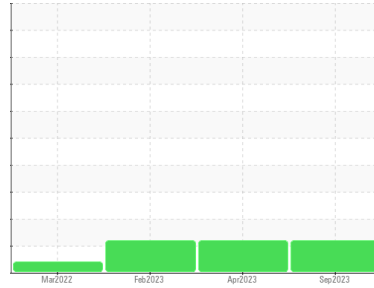




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**GUAY SON [CONHER]**  
 Machine Id  
**Maquina principal Rene**  
 Component  
**Transmission (Manual)**  
 Fluid  
**RALOY SAE 50 (60 LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	<b>KL0012868</b>	KL0012330	KL0011347	
Sample Date	Client Info	<b>21 Sep 2023</b>	06 Apr 2023	23 Feb 2023	
Machine Age	hrs	Client Info	<b>10561</b>	13464	10276
Oil Age	hrs	Client Info	<b>5</b>	1171	1369
Oil Changed	Client Info	<b>Not Changed</b>	Not Changed	Not Changed	
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL	

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>26</b>	88	68
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >7	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >45	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >225	<b>14</b>	21	14
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	3
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	1	2
Magnesium	ppm	ASTM D5185m	<b>14</b>	8	19
Calcium	ppm	ASTM D5185m	<b>3597</b>	3389	3307
Phosphorus	ppm	ASTM D5185m	<b>1028</b>	908	828
Zinc	ppm	ASTM D5185m	<b>892</b>	807	785
Sulfur	ppm	ASTM D5185m	<b>6560</b>	6989	6662

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >125	<b>11</b>	5	6
Sodium	ppm	ASTM D5185m	<b>4</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

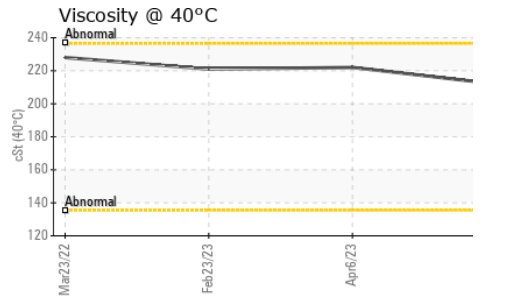
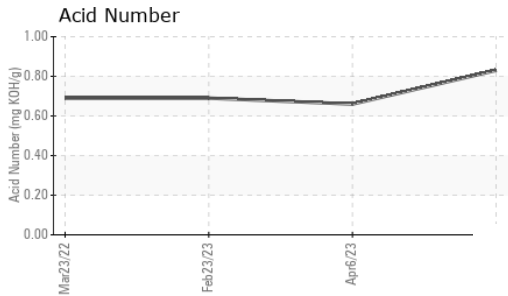
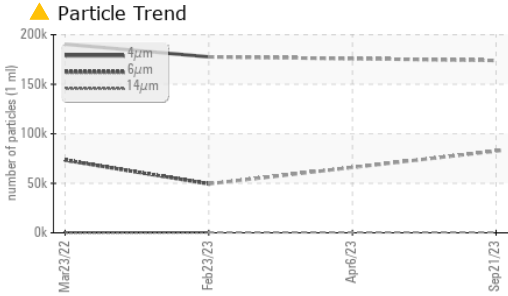
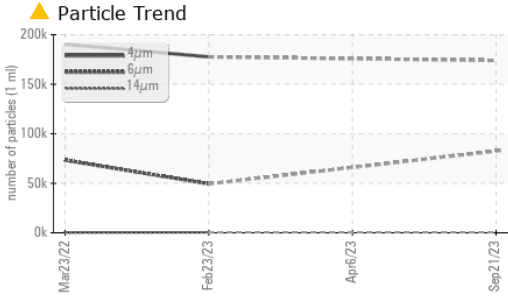
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>173985</b>	---	177606
Particles >6µm	ASTM D7647 >2500	<b>82609</b>	---	49421
Particles >14µm	ASTM D7647 >320	<b>523</b>	---	449
Particles >21µm	ASTM D7647 >80	<b>55</b>	---	43
Particles >38µm	ASTM D7647 >20	<b>5</b>	---	0
Particles >71µm	ASTM D7647 >4	<b>1</b>	---	0
Oil Cleanliness	ISO 4406 (c) >18/15	<b>24/16</b>	---	23/16

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.83</b>	0.66	0.69

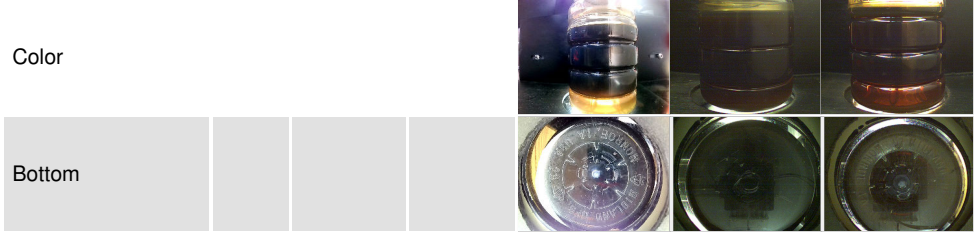
# OIL ANALYSIS REPORT



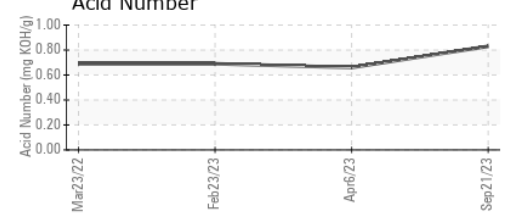
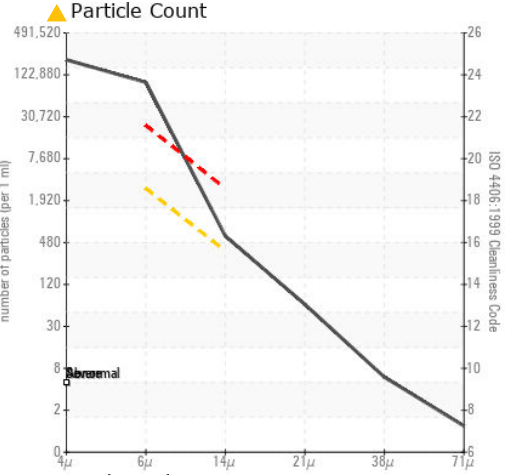
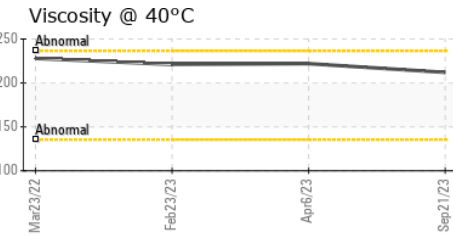
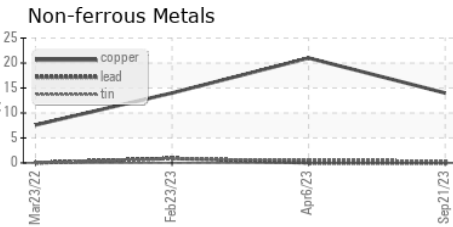
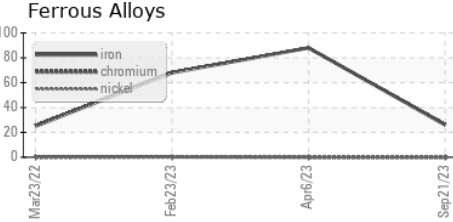
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>▲ MODER</b>	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>212</b>	222	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0012868 **Received** : 29 Sep 2023  
**Lab Number** : 05964556 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671107 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**CONOR**  
 JUAREZ 348  
 HERMOSILLO,  
 MX 83140  
 Contact: EDUARDO GARCIA  
 egarcia.comsa@gmail.com  
 T: (526)622-1581 x:81  
 F: x: