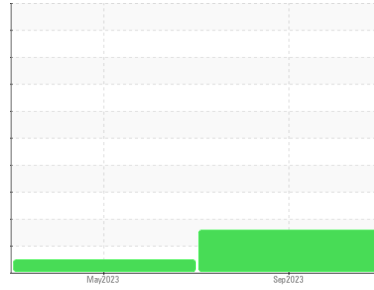




# PROBLEM SUMMARY

Sample Rating Trend

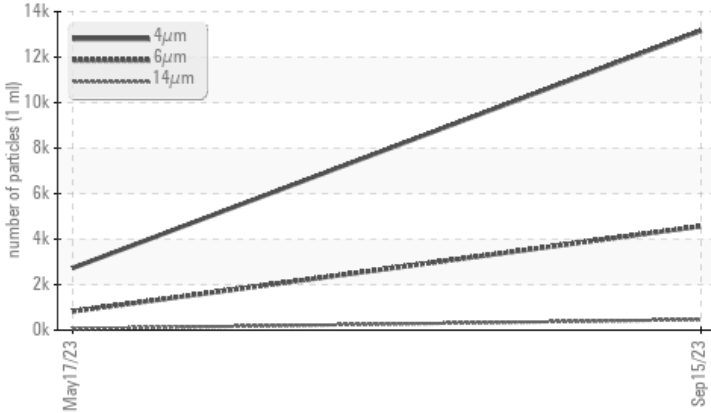


Machine Id  
**KAESER 6735678**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 4568	823	---
Particles >14µm	ASTM D7647	>80	▲ 464	64	---
Particles >21µm	ASTM D7647	>20	▲ 116	15	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/16	19/17/13	---

Customer Id: EDCLEMCA  
Sample No.: KCP40099D  
Lab Number: 05964645  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

**17 May 2023 Diag: Don Baldrige**

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

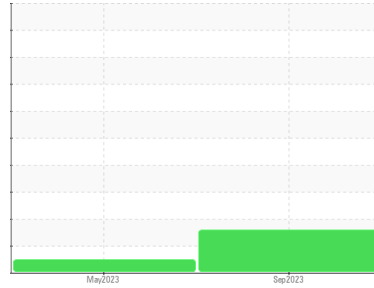
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER 6735678**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCP40099D</b>	KCP52586	---
Sample Date	Client Info			<b>15 Sep 2023</b>	17 May 2023	---
Machine Age	hrs	Client Info		<b>20157</b>	25445	---
Oil Age	hrs	Client Info		<b>2200</b>	3000	---
Oil Changed	Client Info			<b>Not Chngd</b>	Changed	---
Sample Status				<b>ABNORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	2	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

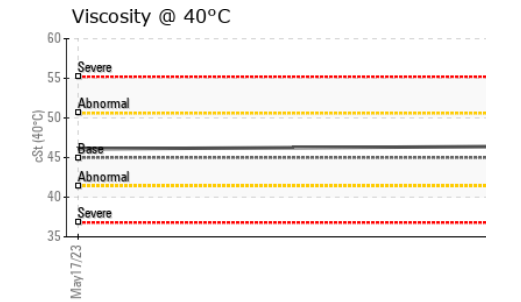
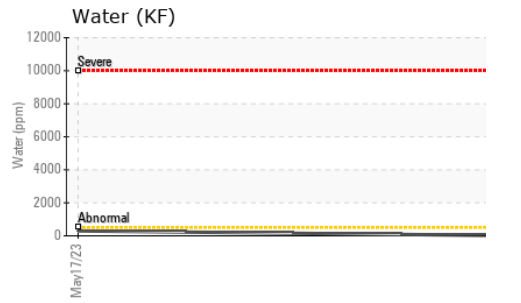
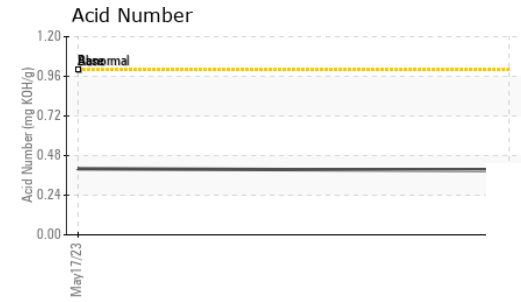
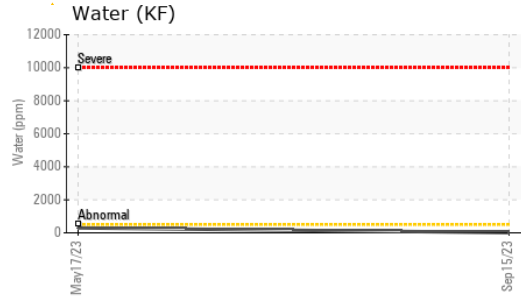
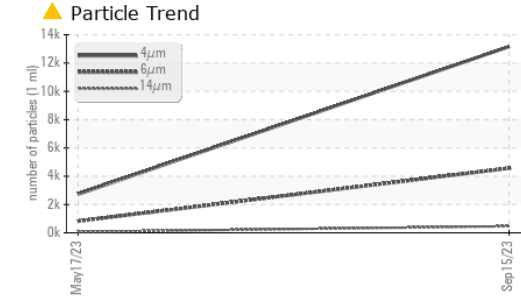
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	90	<b>26</b>	0	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	100	<b>83</b>	65	---
Calcium	ppm	ASTM D5185m	0	<b>5</b>	0	---
Phosphorus	ppm	ASTM D5185m	0	<b>3</b>	0	---
Zinc	ppm	ASTM D5185m	0	<b>14</b>	32	---
Sulfur	ppm	ASTM D5185m	23500	<b>19904</b>	23768	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>19</b>	18	---
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	8	---
Water	%	ASTM D6304	>0.05	<b>0.001</b>	0.029	---
ppm Water	ppm	ASTM D6304	>500	<b>11.8</b>	297.1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>13161</b>	2729	---
Particles >6µm		ASTM D7647	>1300	▲ <b>4568</b>	823	---
Particles >14µm		ASTM D7647	>80	▲ <b>464</b>	64	---
Particles >21µm		ASTM D7647	>20	▲ <b>116</b>	15	---
Particles >38µm		ASTM D7647	>4	<b>4</b>	2	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>21/19/16</b>	19/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.39</b>	0.40	---

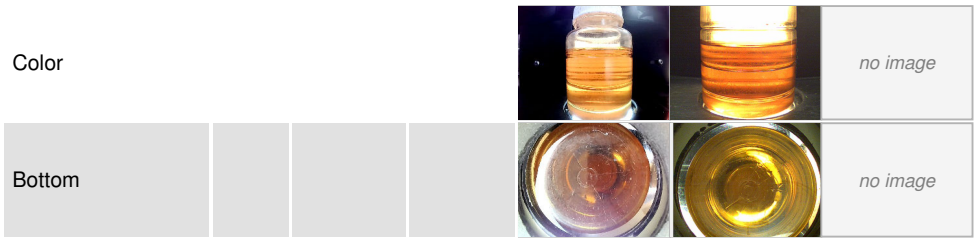
# OIL ANALYSIS REPORT



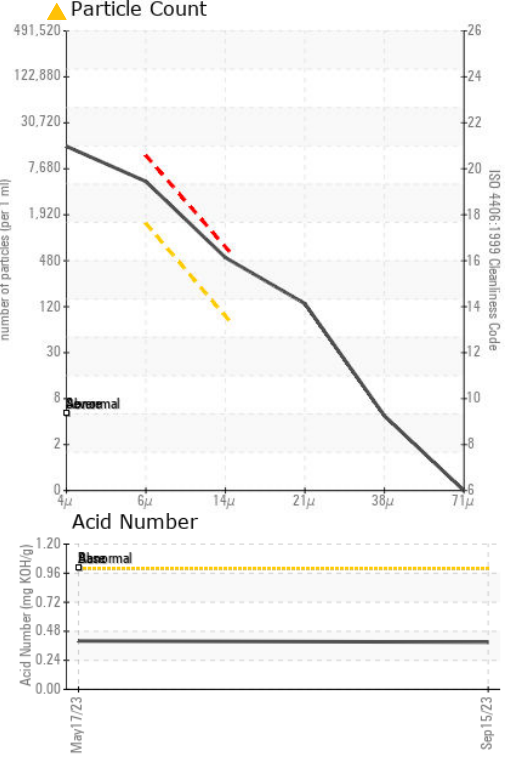
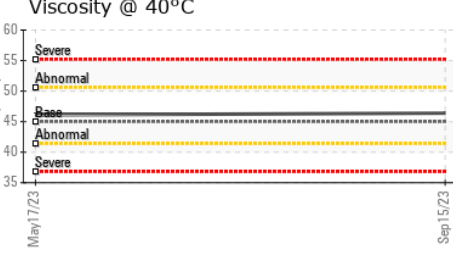
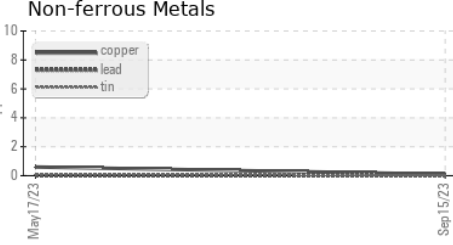
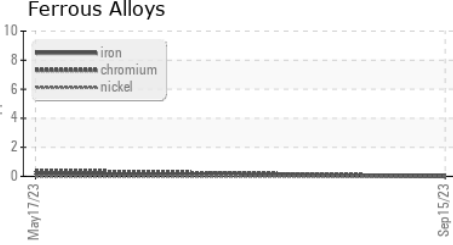
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.4	46.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP40099D **Received** : 29 Sep 2023  
**Lab Number** : 05964645 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671196 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**EDCO DISPOSAL**  
 6670 FEDERAL BLVD  
 LEMON GROVE, CA  
 US 91945  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)