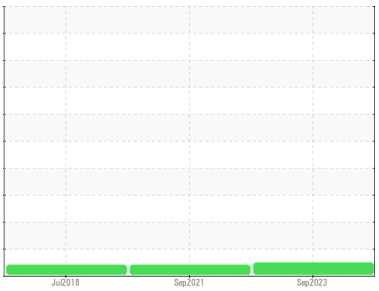
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
NIDEC MOTOR CORP 401 MOTOR (S/N W07290097-002)
Component
Left Pump
Fluid
ROYAL PURPLE SYNFILM 68 (30 QTS)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0026764**	RP0005015	RP156621
Sample Date		Client Info		**24 Sep 2023**	14 Sep 2021	13 Jul 2018
Machine Age	hrs	Client Info		**27349**	21253	8752
Oil Age	hrs	Client Info		**0**	0	642
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**NORMAL**	ATTENTION	ATTENTION

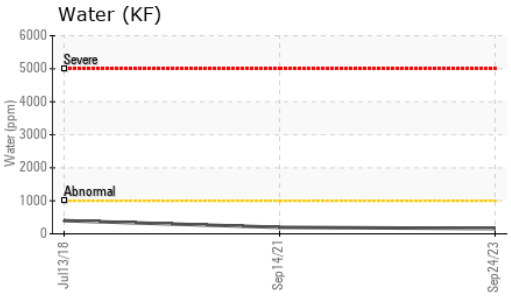
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>5	**0**	0	0
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>7	**2**	<1	<1
Lead	ppm	ASTM D5185m	>12	**0**	0	0
Copper	ppm	ASTM D5185m	>30	**<1**	<1	0
Tin	ppm	ASTM D5185m	>9	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

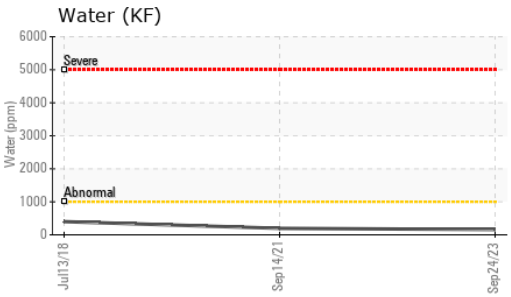
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**78**	74	93
Calcium	ppm	ASTM D5185m		**0**	1	2
Phosphorus	ppm	ASTM D5185m		**8**	4	<1
Zinc	ppm	ASTM D5185m		**0**	0	<1

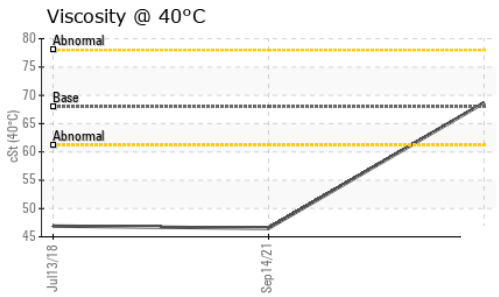
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**<1**	0	1
Sodium	ppm	ASTM D5185m		**1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>.1	**0.016**	0.019	0.040
ppm Water	ppm	ASTM D6304	>1000	**160.6**	195.9	400

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	**0.37**	0.321	0.379

OIL ANALYSIS REPORT

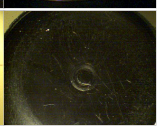




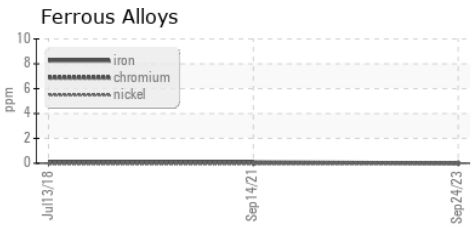


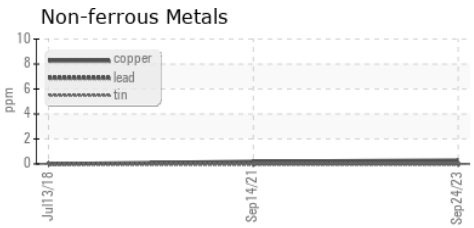
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

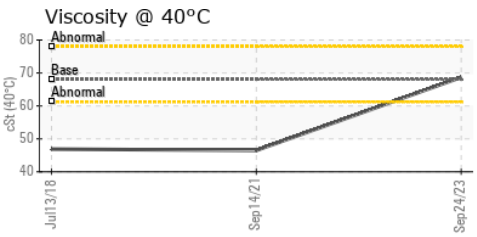
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**68.7**	▲ 46.5	▲ 46.9

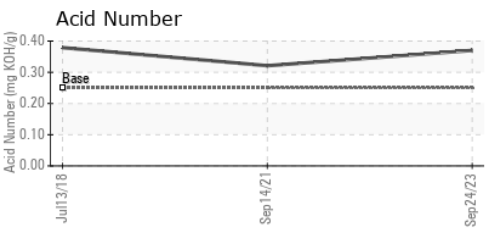
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0026764
Lab Number : 05964255
Unique Number : 10670806
Test Package : IND 2

Received : 28 Sep 2023
Diagnosed : 01 Oct 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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