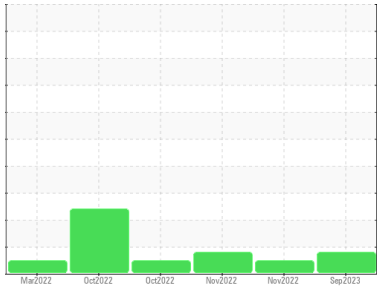
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
GUAY SON [CONHER]
Machine Id
IBACO ARCENIO VICENTE MAIN
Component
Transmission (Manual)
Fluid
RALOY SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0012849**	KL0011287	KL0011286
Sample Date		Client Info		**20 Sep 2023**	22 Nov 2022	14 Nov 2022
Machine Age	hrs	Client Info		**16159**	14945	14620
Oil Age	hrs	Client Info		**2**	225	14620
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**42**	10	39
Chromium	ppm	ASTM D5185m	>5	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m	>7	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>45	**4**	<1	<1
Copper	ppm	ASTM D5185m	>225	**10**	1	2
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

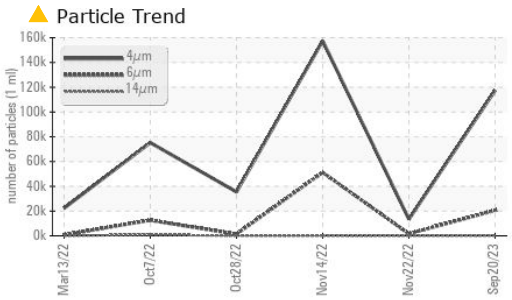
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**11**	8	8
Calcium	ppm	ASTM D5185m		**3373**	3187	2812
Phosphorus	ppm	ASTM D5185m		**973**	818	763
Zinc	ppm	ASTM D5185m		**826**	710	626
Sulfur	ppm	ASTM D5185m		**5545**	5110	4608

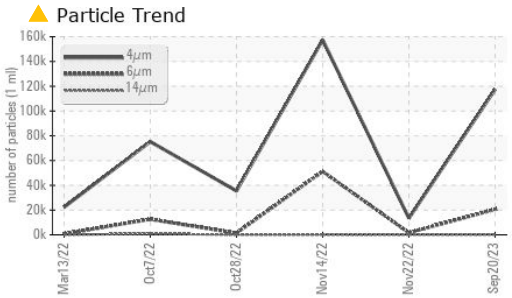
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>125	**7**	6	5
Sodium	ppm	ASTM D5185m		**1**	<1	1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0

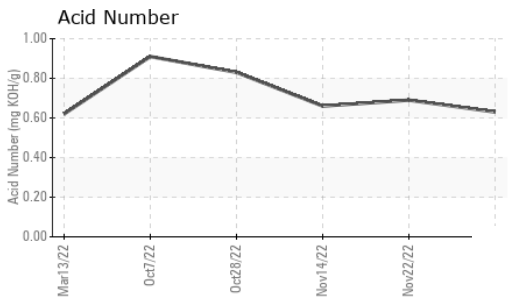
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**117418**	13393	157427
Particles >6µm		ASTM D7647	>2500	▲ **20534**	1682	▲ 51142
Particles >14µm		ASTM D7647	>320	**94**	36	32
Particles >21µm		ASTM D7647	>80	**13**	6	4
Particles >38µm		ASTM D7647	>20	**0**	1	1
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	▲ **22/14**	18/12	▲ 23/12

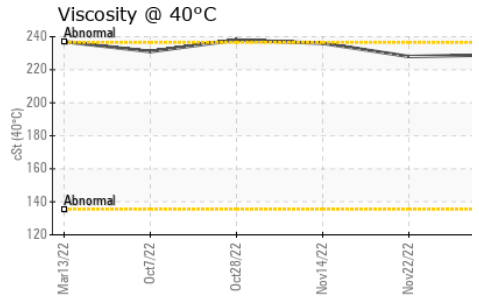
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.63**	0.69	0.66

OIL ANALYSIS REPORT



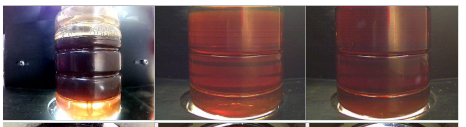
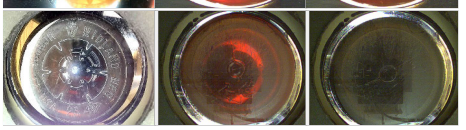




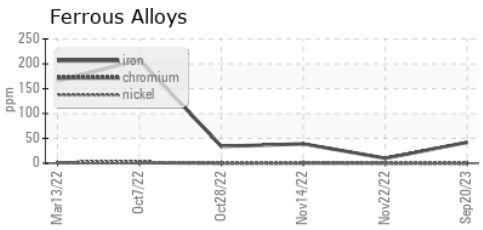


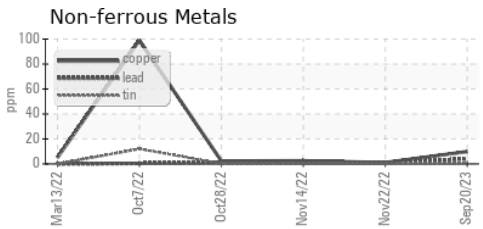
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

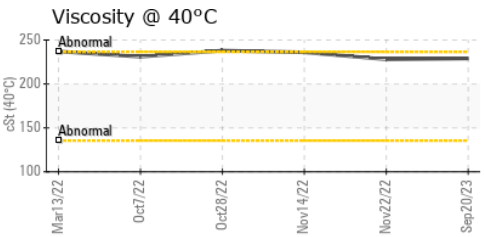
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**229**	228	236

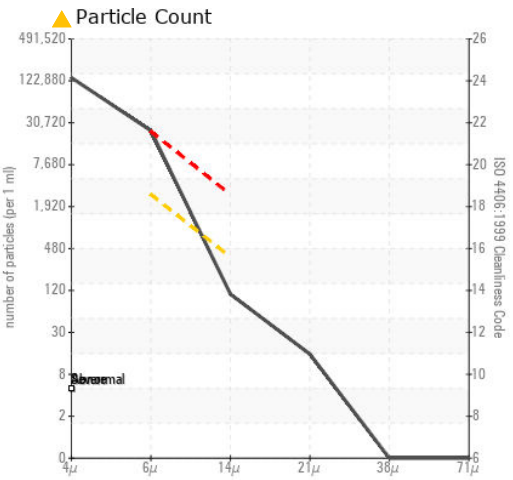
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

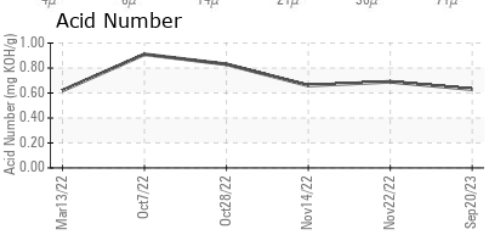
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0012849 **Received** : 29 Sep 2023
Lab Number : 05964561 **Diagnosed** : 02 Oct 2023
Unique Number : 10671112 **Diagnostician** : Don Baldridge
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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