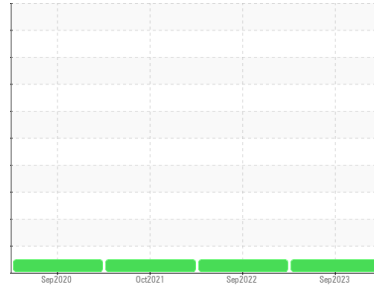




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
PTU-2 - SC-02

Component
Gearbox

Fluid
ROYAL PURPLE SYNERGY 140/460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0038778	RP0030025	RP0022459
Sample Date	Client Info		06 Sep 2023	09 Sep 2022	05 Oct 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	Not Chngd	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	10	8	10
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >15	0	0	<1
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	0	1	1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	0	<1	<1
Antimony	ppm	ASTM D5185m >5	---	---	<1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	10
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	17	16	18
Phosphorus	ppm	ASTM D5185m 200	122	110	108
Zinc	ppm	ASTM D5185m	0	<1	0

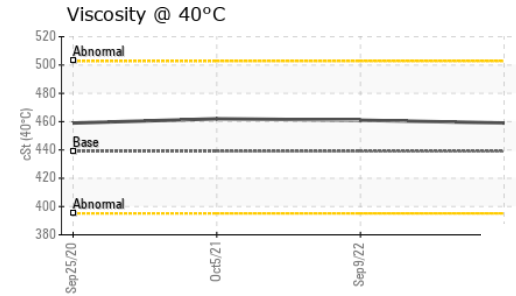
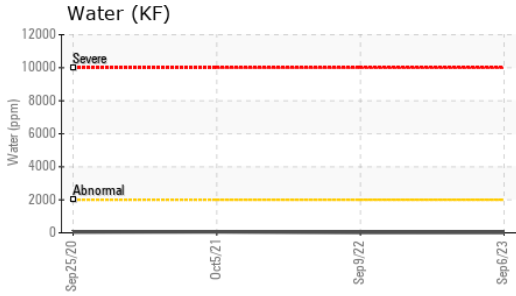
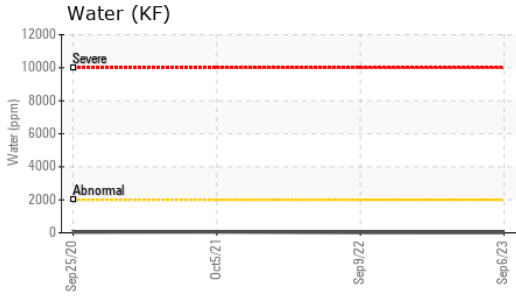
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	3	3	4
Sodium	ppm	ASTM D5185m	0	<1	<1
Potassium	ppm	ASTM D5185m >20	2	0	<1
Water	%	ASTM D6304 >0.2	0.001	0.001	0.005
ppm Water	ppm	ASTM D6304 >2000	2.6	7.7	53.4

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.2	0.18	0.21	0.180

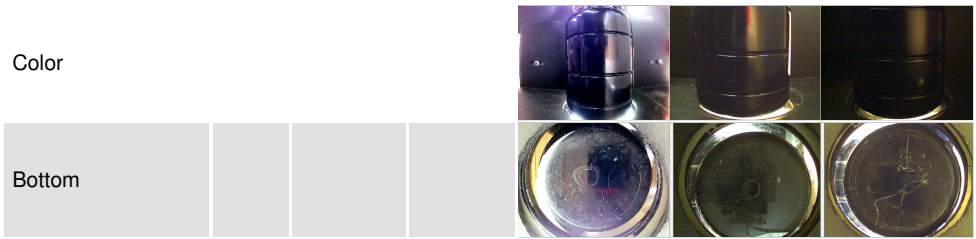
OIL ANALYSIS REPORT



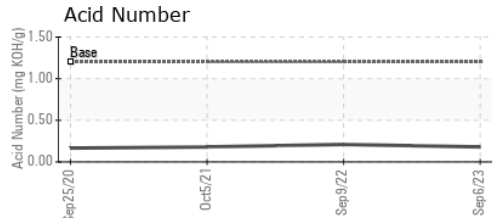
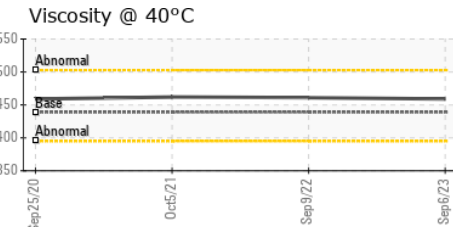
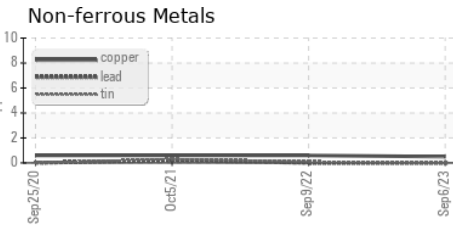
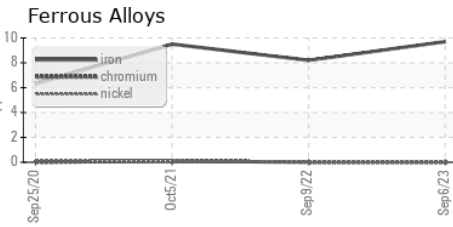
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	439	459	461

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038778 **Received** : 28 Sep 2023
Lab Number : 05964242 **Diagnosed** : 01 Oct 2023
Unique Number : 10670793 **Diagnostician** : Don Baldrige
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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