

# **PROBLEM SUMMARY**

KAESER 2385614

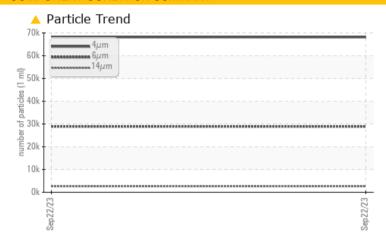
Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

# Sample Rating Trend ISO Seption:

### **COMPONENT CONDITION SUMMARY**



#### RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL						
Particles >6µm	ASTM D7647	>1300	<b>28904</b>						
Particles >14µm	ASTM D7647	>80	<b>2604</b>						
Particles >21µm	ASTM D7647	>20	<b>468</b>						
Oil Cleanliness	ISO 4406 (c)	>/17/13	<b>23/22/19</b>						

Customer Id: PENLAS Sample No.: KCP40045 Lab Number: 05964616 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	Oil and filter change at the time of sampling has been noted.			
Change Filter			?	Oil and filter change at the time of sampling has been noted.			

# HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**

**KAESER 2385614** 

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

# Sample Rating Trend ISO

## **DIAGNOSIS**

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Sep2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCP40045		
Sample Date		Client Info		22 Sep 2023		
Machine Age	hrs	Client Info		60643		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	3		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	3		
Calcium	ppm	ASTM D5185m	0	2		
Phosphorus	ppm	ASTM D5185m	0	3		
Zinc	ppm	ASTM D5185m	0	5		
Sulfur	ppm	ASTM D5185m	23500	17432		
CONTAMINANTS	<b>,</b>	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.005		
ppm Water	ppm	ASTM D6304	>500	54.4		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		68141		
Particles >6µm		ASTM D7647	>1300	<u>^</u> 28904		
Particles >14μm		ASTM D7647	>80	<u>^</u> 2604		
Particles >21µm		ASTM D7647	>20	<b>468</b>		
Particles >38μm		ASTM D7647	>4	3		
Particles >71μm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u>23/22/19</u>		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.47		



# **OIL ANALYSIS REPORT**







Certificate L2367

Sample No. Lab Number **Unique Number** 

: KCP40045 : 05964616

: 10671167

Received Diagnosed

: 02 Oct 2023 Diagnostician : Don Baldridge

: 29 Sep 2023

Test Package : IND 2 ( Additional Tests: KF, PrtCount ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

4723 W HACIENDA AVE

LAS VEGAS, NV US 89106

Contact: Service Manager

T: F: