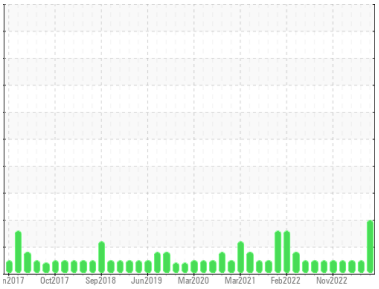
PROBLEM SUMMARY

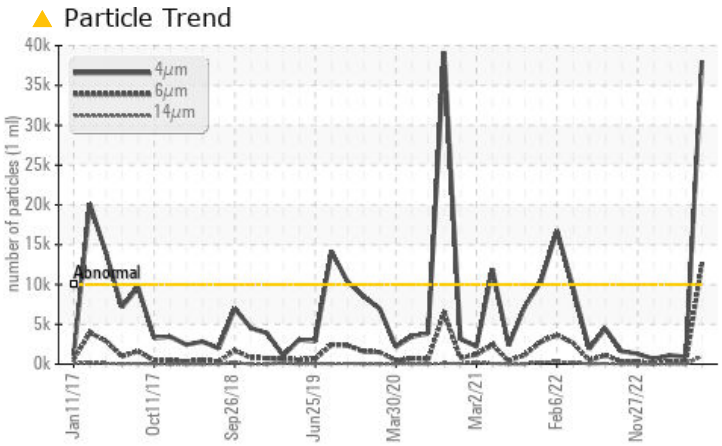
Sample Rating Trend



ISO

Area
GP-105
Machine Id
B29774 - VACUUM PUMP BUSCH RA0400 RAPID PAK LINE 1 (S/N C1517)
Component
Pump
Fluid
R&O OIL ISO 100 (4 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
Particles >4µm		ASTM D7647	>10000	▲ **38059**	911	1127
Particles >6µm		ASTM D7647	>1300	▲ **12604**	226	315
Particles >14µm		ASTM D7647	>160	▲ **995**	12	32
Particles >21µm		ASTM D7647	>40	▲ **232**	3	11
Oil Cleanliness		ISO 4406 (c)	>20/17/14	▲ **22/21/17**	17/15/11	17/15/12

Customer Id: HORAUS
Sample No.: WC0826165
Lab Number: 05964582
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

25 Apr 2023 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

01 Mar 2023 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

05 Jan 2023 Diag: Don Baldridge

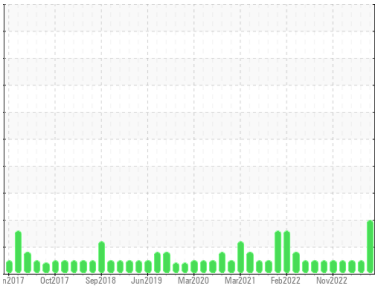
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
GP-105
Machine Id
B29774 - VACUUM PUMP BUSCH RA0400 RAPID PAK LINE 1 (S/N C1517)
Component
Pump
Fluid
R&O OIL ISO 100 (4 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0826165**	WC0791948	WC0755433
Sample Date		Client Info		**18 Aug 2023**	25 Apr 2023	01 Mar 2023
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**0**	2	3
Chromium	ppm	ASTM D5185m	>5	**0**	0	0
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>7	**0**	0	<1
Lead	ppm	ASTM D5185m	>12	**0**	0	<1
Copper	ppm	ASTM D5185m	>30	**0**	0	0
Tin	ppm	ASTM D5185m	>9	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

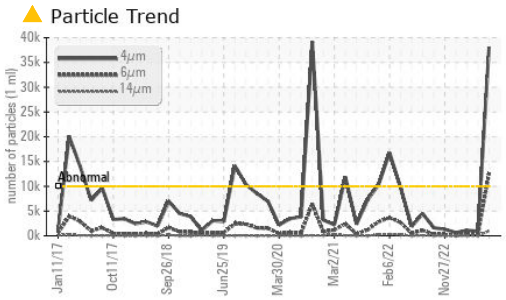
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	<1
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	5	**3**	16	11
Calcium	ppm	ASTM D5185m	5	**3**	8	11
Phosphorus	ppm	ASTM D5185m	100	**451**	24	29
Zinc	ppm	ASTM D5185m	25	**7**	<1	9
Sulfur	ppm	ASTM D5185m	1500	**1117**	0	52

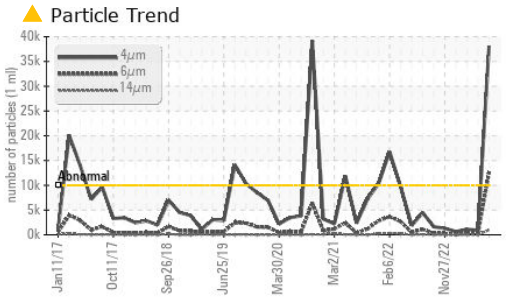
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**4**	6	8
Sodium	ppm	ASTM D5185m		**<1**	33	15
Potassium	ppm	ASTM D5185m	>20	**<1**	4	2

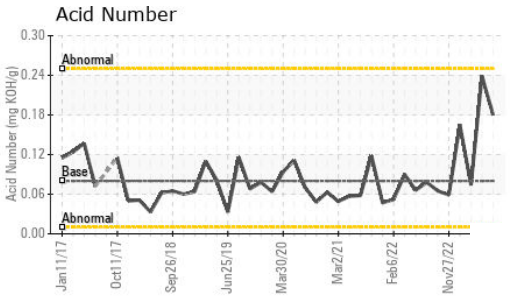
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **38059**	911	1127
Particles >6µm		ASTM D7647	>1300	▲ **12604**	226	315
Particles >14µm		ASTM D7647	>160	▲ **995**	12	32
Particles >21µm		ASTM D7647	>40	▲ **232**	3	11
Particles >38µm		ASTM D7647	>10	**10**	0	1
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/14	▲ **22/21/17**	17/15/11	17/15/12

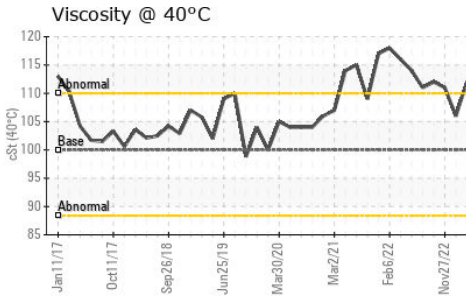
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.08	**0.18**	0.239	0.074

OIL ANALYSIS REPORT





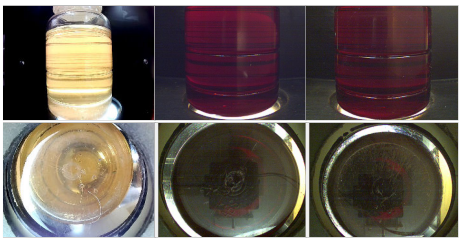




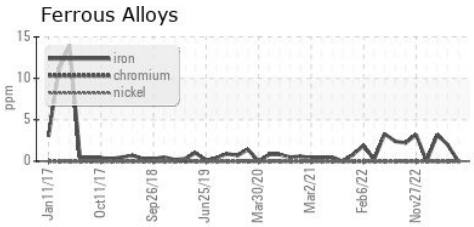
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

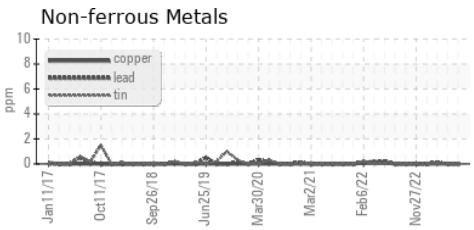
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**96.9**	112	112

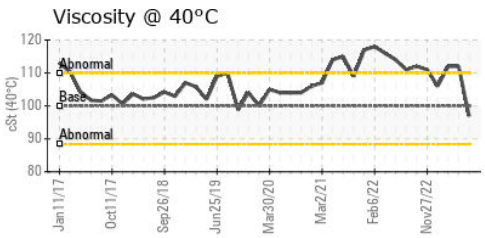
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

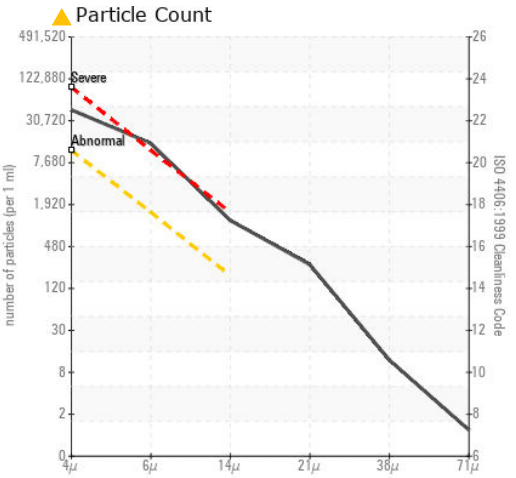


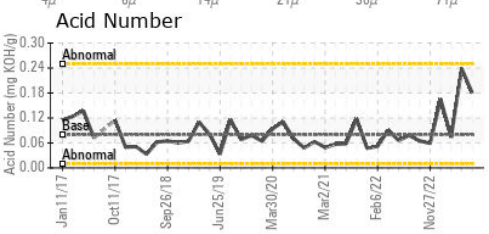
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0826165 **Received** : 29 Sep 2023
Lab Number : 05964582 **Diagnosed** : 02 Oct 2023
Unique Number : 10671133 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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