

PROBLEM SUMMARY

Sample Rating Trend

VIS DEBRIS

Machine Id

KAESER BSD 60 7208556 (S/N 1599)

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

| PROBLEMATIC T | PROBLEMATIC TEST RESULTS | | | | | | | |
|---------------|--------------------------|---------|------|----------|----------|----------|--|--|
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL | | |
| Debris | scalar | *Visual | NONE | MODER | NONE | LIGHT | | |

Customer Id: DYNWAS Sample No.: KC05964634 Lab Number: 05964634 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|--------|--------|------|---------|---|
| Alert | | | ? | We were unable to perform a particle count due to a high concentration of particles present in this sample. |

HISTORICAL DIAGNOSIS

21 Dec 2022 Diag: Angela Borella



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



18 Jan 2022 Diag: Jonathan Hester





Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



07 May 2021 Diag: Don Baldridge

ISO



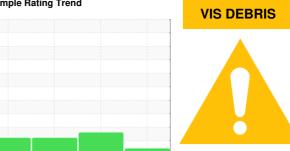
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



KAESER BSD 60 7208556 (S/N 1599)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

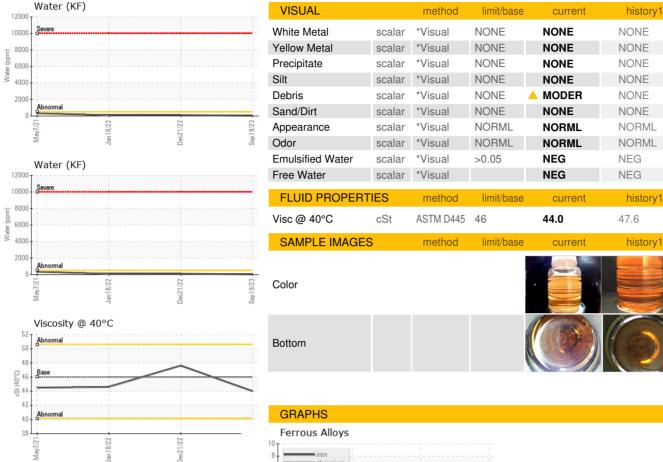
Fluid Condition

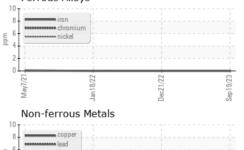
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

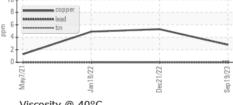
| | | May20 | 1 Jan 2022 | Dec2022 Se | pp2023 | |
|------------------|----------|--------------|------------|-------------|-------------------|----------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KC05964634 | KC103311 | KC93100 |
| Sample Date | | Client Info | | 19 Sep 2023 | 21 Dec 2022 | 18 Jan 2022 |
| Machine Age | hrs | Client Info | | 16534 | 12988 | 7687 |
| Oil Age | hrs | Client Info | | 0 | 3200 | 5000 |
| Oil Changed | | Client Info | | N/A | Changed | Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 3 | 5 | 5 |
| Tin | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | 90 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | 36 | 13 | 16 |
| Calcium | ppm | ASTM D5185m | 2 | 2 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | 2 | 4 | 1 |
| Zinc | ppm | ASTM D5185m | | 38 | 18 | 23 |
| CONTAMINANTS | i | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Sodium | ppm | ASTM D5185m | | 19 | 33 | 20 |
| Potassium | ppm | ASTM D5185m | >20 | 5 | 4 | 2 |
| Water | % | ASTM D6304 | >0.05 | 0.003 | 0.010 | 0.009 |
| ppm Water | ppm | ASTM D6304 | >500 | 32.7 | 107.4 | 93.5 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | | 9362 | 20865 |
| Particles >6µm | | ASTM D7647 | >1300 | | <u>^</u> 2741 | △ 2571 |
| Particles >14μm | | ASTM D7647 | >80 | | <u>▲</u> 143 | <u> </u> |
| Particles >21µm | | ASTM D7647 | >20 | | △ 33 | <u>^</u> 24 |
| Particles >38μm | | ASTM D7647 | >4 | | 1 | 0 |
| Particles >71μm | | ASTM D7647 | >3 | | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >/17/13 | | <u>^</u> 20/19/14 | △ 19/14 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.33 | 0.30 | 0.33 |

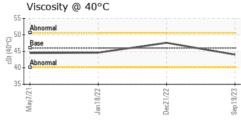


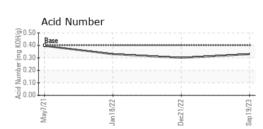
OIL ANALYSIS REPORT















Certificate L2367

Laboratory Sample No. Lab Number Test Package

Unique Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KC05964634 : 05964634 : 10671185

: IND 2

Received Diagnosed

: 29 Sep 2023 : 02 Oct 2023 Diagnostician : Don Baldridge

DYNAMET 2200 N MAIN ST WASHINGTON, PA US 15301 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

history2

NONE

NONE

NONE

NONE

LIGHT

NONE

NORML

NORML

history

history2

NEG

NEG

44.6