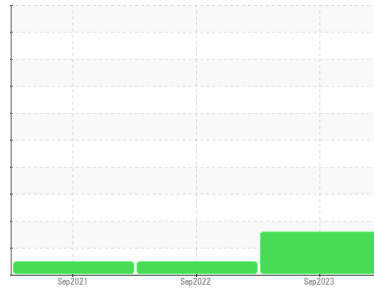




PROBLEM SUMMARY

Sample Rating Trend



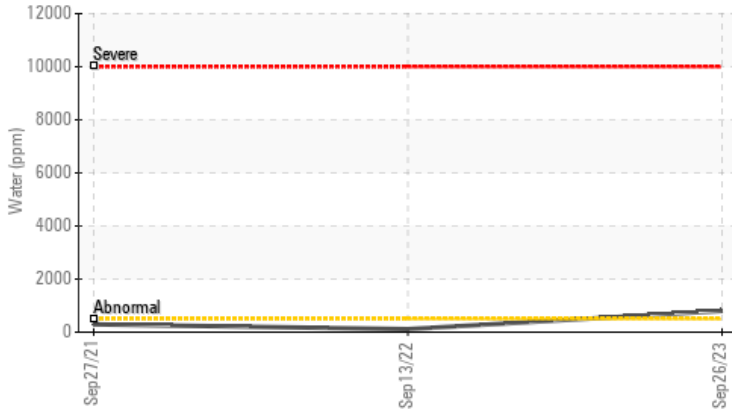
WATER



Machine Id
7868904 (S/N 1160)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
Water	%	ASTM D6304	>0.05	▲ 0.080	0.011	0.029
ppm Water	ppm	ASTM D6304	>500	▲ 800.7	113.7	294.7

Customer Id: SANWESKC
 Sample No.: KC121349
 Lab Number: 05964644
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

13 Sep 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



27 Sep 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

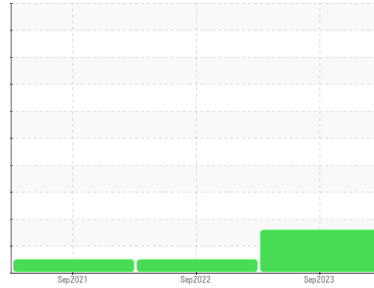
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
7868904 (S/N 1160)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC121349	KC103106	KC92611
Sample Date	Client Info			26 Sep 2023	13 Sep 2022	27 Sep 2021
Machine Age	hrs	Client Info		12299	6428	1077
Oil Age	hrs	Client Info		0	5351	1078
Oil Changed	Client Info			N/A	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	3
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	8	12	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

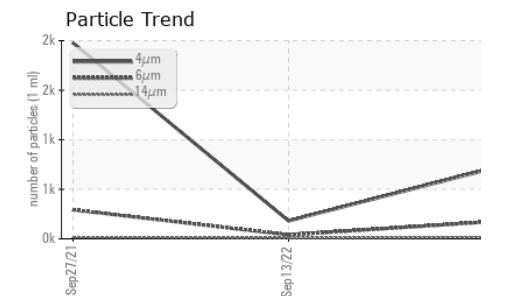
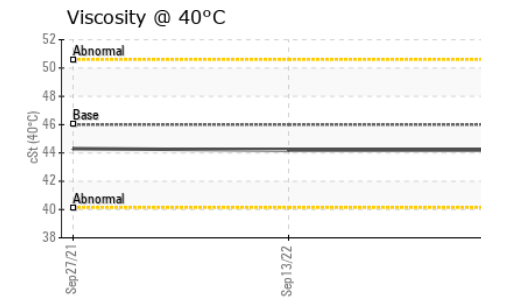
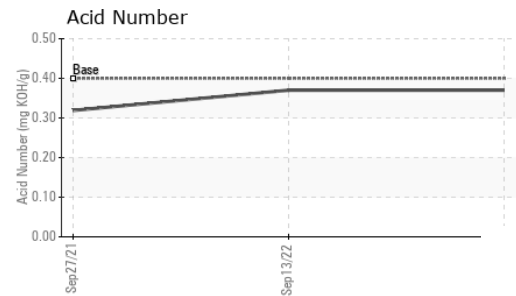
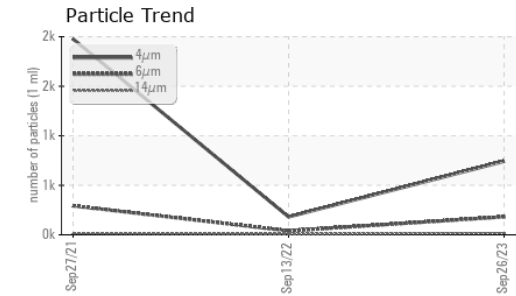
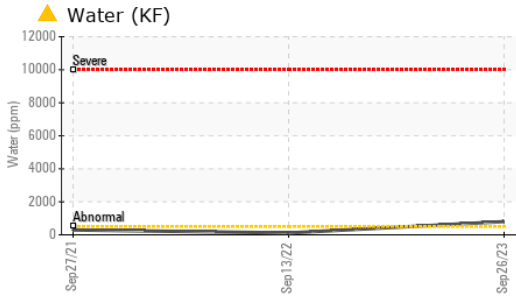
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m	90	<1	0	26
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	4	0	75
Calcium	ppm	ASTM D5185m	2	2	0	1
Phosphorus	ppm	ASTM D5185m		2	2	2
Zinc	ppm	ASTM D5185m		5	8	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	0
Sodium	ppm	ASTM D5185m		<1	0	9
Potassium	ppm	ASTM D5185m	>20	<1	0	21
Water	%	ASTM D6304	>0.05	▲ 0.080	0.011	0.029
ppm Water	ppm	ASTM D6304	>500	▲ 800.7	113.7	294.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		742	181	1977
Particles >6µm		ASTM D7647	>1300	182	40	292
Particles >14µm		ASTM D7647	>80	17	6	16
Particles >21µm		ASTM D7647	>20	5	1	3
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/11	15/12/10	15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.37	0.37	0.319

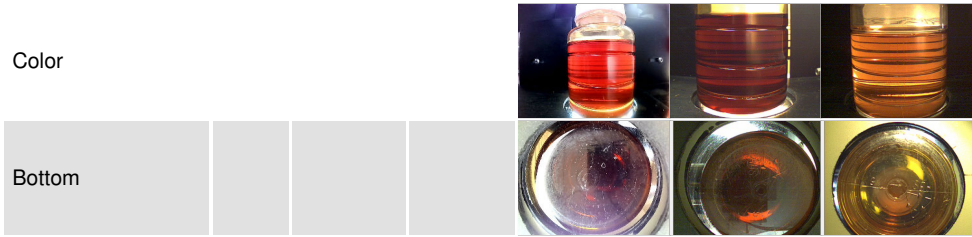
OIL ANALYSIS REPORT



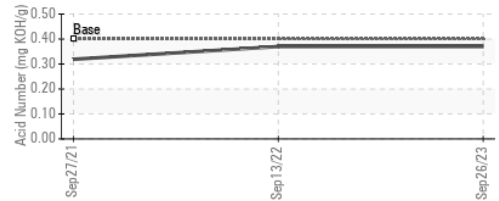
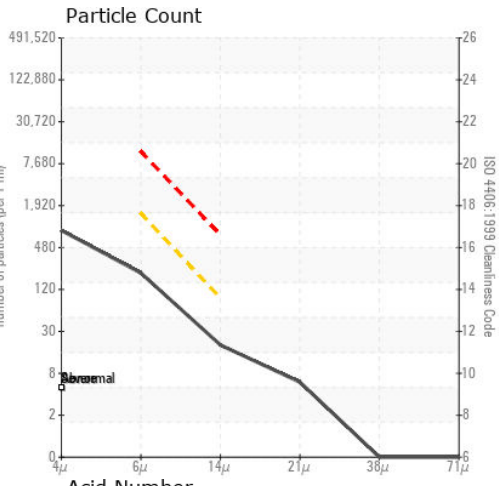
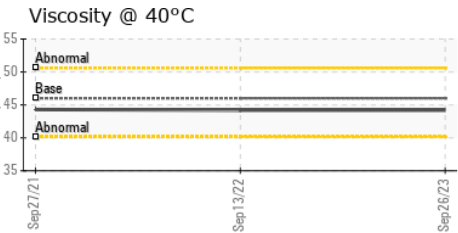
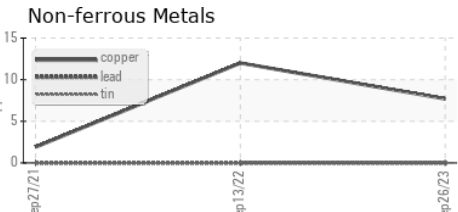
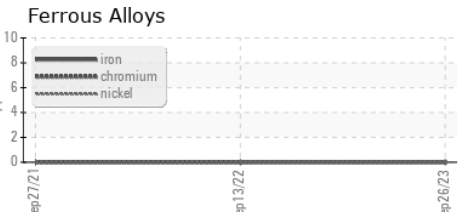
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.2	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC121349 **Received** : 29 Sep 2023
Lab Number : 05964644 **Diagnosed** : 02 Oct 2023
Unique Number : 10671195 **Diagnostician** : Don Baldrige
Test Package : IND 2

SANDVIK CUTTING TOOL MFG
 2424 SANDIFER BLVD
 WESTMINSTER, SC
 US 29693
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: