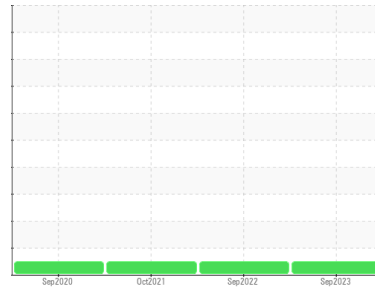




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**PTU-1 - M2-0213**

Component  
**Gearbox**  
Fluid  
**GULF EP 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0038828</b>	RP0030018	RP0022461
Sample Date	Client Info		<b>06 Sep 2023</b>	09 Sep 2022	05 Oct 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed		Client Info	<b>N/A</b>	Not Chngd	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>5</b>	3	3
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>3</b>	7	14
Barium	ppm	ASTM D5185m	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	2	<1
Calcium	ppm	ASTM D5185m	<b>4</b>	4	4
Phosphorus	ppm	ASTM D5185m	<b>166</b>	177	178
Zinc	ppm	ASTM D5185m	<b>0</b>	5	2

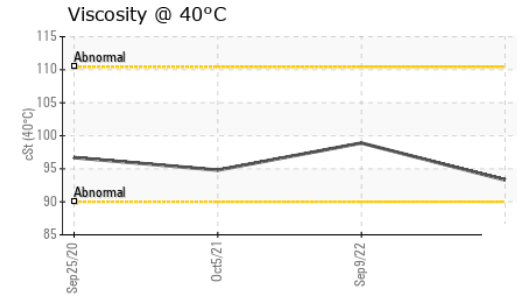
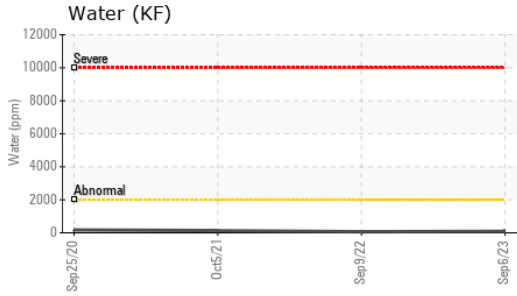
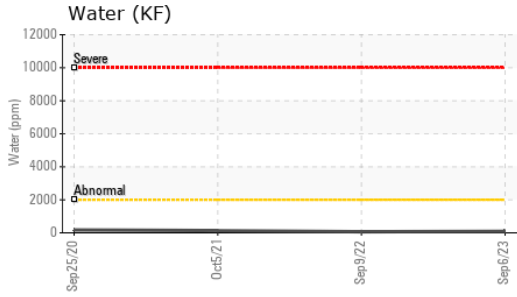
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0
Water	%	ASTM D6304 >0.2	<b>0.008</b>	0.006	0.013
ppm Water	ppm	ASTM D6304 >2000	<b>88.7</b>	64.9	136.1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.34</b>	0.49	0.476

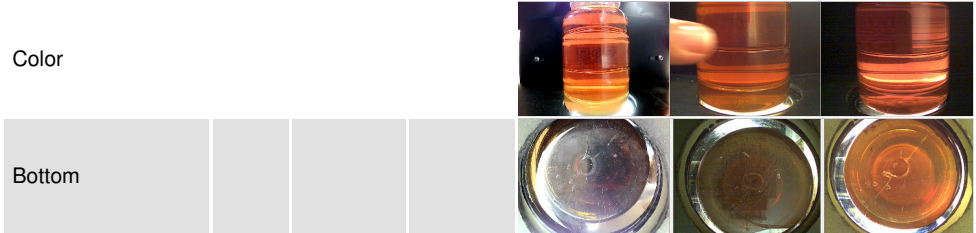
# OIL ANALYSIS REPORT



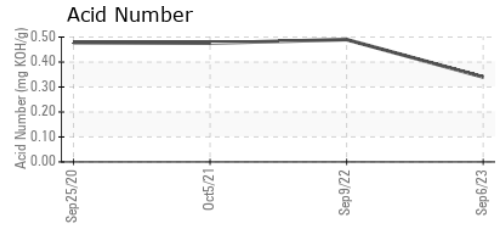
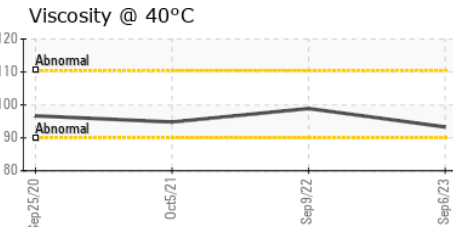
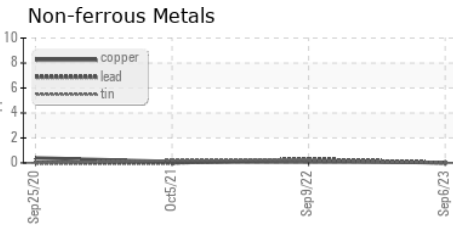
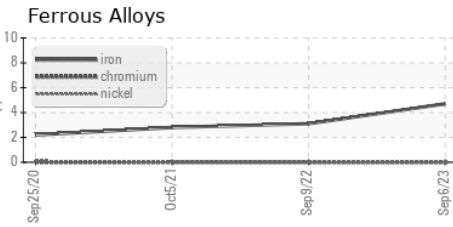
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	93.3	98.9	94.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0038828 **Received** : 28 Sep 2023  
**Lab Number** : 05964237 **Diagnosed** : 29 Sep 2023  
**Unique Number** : 10670788 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**VEOLIA WATER**  
 1 NEW BOSTON RD EXTENSION  
 STURBRIDGE, MA  
 US 01566  
 Contact: WAYNE JOHNSON  
 WAYNE.JOHNSON2@VEOLIA.COM  
 T: (508)347-2514  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)