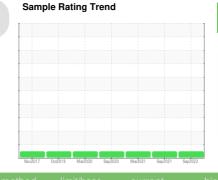
COOLANT REPORT

KANSAS/44/EG - OTHER SERVICE 63.03 [KANSAS^44^EG - OTHER SERVICE] Component Coolant Fluid





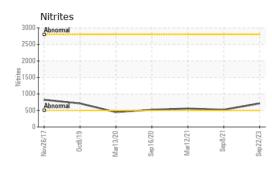
NORMAL

EXTENDED LIFE COOLANT (--- GAL)

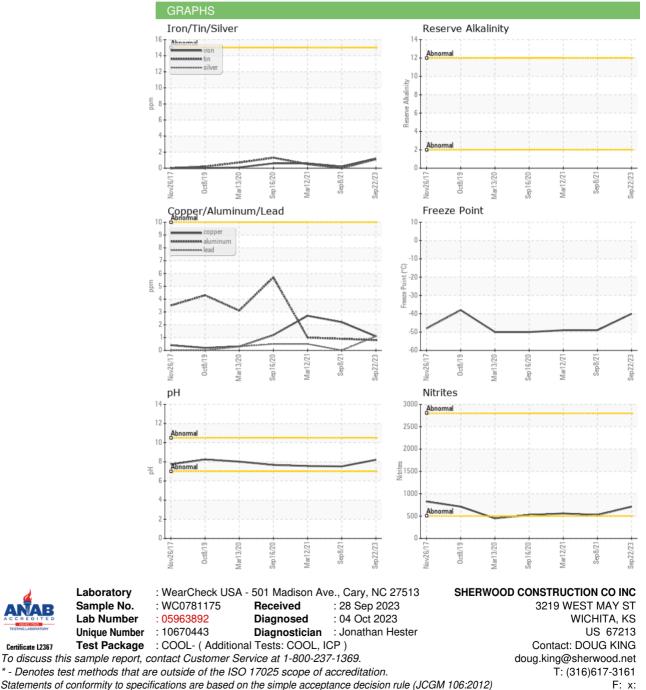
DIAGNOSIS	SAMPLE INFORM	ΛΑΤΙΟΝ	method				history2
Recommendation	Sample Number		Client Info		WC0781175	WC0590294	WC0552121
o corrective action is recommended at this time.	Sample Date		Client Info		22 Sep 2023	08 Sep 2021	12 Mar 2021
e fluid is suitable for further service.	Machine Age	hrs	Client Info		13431	12430	11982
Corrosion All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		13431	0	0
	Oil Changed		Client Info		Not Changd	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
ontaminants nere is no indication of any contamination in the	PHYSICAL TEST F	RESULTS	6 method	limit/base	current	history1	history2
coolant.	Specific Gravity		*ASTM D1298		1.070		
olant Condition	рН	Scale 0-14	ASTM D1287		8.21	7.52	7.56
Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		712	524	560
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		52.0	54	54
	Freezing Point	°F	ASTM D3321		-40	-49	-49
	Total Dissolved Solids				343.0	356.5	378.0
	Carboxylate				fail	fail	pass
	CORROSION INH	IBITORS	6 method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		15	34	29
	Phosphorus	ppm	ASTM D6130		11	1	2
	Boron	ppm	ASTM D6130		22	59	73
	Molybdenum	ppm	ASTM D6130		554	1078	1200
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	1	<1	<1
	Aluminum	ppm	ASTM D6130	>10	<1	<1	1
	Copper	ppm	ASTM D6130	>10	1	2	3
	Lead	ppm	ASTM D6130	>10	1	0	<1
	Tin	ppm	ASTM D6130	>10	1	0	<1
	Zinc	ppm	ASTM D6130		<1	<1	1
	CONTAMINANTS	;	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		14	41	50
	CARRIER SALTS		method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		3570	3515	3452
	Potassium	ppm	ASTM D6130		31	15	22
	SCALE POTENT	AL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		3	4	5

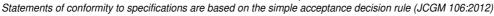


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					





EF.