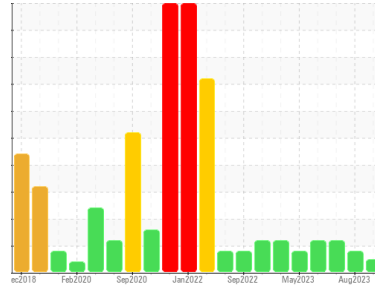




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
KC-139 [10023508637]
 Machine Id
B46315 - CENTRIFUGE ALFA LAVAL AFPX513XGD-74CG (S/N 4138485/2006)
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0826123	WC0826169	WC0820562
Sample Date	Client Info		23 Sep 2023	20 Aug 2023	17 Jul 2023
Machine Age	mths	Client Info	1	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	N/A	N/A
Sample Status			NORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	6	24	20
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	1	2
Lead	ppm	ASTM D5185m >100	0	<1	<1
Copper	ppm	ASTM D5185m >200	18	39	22
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 33	3	3	3
Barium	ppm	ASTM D5185m 5	0	5	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	1	1
Magnesium	ppm	ASTM D5185m 5	3	1	0
Calcium	ppm	ASTM D5185m 5	8	3	2
Phosphorus	ppm	ASTM D5185m 437	344	288	323
Zinc	ppm	ASTM D5185m 5	18	41	5
Sulfur	ppm	ASTM D5185m 5000	16619	17959	20647

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	9	13
Sodium	ppm	ASTM D5185m	0	0	1
Potassium	ppm	ASTM D5185m >20	0	1	2

FLUID CLEANLINESS

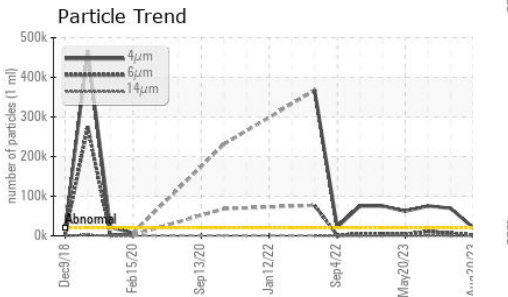
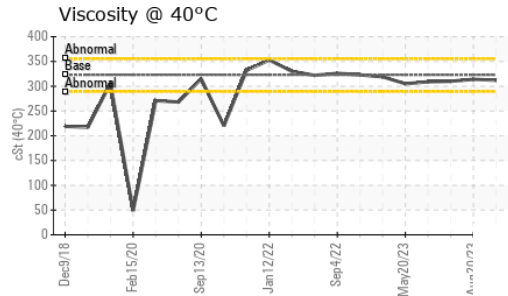
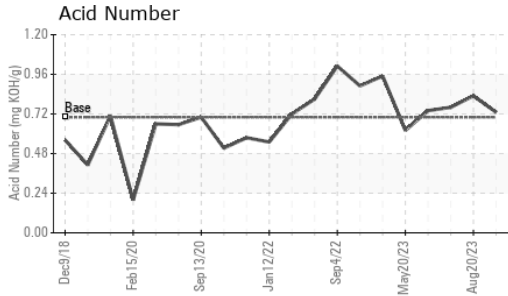
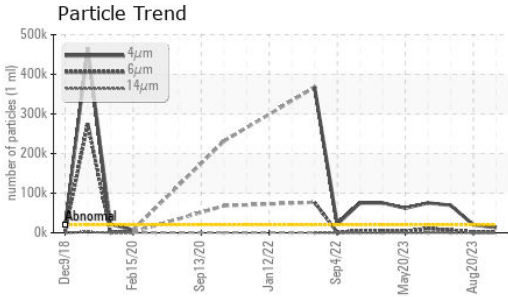
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	13010	▲ 20012	▲ 69365
Particles >6µm	ASTM D7647	>5000	1517	1730	▲ 6962
Particles >14µm	ASTM D7647	>640	81	86	94
Particles >21µm	ASTM D7647	>160	19	25	18
Particles >38µm	ASTM D7647	>40	1	1	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/18/14	▲ 22/18/14	▲ 23/20/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	0.73	0.83	0.76



OIL ANALYSIS REPORT

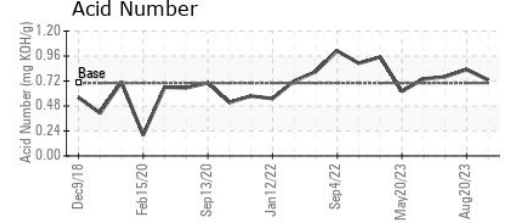
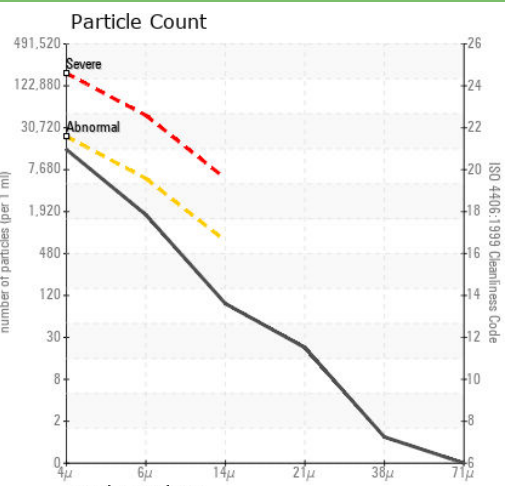
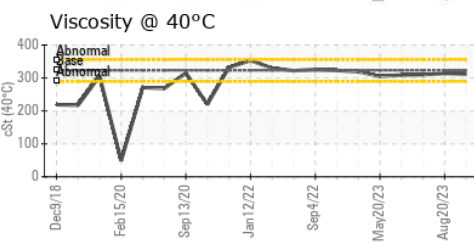
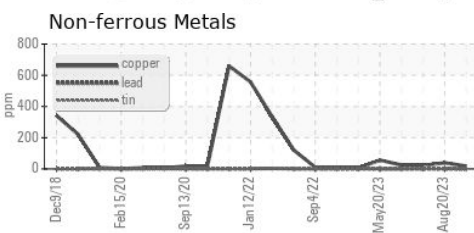
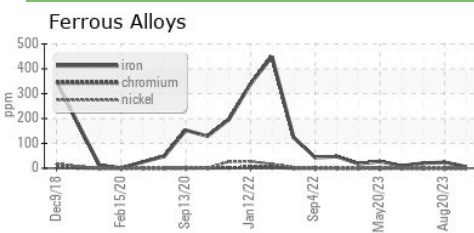


VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 323	312	314	310

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0826123 **Received** : 29 Sep 2023
Lab Number : 05964573 **Diagnosed** : 02 Oct 2023
Unique Number : 10671124 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)