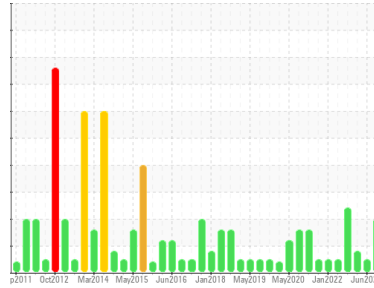




PROBLEM SUMMARY

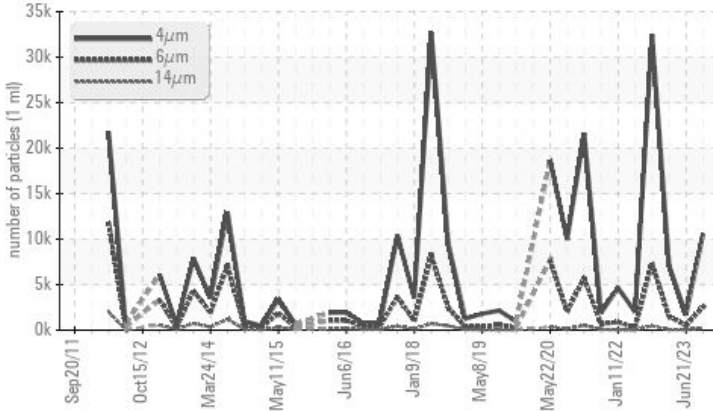
Sample Rating Trend



Machine Id
KAESER ASD 40 4018527 (S/N 1397)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 2540	510	▲ 1517
Particles >14µm	ASTM D7647	>80	▲ 227	28	52
Particles >21µm	ASTM D7647	>20	▲ 81	6	17
Particles >38µm	ASTM D7647	>4	▲ 10	0	1
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	18/16/12	▲ 20/18/13

Customer Id: PERHOU
 Sample No.: KC05964633
 Lab Number: 05964633
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Jun 2023 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



10 Mar 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Aug 2022 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

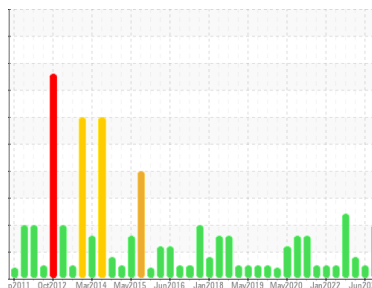
view report



Machine Id
KAESER ASD 40 4018527 (S/N 1397)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC05964633	KC102046	KC108090
Sample Date	Client Info	19 Sep 2023	21 Jun 2023	10 Mar 2023
Machine Age	hrs	63137	62014	60147
Oil Age	hrs	0	5000	3000
Oil Changed	Client Info	N/A	Changed	Not Changd
Sample Status		ABNORMAL	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	2	8	3
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	34	3	44
Calcium	ppm	ASTM D5185m 2	2	0	0
Phosphorus	ppm	ASTM D5185m	2	<1	2
Zinc	ppm	ASTM D5185m	41	22	28

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	0	1
Sodium	ppm	ASTM D5185m	10	0	13
Potassium	ppm	ASTM D5185m >20	<1	1	3
Water	%	ASTM D6304 >0.05	0.005	0.007	0.012
ppm Water	ppm	ASTM D6304 >500	59.7	79.4	122.3

FLUID CLEANLINESS

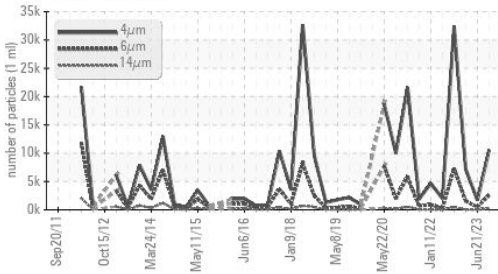
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	10568	1702	7129
Particles >6µm	ASTM D7647 >1300	▲ 2540	510	▲ 1517
Particles >14µm	ASTM D7647 >80	▲ 227	28	52
Particles >21µm	ASTM D7647 >20	▲ 81	6	17
Particles >38µm	ASTM D7647 >4	▲ 10	0	1
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 21/19/15	18/16/12	▲ 20/18/13

FLUID DEGRADATION

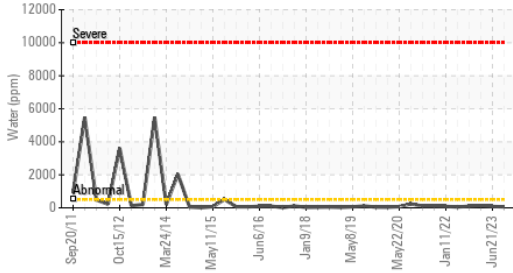
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.33	0.35	0.33

OIL ANALYSIS REPORT

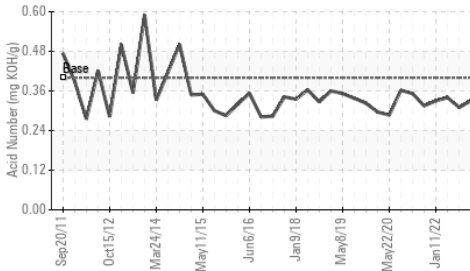
▲ Particle Trend



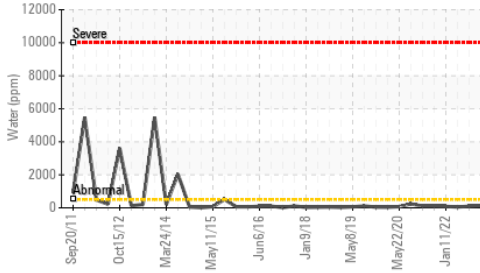
Water (KF)



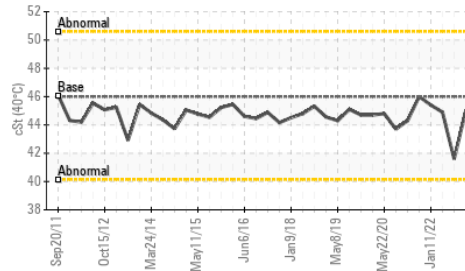
Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

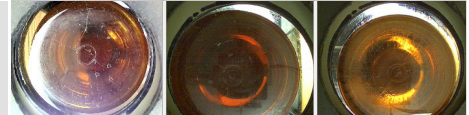
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.9	45.2	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

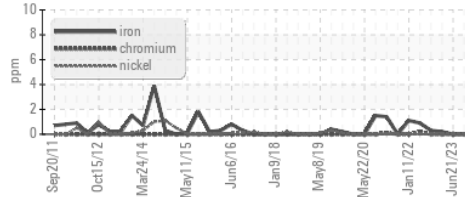


Bottom

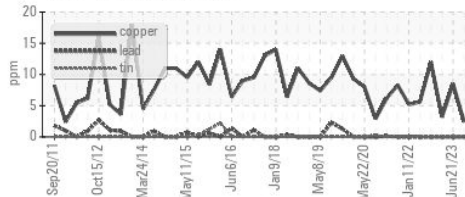


GRAPHS

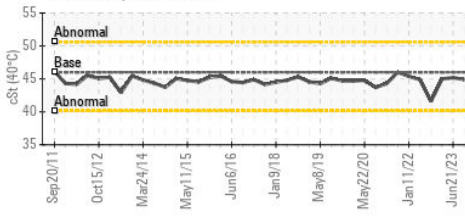
Ferrous Alloys



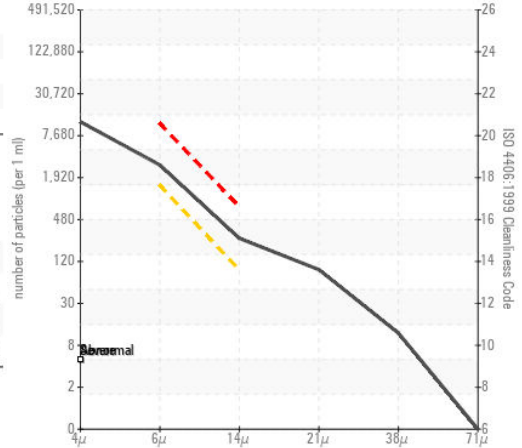
Non-ferrous Metals



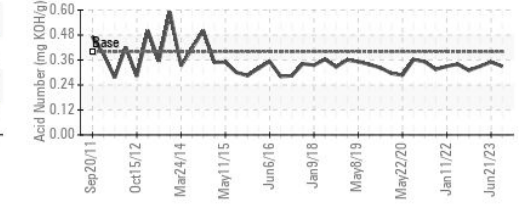
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05964633 **Received** : 29 Sep 2023
Lab Number : 05964633 **Diagnosed** : 02 Oct 2023
Unique Number : 10671184 **Diagnostician** : Don Baldrige
Test Package : IND 2

PERRYMAN
 213 VANDALE DR
 HOUSTON, PA
 US 15342
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: