COOLANT REPORT

Sample Rating Trend





Area KANSAS/44/EG - DOZER Machine Id 36.32L [KANSAS^44^EG - DOZER] Component Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

		Uct2018 Ma	r2019 Sep2019 Apr2020	Sep2020 Oct2020 Sep2021 Sep20	022 Sep2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history
Sample Number		Client Info		WC0789776	WC0712314	WC058468
Sample Date		Client Info		22 Sep 2023	19 Sep 2022	13 Sep 202
Machine Age	hrs	Client Info		8336	7500	6767
Oil Age	hrs	Client Info		1643	7500	6558
Oil Changed		Client Info		Not Changd	Not Changd	Not Chang
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	6 method	limit/base	current	history1	history
Specific Gravity		*ASTM D1298		1.068	1.070	
pН	Scale 0-14	ASTM D1287		7.21	7.16	7.49
Nitrites	ppm	AP-053:2009		712	524	524
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		50.8	52.4	52
Freezing Point	°F	ASTM D3321		-35	-40	-43
Total Dissolved Solids				363.5	65.5	413.5
Carboxylate				fail	pass	pass
CORROSION INH	IBITORS	6 method	limit/base	current	history1	history
Silicon	ppm	ASTM D6130	0	11	27	18
Phosphorus	ppm	ASTM D6130	0	<1	35	<1
Boron	ppm	ASTM D6130	0	11	0	0
Molybdenum	ppm	ASTM D6130	950	534	1091	1027
CORROSION		method	limit/base	current	history1	history
Iron	ppm	ASTM D6130	>15	1	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	5	2
Copper	ppm	ASTM D6130	>10	1	1	<1
Lead	ppm	ASTM D6130	>10	1	0	<1
Tin	ppm	ASTM D6130	>10	1	0	<1
Zinc	ppm	ASTM D6130		<1	<1	<1
CONTAMINANTS	\$	method	limit/base	current	history1	history
Chlorine	ppm	ASTM D6130		17	2	4
CARRIER SALTS	;	method	limit/base	current	history1	history
Sodium	ppm	ASTM D6130		3423	3277	3556
Potassium	ppm	ASTM D6130		251	772	640
SCALE POTENTI	IAL	method	limit/base	current	history1	history
Calcium	ppm	ASTM D6130		2	4	2
Magnesium	ppm	ASTM D6130		<1	2	1

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Fluid

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

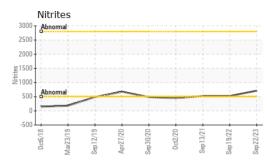
There is no indication of any contamination in the coolant.

Coolant Condition

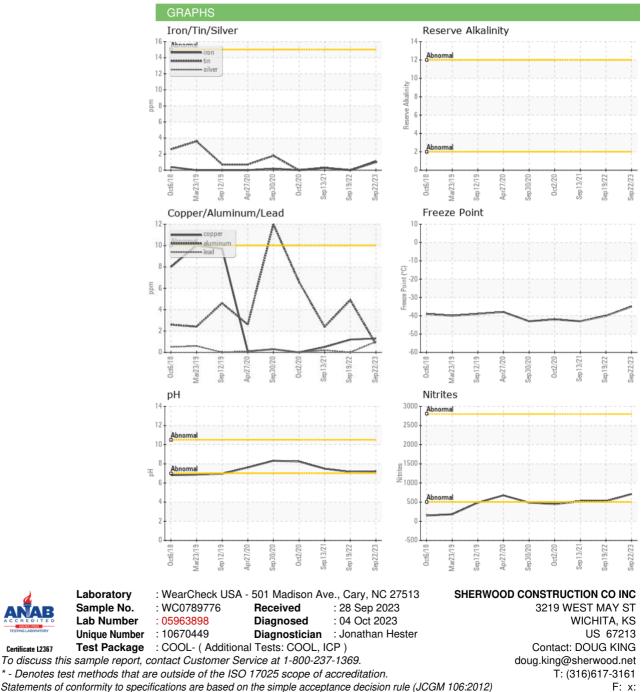
Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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