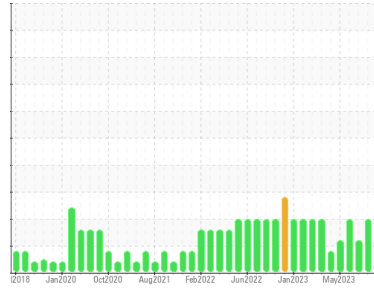




# PROBLEM SUMMARY

Sample Rating Trend

ISO

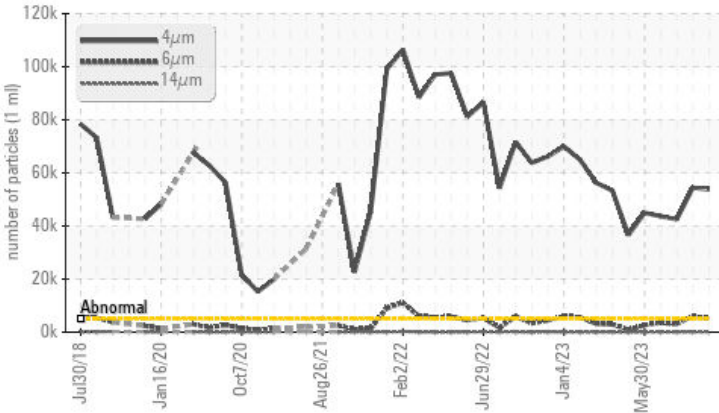


Area  
**ACID NEUTRALIZATION HYDRAULIC**  
 Machine Id  
**HYDRAULIC UNIT ON SLUDGE CONVEYOR FILTER PRESS (S/N 16-6520-0122)**

Component  
**Tank Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	SEVERE	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ <b>53779</b>	● 54436	▲ 42499
Particles >6µm	ASTM D7647	>1300	▲ <b>5093</b>	▲ 5981	▲ 3067
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>23/20/13</b>	● 23/20/14	▲ 23/19/13

Customer Id: OUTCALAL  
 Sample No.: RP0035349  
 Lab Number: 05964667  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

**RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**HISTORICAL DIAGNOSIS**

**29 Aug 2023 Diag: Wes Davis**



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



**26 Jul 2023 Diag: Don Baldrige**



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



**28 Jun 2023 Diag: Wes Davis**



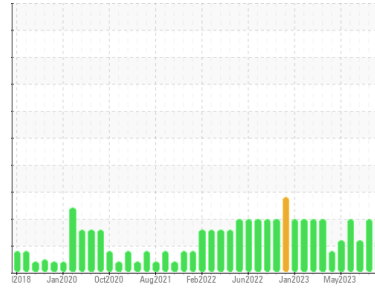
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**ACID NEUTRALIZATION HYDRAULIC**  
 Machine Id  
**HYDRAULIC UNIT ON SLUDGE CONVEYOR FILTER PRESS (S/N 16-6520-0122)**  
 Component  
**Tank Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0035349</b>	RP0035572	RP0035410
Sample Date	Client Info			<b>27 Sep 2023</b>	29 Aug 2023	26 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>2</b>	3	4
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>20	<b>2</b>	3	3
Copper	ppm	ASTM D5185m	>20	<b>42</b>	40	42
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

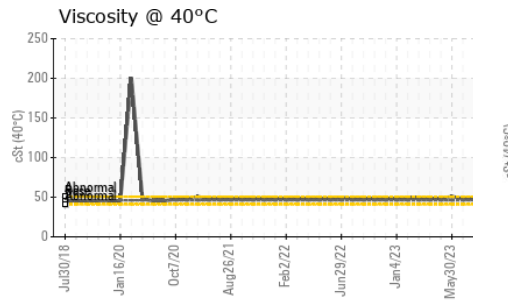
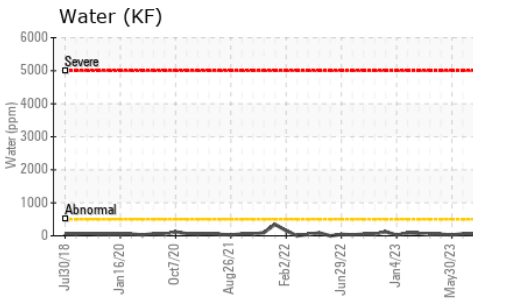
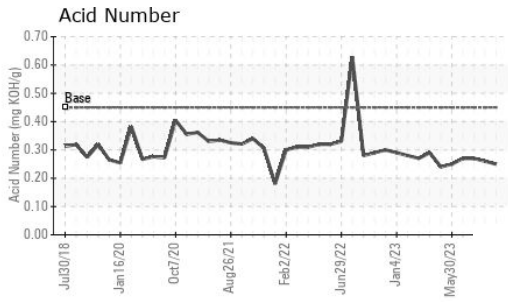
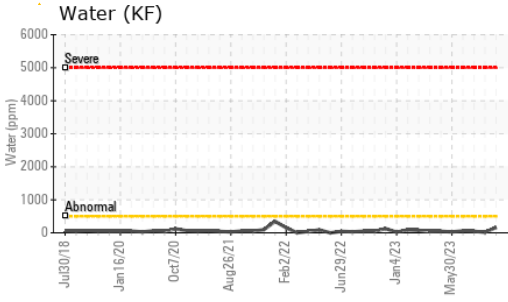
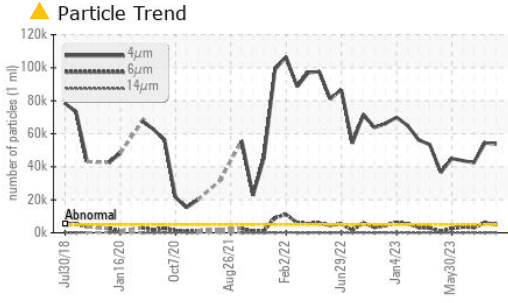
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	5	<b>3</b>	<1	<1
Calcium	ppm	ASTM D5185m	50	<b>46</b>	42	43
Phosphorus	ppm	ASTM D5185m	330	<b>345</b>	337	340
Zinc	ppm	ASTM D5185m	410	<b>426</b>	405	425

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water	%	ASTM D6304	>0.05	<b>0.016</b>	0.002	0.004
ppm Water	ppm	ASTM D6304	>500	<b>163.0</b>	18.6	45.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 53779</b>	● 54436	▲ 42499
Particles >6µm		ASTM D7647	>1300	<b>▲ 5093</b>	▲ 5981	▲ 3067
Particles >14µm		ASTM D7647	>160	<b>74</b>	104	56
Particles >21µm		ASTM D7647	>40	<b>20</b>	21	11
Particles >38µm		ASTM D7647	>10	<b>2</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 23/20/13</b>	● 23/20/14	▲ 23/19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.45	<b>0.25</b>	0.26	0.27

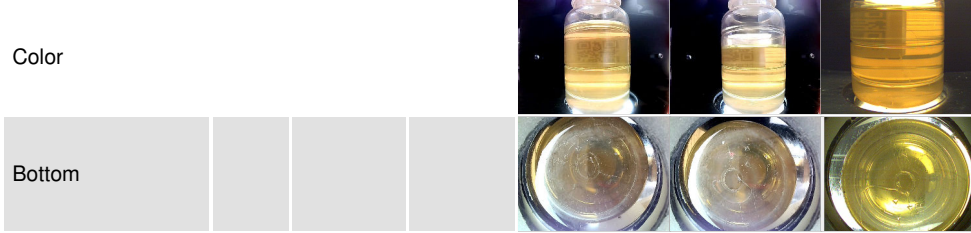
# OIL ANALYSIS REPORT



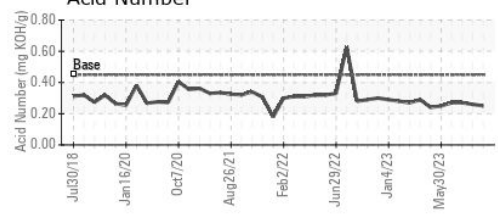
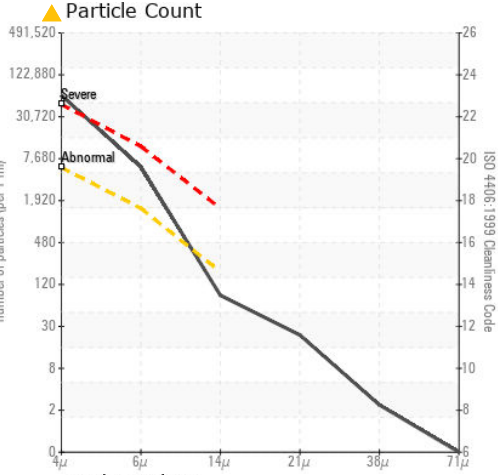
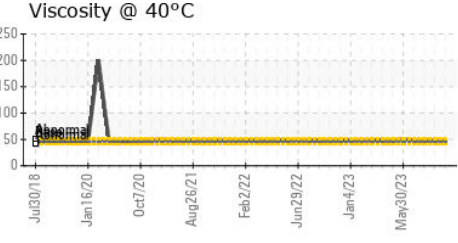
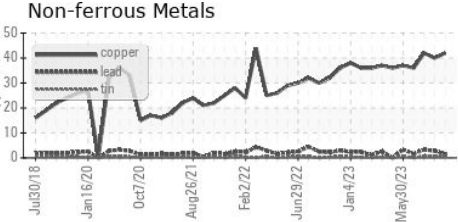
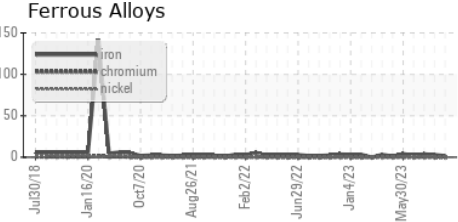
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	48.3	48.2	48.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0035349 **Received** : 29 Sep 2023  
**Lab Number** : 05964667 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671218 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)