

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# HAMM 001471

#### Component **Diesel Engine**

#### Fluid CASTROL VECTON 15W40 CK4 (1 GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

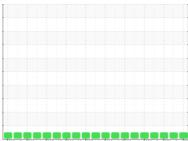
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



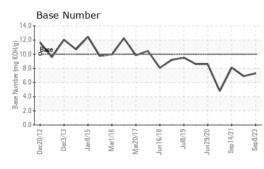


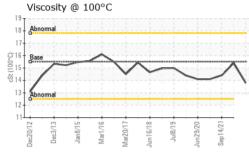
#### ec2012 Dec2013 Jan2015 Mar2016 Mar2017 Jun2018 Jun2019 Jun2020 San2027 San202

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0823890	WC0757908	WC0604435
Sample Date		Client Info		08 Sep 2023	28 Feb 2023	14 Sep 2021
Machine Age	hrs	Client Info		10981	10981	2673
Oil Age	hrs	Client Info		500	894	500
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	۷	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	50	64	19
Chromium	ppm	ASTM D5185m	>20	4	2	<1
Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m	>3	0	<1	0
Aluminum	ppm	ASTM D5185m	>20	12	16	6
Lead	ppm	ASTM D5185m	>40	<1	<1	<1
Copper	ppm	ASTM D5185m	>330	3	2	<1
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 54	history1 59	history2 77
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	54	59	77
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	54 0	59 0	77 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91	59 0 103	77 0 75
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1	59 0 103 2	77 0 75 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94	59 0 103 2 286	77 0 75 <1 374
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94 2124	59 0 103 2 286 2659	77 0 75 <1 374 2144
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94 2124 946	59 0 103 2 286 2659 1209	77 0 75 <1 374 2144 1075
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94 2124 946 1123	59 0 103 2 286 2659 1209 1581	77 0 75 <1 374 2144 1075 1214
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94 2124 946 1123 3338	59 0 103 2 286 2659 1209 1581 3998	77 0 75 <1 374 2144 1075 1214 2948
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	54 0 91 <1 94 2124 946 1123 3338 current	59 0 103 2 286 2659 1209 1581 3998 history1	77 0 75 <1 374 2144 1075 1214 2948 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base	54 0 91 <1 94 2124 946 1123 3338 current 6	59 0 103 2 286 2659 1209 1581 3998 history1 10	77 0 75 <1 374 2144 1075 1214 2948 history2 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base	54 0 91 <1 94 2124 946 1123 3338 current 6 3	59 0 103 2 286 2659 1209 1581 3998 history1 10 3	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base	54 0 91 <1 94 2124 946 1123 3338 current 6 3 1	59 0 103 2 286 2659 1209 1581 3998 history1 10 3 <1	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3	54 0 91 <1 94 2124 946 1123 3338 current 6 3 1 1	59 0 103 2 286 2659 1209 1581 3998 history1 10 3 <1 history1	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3 >20	54 0 91 <1 94 2124 946 1123 3338 <u>current</u> 6 3 1 1 <u>current</u> 0.2	59 0 103 2 286 2659 1209 1581 3998 history1 10 3 <1 10 3 <1 10 0.4	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0 <1 history2 0.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3 >20	54 0 91 <1 94 2124 946 1123 3338 current 6 3 1 current 0.2 9.6	59 0 103 2 286 2659 1209 1581 3998 history1 10 3 <1 10 3 <1 history1 0.4 14.2	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0 <1 history2 0.2 9.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3 >20 >30	54 0 91 <1 94 2124 946 1123 3338 <u>current</u> 6 3 1 1 <u>current</u> 0.2 9.6 18.5	59 0 103 2 286 2659 1209 1581 3998 history1 10 3 <1 10 3 <1 0.4 14.2 29.0	77 0 75 <1 374 2144 1075 1214 2948 history2 5 0 <1 kistory2 0.2 9.7 21.8



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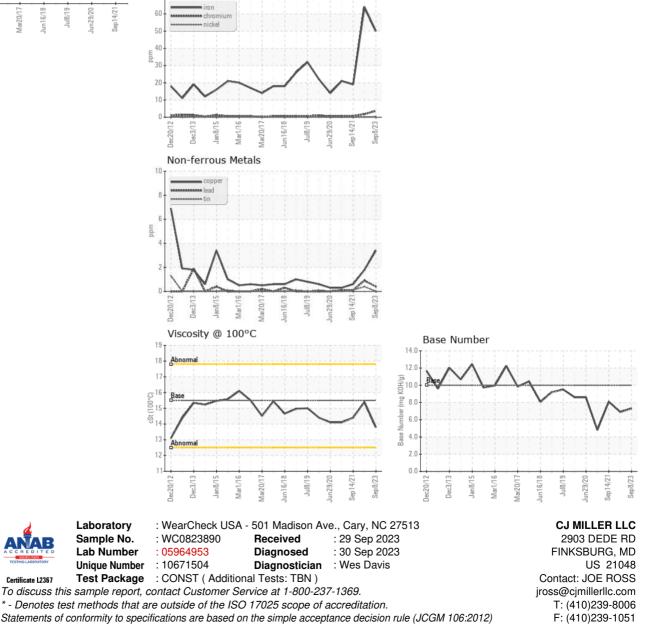




VISUAL		method				history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	ΓIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	13.8	15.4	14.4
GRAPHS						

Ferrous Alloys

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: JOE ROSS

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