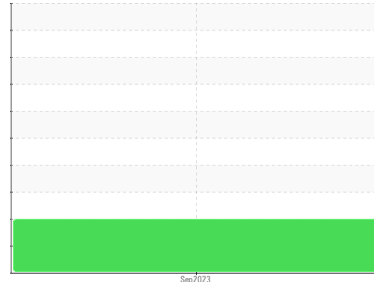
RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
ROTO WINDER
 Component
Gearbox
 Fluid
CHEVRON MEROPA 220 (3 GAL)

DIAGNOSIS

- ▲ **Recommendation**
 No corrective action is recommended at this time. Resample at the next service interval to monitor.
- ▲ **Wear**
 Bearing and/or bushing wear is indicated.
- ▲ **Contamination**
 There is no indication of any contamination in the oil.
- ▲ **Fluid Condition**
 Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		TO60001360	---	---
Sample Date	Client Info		20 Sep 2023	---	---
Machine Age	yrs	Client Info	30	---	---
Oil Age	yrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		109	---	---
Iron	ppm	ASTM D5185m >200	80	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >10	<1	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	<1	---	---
Lead	ppm	ASTM D5185m >50	14	---	---
Copper	ppm	ASTM D5185m >200	▲ 242	---	---
Tin	ppm	ASTM D5185m >10	▲ 11	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 40	10	---	---
Barium	ppm	ASTM D5185m	2	---	---
Molybdenum	ppm	ASTM D5185m	<1	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	2	---	---
Calcium	ppm	ASTM D5185m	102	---	---
Phosphorus	ppm	ASTM D5185m 270	223	---	---
Zinc	ppm	ASTM D5185m	28	---	---
Sulfur	ppm	ASTM D5185m 8600	7081	---	---

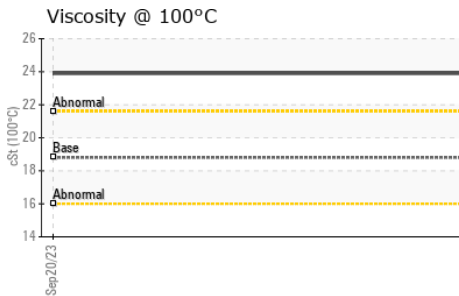
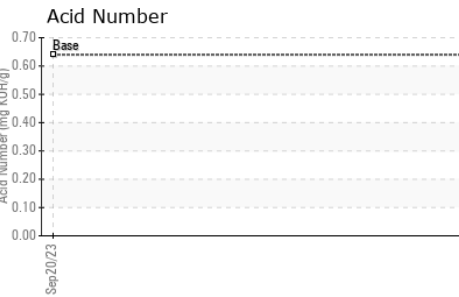
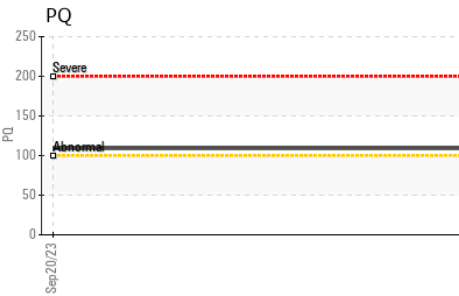
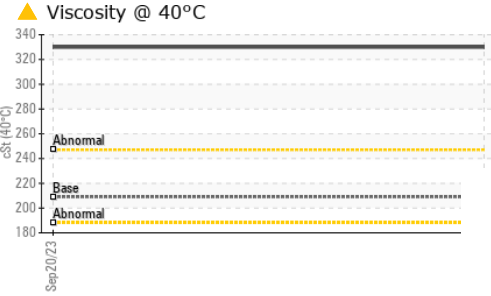
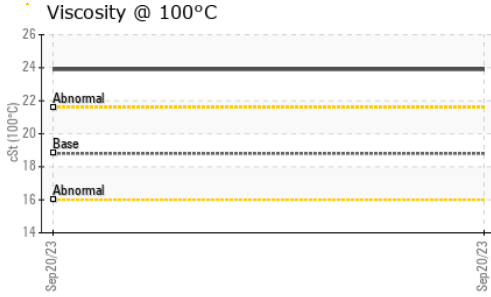
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	3	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

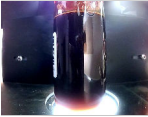

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

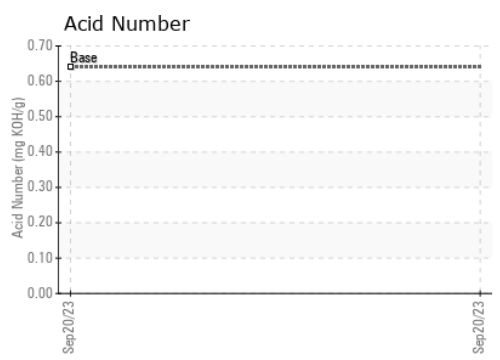
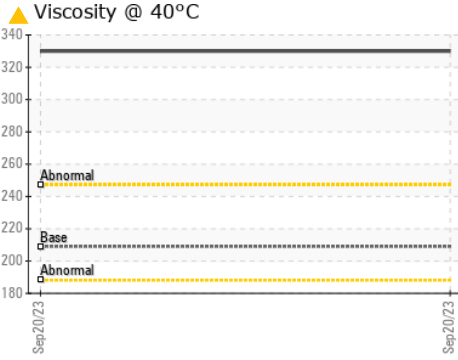
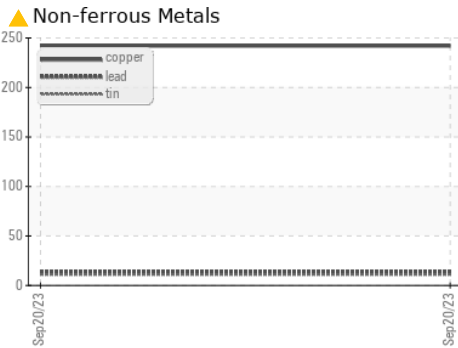
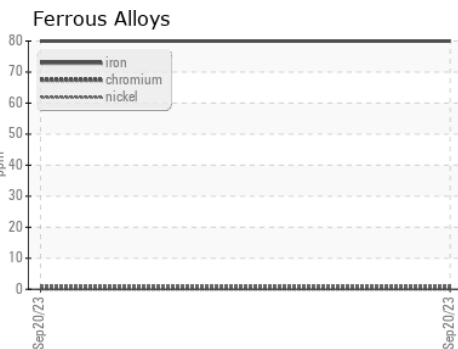
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 209	▲ 330	---	---
Visc @ 100°C	cSt	ASTM D445 18.8	▲ 23.9	---	---
Viscosity Index (VI)	Scale	ASTM D2270 100	▲ 92	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO60001360 **Received** : 28 Sep 2023
Lab Number : 05963787 **Diagnosed** : 01 Oct 2023
Unique Number : 10670338 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KV100, PQ, VI)

3M BROWNWOOD
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 US 76801
 Contact: RICKY GOTCHER
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 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)