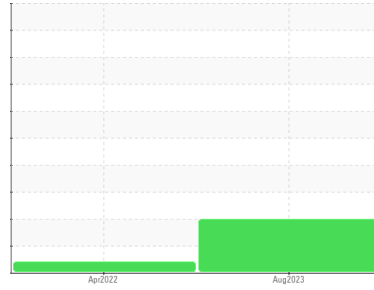




PROBLEM SUMMARY

Sample Rating Trend



Machine Id
4803485 (S/N 1515)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 21658	---	---
Particles >14µm	ASTM D7647	>80	▲ 1889	---	---
Particles >21µm	ASTM D7647	>20	▲ 359	---	---
Particles >38µm	ASTM D7647	>4	▲ 6	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/22/18	---	---

Customer Id: DOMALB
 Sample No.: KCPA001417
 Lab Number: 05964213
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

11 Apr 2022 Diag: Angela Borella

VIS DEBRIS



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

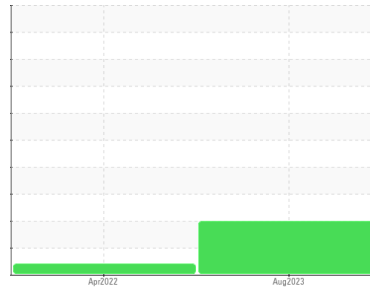
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
4803485 (S/N 1515)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA001417	KCP45665	---
Sample Date	Client Info		07 Aug 2023	11 Apr 2022	---
Machine Age	hrs	Client Info	50428	42962	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	<1	---
Aluminum	ppm	ASTM D5185m >10	0	<1	---
Lead	ppm	ASTM D5185m >10	0	<1	---
Copper	ppm	ASTM D5185m >50	10	4	---
Tin	ppm	ASTM D5185m >10	0	<1	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m 90	0	0	---
Calcium	ppm	ASTM D5185m 2	0	0	---
Phosphorus	ppm	ASTM D5185m	<1	5	---
Zinc	ppm	ASTM D5185m	14	0	---
Sulfur	ppm	ASTM D5185m	16455	7185	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1	---
Sodium	ppm	ASTM D5185m	0	0	---
Potassium	ppm	ASTM D5185m >20	1	1	---
Water	%	ASTM D6304 >0.05	0.002	0.003	---
ppm Water	ppm	ASTM D6304 >500	21.6	39.1	---

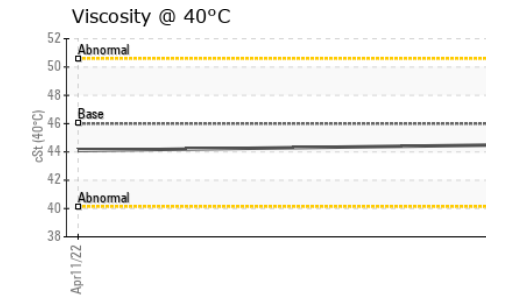
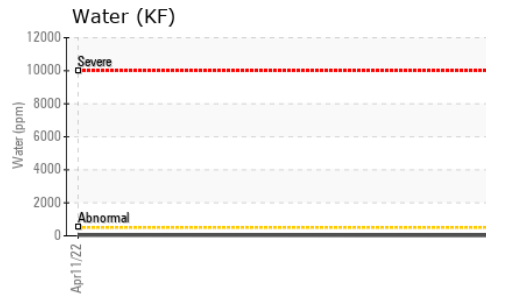
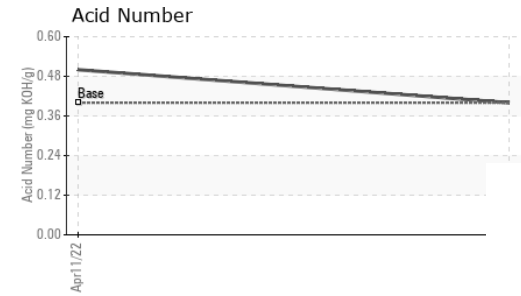
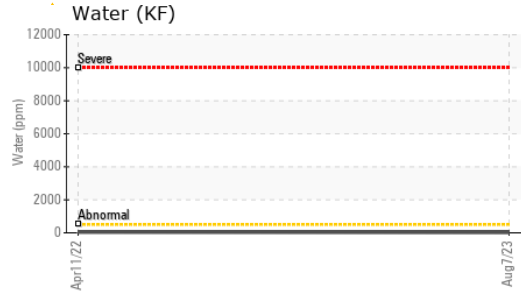
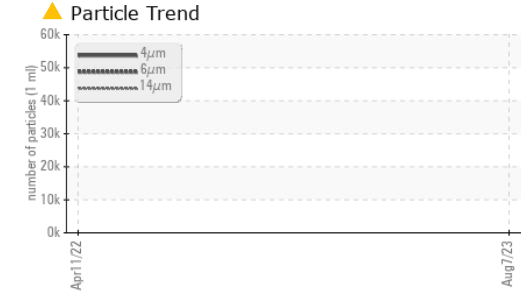
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		55638	---	---
Particles >6µm	ASTM D7647	>1300	▲ 21658	---	---
Particles >14µm	ASTM D7647	>80	▲ 1889	---	---
Particles >21µm	ASTM D7647	>20	▲ 359	---	---
Particles >38µm	ASTM D7647	>4	▲ 6	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/22/18	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.40	0.50	---

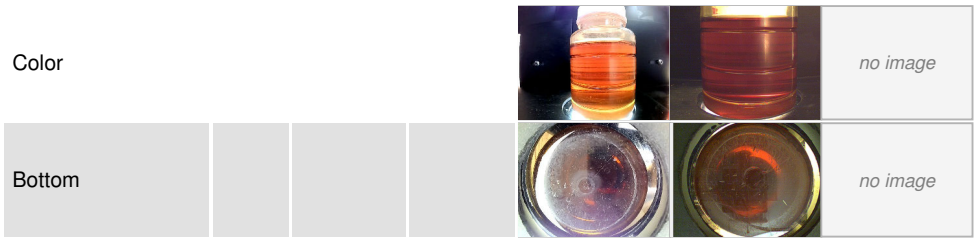
OIL ANALYSIS REPORT



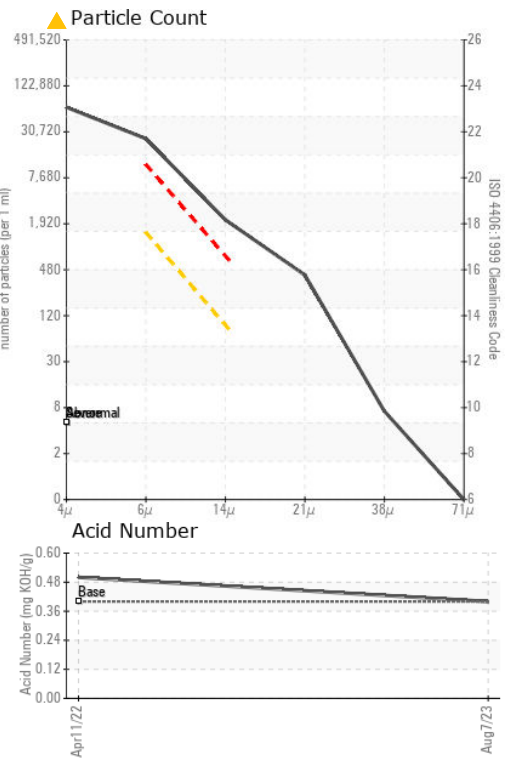
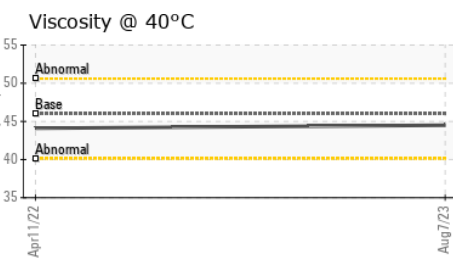
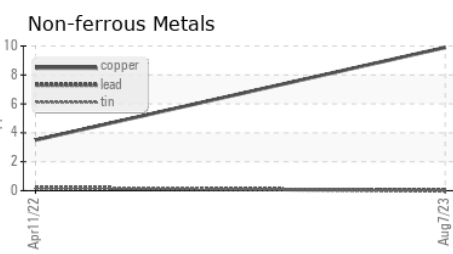
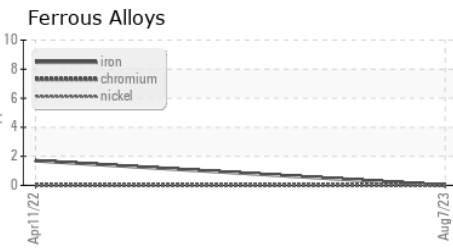
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA001417 **Received** : 28 Sep 2023
Lab Number : 05964213 **Diagnosed** : 01 Oct 2023
Unique Number : 10670764 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

DOMINION OF GEORGIA
 847 FLINT AVE
 ALBANY, GA
 US 31701
 Contact: Service Manager
 AP@SHEINCUSA.COM
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)