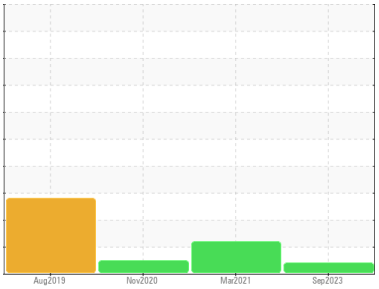
PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SFC 75S 6429931 (S/N 1096)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE

Customer Id: MOCVER
Sample No.: KCPA000601
Lab Number: 05964649
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

05 Mar 2021 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Nov 2020 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor. We were unable to perform a particle count on this sample.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

23 Aug 2019 Diag: Jonathan Hester

WEAR

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.The iron level is abnormal. The aluminum level is abnormal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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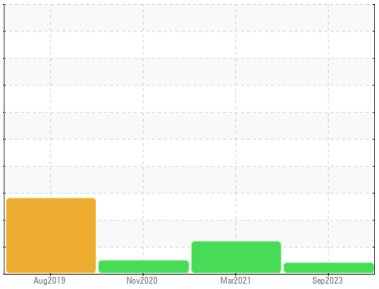
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SFC 75S 6429931 (S/N 1096)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA000601**	KCP27545	KCP29585
Sample Date		Client Info		**21 Sep 2023**	05 Mar 2021	13 Nov 2020
Machine Age	hrs	Client Info		**29866**	13953	11667
Oil Age	hrs	Client Info		**0**	2000	1409
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	9	25
Chromium	ppm	ASTM D5185m	>10	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**4**	8	5
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**<1**	3	2
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	0
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m		**4**	<1	0
Calcium	ppm	ASTM D5185m		**2**	1	0
Phosphorus	ppm	ASTM D5185m	500	**68**	164	243
Zinc	ppm	ASTM D5185m		**32**	51	130
Sulfur	ppm	ASTM D5185m		**1548**	1368	1206

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	0
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.05	**0.001**	0.003	0.005
ppm Water	ppm	ASTM D6304	>500	**1.0**	37.8	51.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	15677	---
Particles >6µm		ASTM D7647	>1300	**---**	▲ 3689	---
Particles >14µm		ASTM D7647	>80	**---**	▲ 274	---
Particles >21µm		ASTM D7647	>20	**---**	▲ 59	---
Particles >38µm		ASTM D7647	>4	**---**	2	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 19/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**0.24**	0.426	0.412

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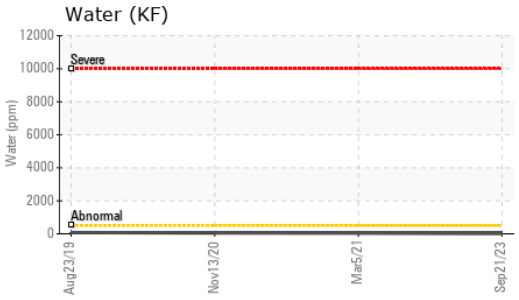
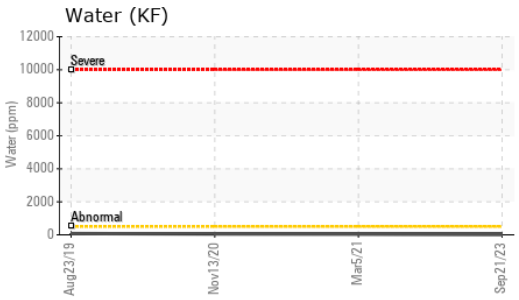
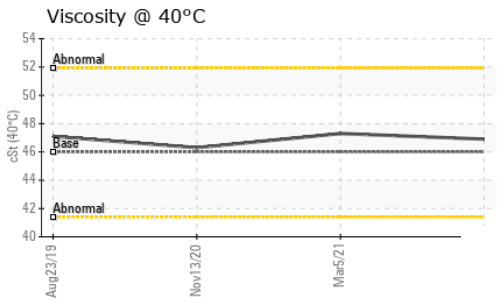
OIL ANALYSIS REPORT

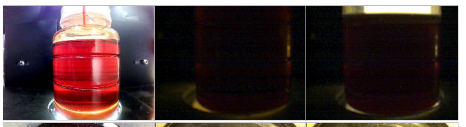




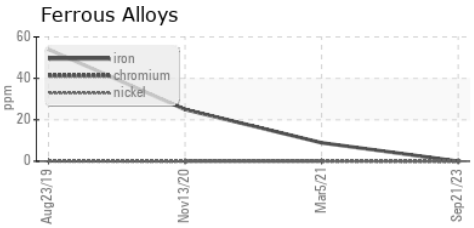


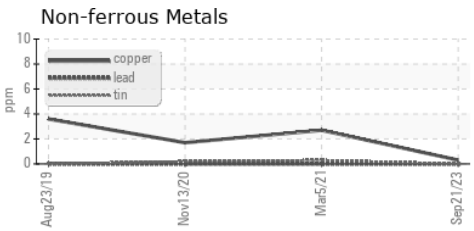
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

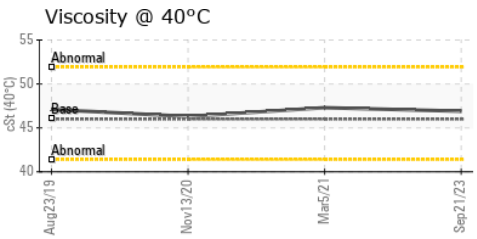
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.9**	47.3	46.3

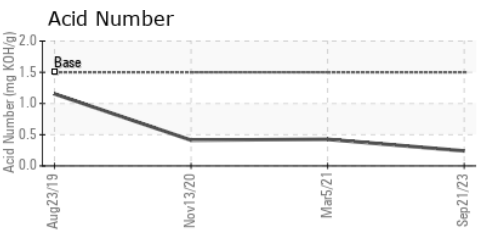
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS









ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA000601 **Received** : 29 Sep 2023
Lab Number : 05964649 **Diagnosed** : 02 Oct 2023
Unique Number : 10671200 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

THE MOCHI ICE CREAM COMPANY
5563 ALCOA AVE
VERNON, CA
US 90058
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: