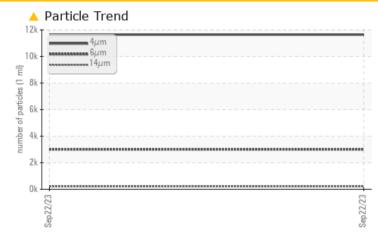


PROBLEM SUMMARY

KAESER 1033518 Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	
Particles >6µm	ASTM D7647	>1300	<u> </u>	
Particles >14µm	ASTM D7647	>80	<u> </u>	
Particles >21µm	ASTM D7647	>20	<mark>/</mark> 38	
Oil Cleanliness	ISO 4406 (c)	>/17/13	A 21/19/15	

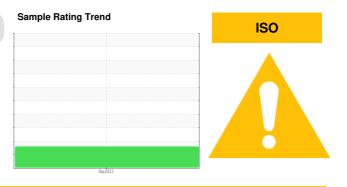
Customer Id: PENNORNV Sample No.: KCP40104 Lab Number: 05964617 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	Oil and filter change at the time of sampling has been noted.			
Change Filter			?	Oil and filter change at the time of sampling has been noted.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





KAESER 1033518

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

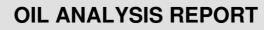
Fluid Condition

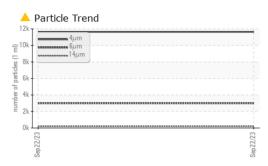
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCP40104		
Sample Date		Client Info		22 Sep 2023		
Machine Age	hrs	Client Info		43031		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	49		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	54		
Calcium	ppm	ASTM D5185m	0	4		
Phosphorus	ppm	ASTM D5185m	0	2		
Zinc	ppm	ASTM D5185m		10		
Sulfur	ppm	ASTM D5185m	23500	19137		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2		
Sodium	ppm	ASTM D5185m		4		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.05	0.018		
ppm Water	ppm	ASTM D6304	>500	189.2		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		11645		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<mark>/</mark> 38		
Particles >38µm		ASTM D7647	>4	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 21/19/15		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.42		

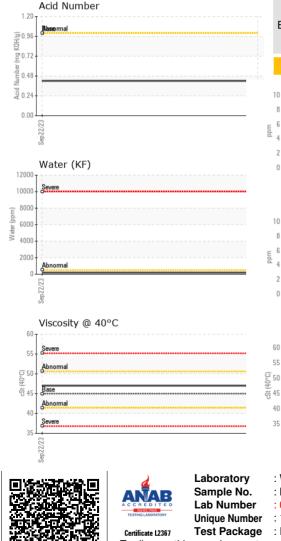


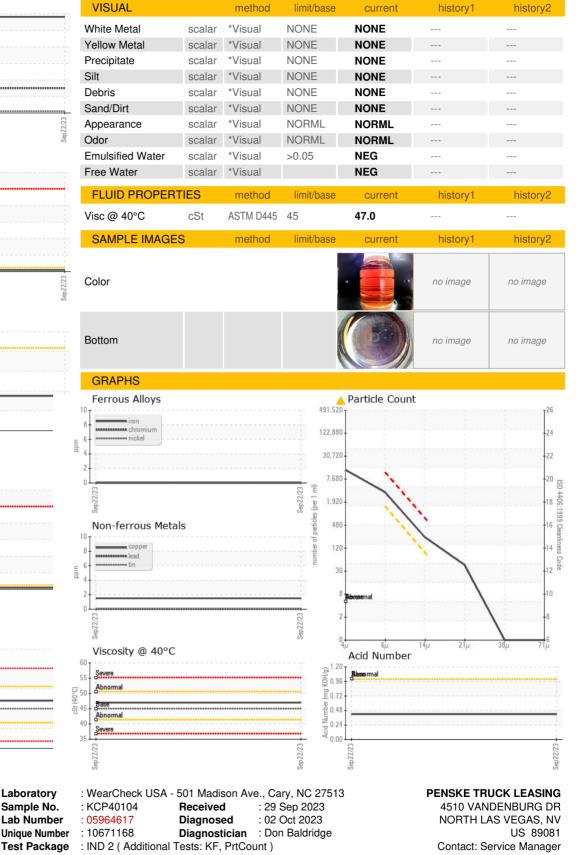
Built for a lifetime











To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - PENNORNV

T:

F: