

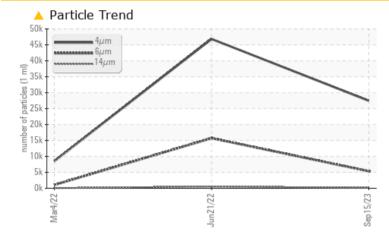
PROBLEM SUMMARY

KAESER CSD 125 7191506 (S/N 1484)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL ABNORMAL NORMAL Particles >6µm ASTM D7647 >1300 5353 A 15737 1049 Particles >14µm ASTM D7647 >80 ▲ 538 48 Particles >21µm ASTM D7647 >20 31 67 12 **Oil Cleanliness** ISO 4406 (c) >--/17/13 **A** 22/20/14 ▲ 23/21/16 17/13

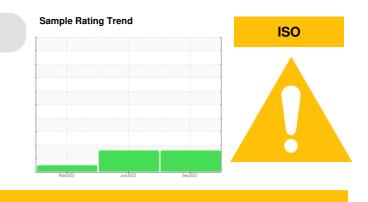
Customer Id: AXINEW Sample No.: KCPA000799 Lab Number: 05964195 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Jun 2022 Diag: Don Baldridge

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



04 Mar 2022 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

KAESER CSD 125 7191506 (S/N 1484)

Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

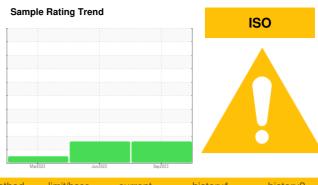
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

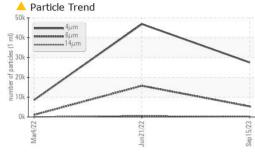


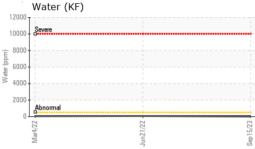
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA000799	KCP51925	KCP38056
Sample Date		Client Info		15 Sep 2023	21 Jun 2022	04 Mar 2022
Machine Age	hrs	Client Info		21566	10762	8148
Oil Age	hrs	Client Info		0	2600	8148
Oil Changed		Client Info		N/A	Not Changd	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	0	3	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m		6	6	10
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	1	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	90	14	18	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		4	4	10
Zinc	ppm	ASTM D5185m		0	15	0
Sulfur	ppm	ASTM D5185m		17588	19091	14435
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	<1
Sodium	ppm	ASTM D5185m		6	11	<1
Potassium	ppm	ASTM D5185m	>20	3	3	0
Water	%	ASTM D6304	>0.05	0.001	0.007	0.004
ppm Water	ppm	ASTM D6304	>500	3.4	70.4	47.1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		27469	46851	8546
Particles >6µm		ASTM D7647	>1300	<u> </u>	1 5737	1049
Particles >14µm		ASTM D7647	>80	148	▲ 538	48
Particles >21µm		ASTM D7647	>20	<u> </u>	6 7	12
Particles >38µm		ASTM D7647	>4	1	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>	A 23/21/16	17/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.45	0.39

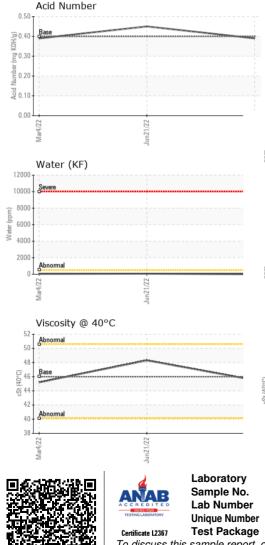


Built for a lifetime.

OIL ANALYSIS REPORT





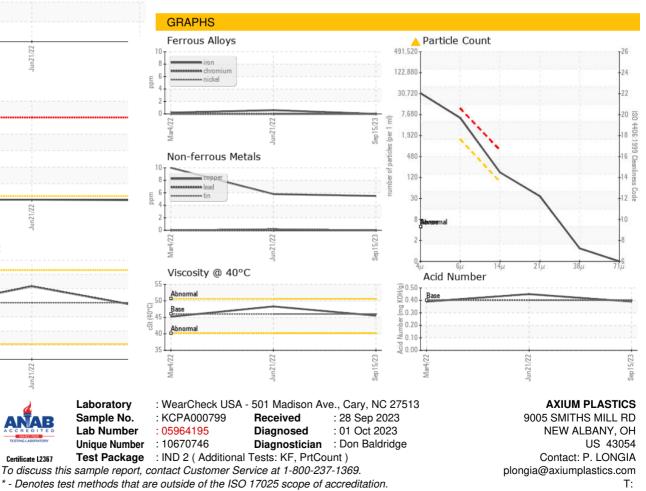


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	FIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.5	48.3	45.2
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				8		





Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: