



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

**[0411]**

Machine Id

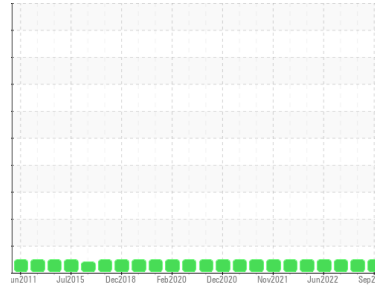
**KAESER 3838560 - OPPERMAN WEBBING (S/N 1269)**

Component

**Compressor**

Fluid

**KAESER SIGMA (OEM) S-460 (15 GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0845167</b>	WC0758244	WC0730118
Sample Date	Client Info		<b>09 Sep 2023</b>	28 Feb 2023	12 Nov 2022
Machine Age	hrs	Client Info	<b>83752</b>	0	77424
Oil Age	hrs	Client Info	<b>7165</b>	1768	6332
Oil Changed	Client Info		<b>Changed</b>	Not Changd	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>4</b>	<1	4
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>&lt;1</b>	21	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 90	<b>30</b>	55	25
Calcium	ppm	ASTM D5185m 2	<b>3</b>	1	0
Phosphorus	ppm	ASTM D5185m	<b>3</b>	3	25
Zinc	ppm	ASTM D5185m	<b>26</b>	8	10
Sulfur	ppm	ASTM D5185m	<b>16958</b>	16189	20161

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>28</b>	30	16
Potassium	ppm	ASTM D5185m >20	<b>7</b>	7	4

## FLUID DEGRADATION

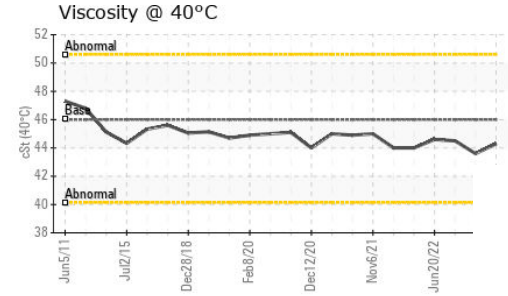
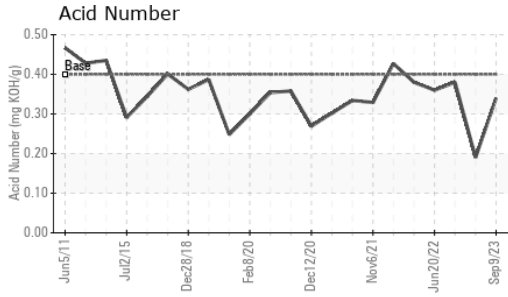
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.34</b>	0.19	0.38

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

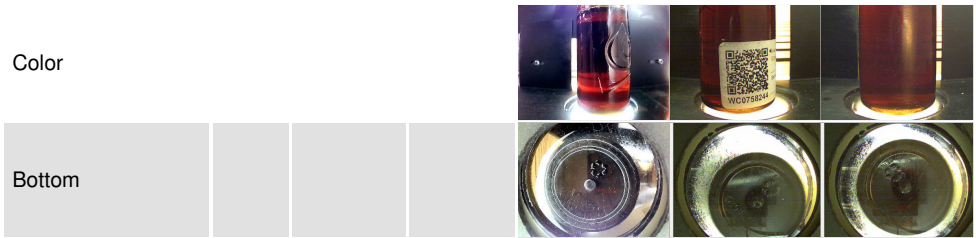


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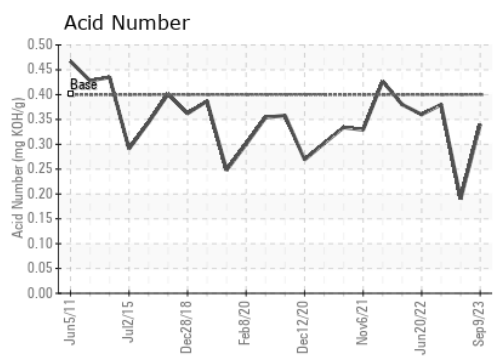
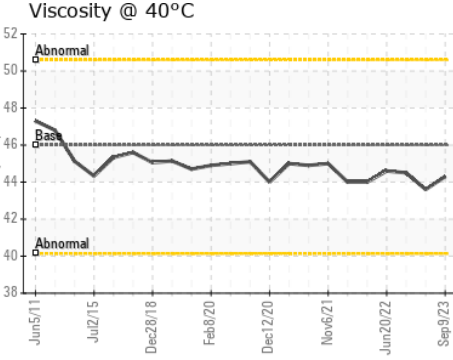
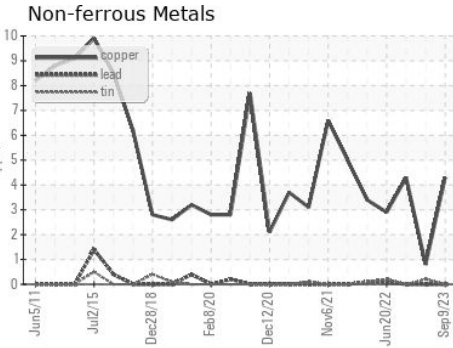
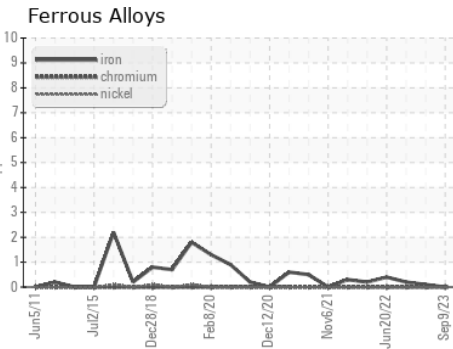


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>44.3</b>	43.6	44.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0845167  
**Lab Number** : **05964702**  
**Unique Number** : 10671253  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
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 FOUNTAIN INN, SC  
 US 29644  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)