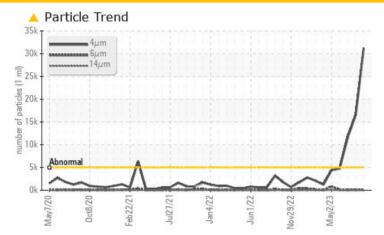


PROBLEM SUMMARY

Area MELT SHOP - CRANES Machine Id UPPER HYD UNIT E-CRANE Component

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	<u> </u>	▲ 16550	▲ 11514
Oil Cleanliness	ISO 4406 (c)	>19/17/14	A 22/13/10	🔺 21/14/10	1 /14/10

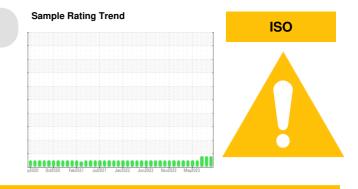
Customer Id: OUTCALAL Sample No.: RP0035512 Lab Number: 05964661 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



	ACTIONIC	5
VIENDED	ACTIONS	0

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

26 Jul 2023 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



28 Jun 2023 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





31 May 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

MELT SHOP - CRANES Machine Id UPPER HYD UNIT E-CRANE

Hydraulic System

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

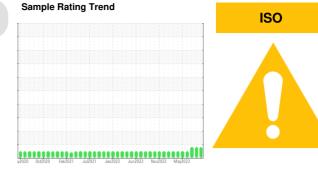
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

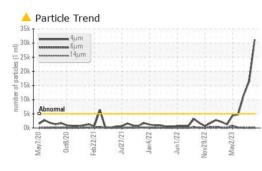
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

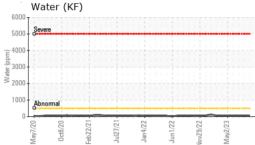


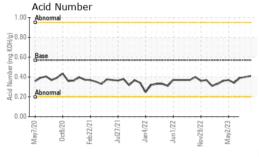
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0035512	RP0035408	RP0035183
Sample Date		Client Info		27 Sep 2023	26 Jul 2023	28 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	6	4
Chromium	ppm	ASTM D5185m	>20	<1	1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	<1	2	1
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	2	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	4	1	5
Calcium	ppm	ASTM D5185m	200	53	52	50
Phosphorus	ppm	ASTM D5185m	300	348	341	337
Zinc	ppm	ASTM D5185m	370	427	419	422
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	2	1
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.05	0.005	0.006	0.005
ppm Water	ppm	ASTM D6304	>500	58.5	66.9	57.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	A 31222	1 6550	🔺 11514
Particles >6µm		ASTM D7647	>1300	78	115	89
Particles >14µm		ASTM D7647	>160	8	9	7
Particles >21µm		ASTM D7647		3	3	2
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/13/10	2 1/14/10	1 /14/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.41	0.40	0.39

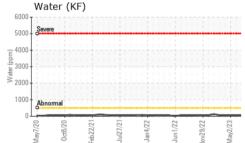


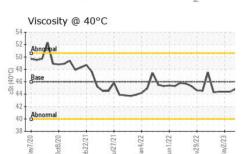
OIL ANALYSIS REPORT







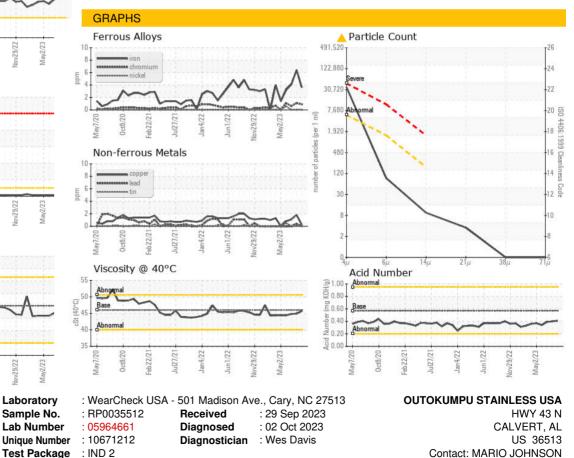




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VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONENONENONENONEYellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*Visual>0.05NEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8SAMPLE IMAGESmethodlimit/basecurrenthistory1history2							
Yellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualNEGNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	VISUAL		method	limit/base	current	history1	history2
Precipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualNORNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Siltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualImit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Debrisscalar*VisualNONENONENONENONENONESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualImit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt scalar *Visual NONE NONE NONE NONE Appearance scalar *Visual NORML NORML NORML NORML NORML Odor scalar *Visual NORML NORML NORML NORML NORML Emulsified Water scalar *Visual >0.05 NEG NEG NEG Free Water scalar *Visual O MEG NEG NEG FLUID PROPERTIES method limit/base current history1 history2 Visc @ 40°C cSt ASTM D445 46 45.7 44.9 44.8	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualNEGNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Odorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Waterscalar*Visual>0.05NEGNEGNEGFree Waterscalar*VisualMEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Free Waterscalar*VisualNEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
FLUID PROPERTIESmethodlimit/basecurrenthistory1history2Visc @ 40°CcStASTM D4454645.744.944.8	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Visc @ 40°C cSt ASTM D445 46 45.7 44.9 44.8	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
SAMPLE IMAGES method limit/base current history1 history2	Visc @ 40°C	cSt	ASTM D445	46	45.7	44.9	44.8
	SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color Color	Color						

Bottom



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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