

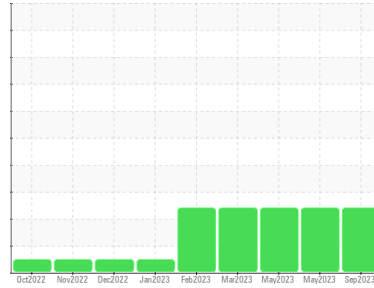


# PROBLEM SUMMARY



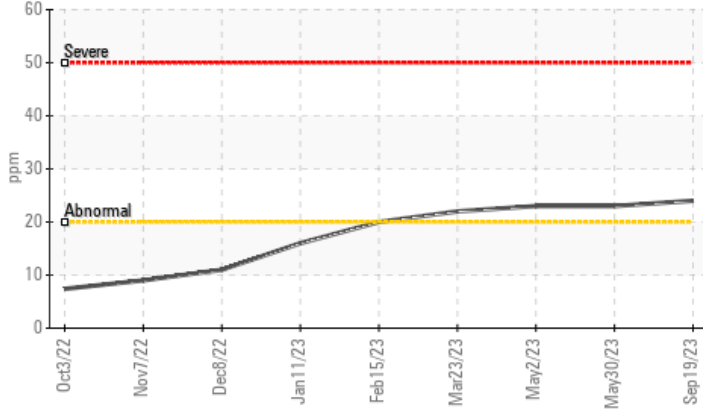
Machine Id  
**CATERPILLAR 374 10553 (S/N TNX10028)**  
 Component  
**Hydraulic System**  
 Fluid  
**NOT GIVEN (--- GAL)**

Sample Rating Trend

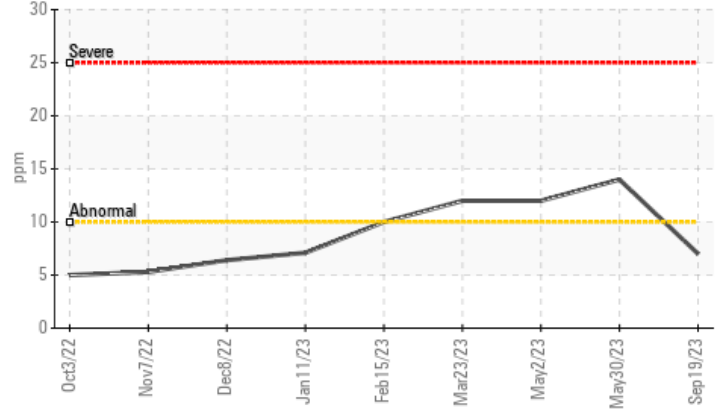


## COMPONENT CONDITION SUMMARY

▲ Silicon (ppm)



▲ Aluminum (ppm)



## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>10	▲ 7	▲ 14	▲ 12
Silicon	ppm	ASTM D5185m	>20	▲ 24	▲ 23	▲ 23

Customer Id: TRANEW  
 Sample No.: WC0831306  
 Lab Number: 05965318  
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

## HISTORICAL DIAGNOSIS

### 30 May 2023 Diag: Don Baldrige

DIRT



We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 May 2023 Diag: Jonathan Hester

DIRT



We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 23 Mar 2023 Diag: Doug Bogart

DIRT



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



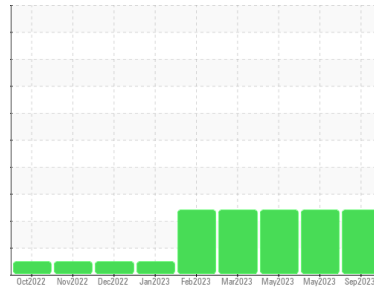


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR 374 10553 (S/N TNX10028)**  
 Component  
**Hydraulic System**  
 Fluid  
**NOT GIVEN (--- GAL)**

Sample Rating Trend



**DIRT**



## DIAGNOSIS

### Recommendation

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0831306</b>	WC0755210	WC0797731
Sample Date	Client Info		<b>19 Sep 2023</b>	30 May 2023	02 May 2023
Machine Age	hrs	Client Info	<b>5561</b>	4858	4361
Oil Age	hrs	Client Info	<b>5561</b>	4858	4361
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>19</b>	17	16
Chromium	ppm	ASTM D5185m >10	<b>2</b>	3	3
Nickel	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>▲ 7</b>	<b>▲ 14</b>	<b>▲ 12</b>
Lead	ppm	ASTM D5185m >10	<b>1</b>	1	0
Copper	ppm	ASTM D5185m >75	<b>6</b>	4	6
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>8</b>	7	7
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>15</b>	15	14
Calcium	ppm	ASTM D5185m	<b>954</b>	985	934
Phosphorus	ppm	ASTM D5185m	<b>689</b>	767	716
Zinc	ppm	ASTM D5185m	<b>895</b>	996	918
Sulfur	ppm	ASTM D5185m	<b>2776</b>	3180	3390

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>▲ 24</b>	<b>▲ 23</b>	<b>▲ 23</b>
Sodium	ppm	ASTM D5185m	<b>12</b>	10	9
Potassium	ppm	ASTM D5185m >20	<b>1</b>	4	1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>745</b>	767	1333
Particles >6µm	ASTM D7647	>1300	<b>147</b>	217	465
Particles >14µm	ASTM D7647	>160	<b>14</b>	13	51
Particles >21µm	ASTM D7647	>40	<b>5</b>	3	15
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/14/11</b>	17/15/11	18/16/13

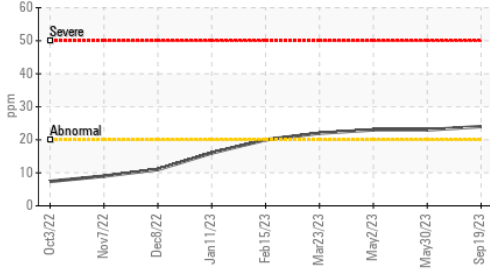
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.58</b>	1.06	0.55

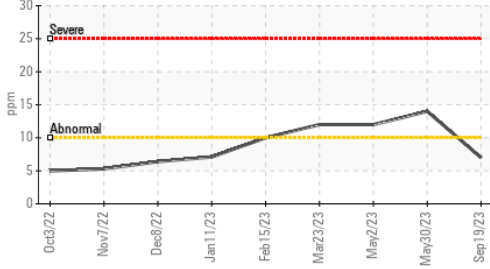


# OIL ANALYSIS REPORT

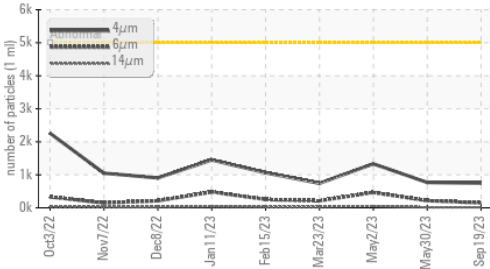
▲ Silicon (ppm)



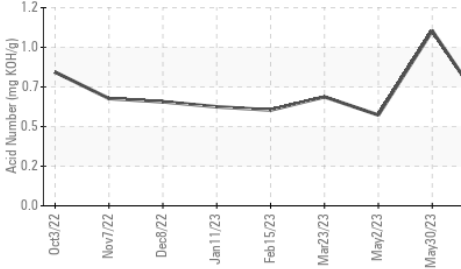
▲ Aluminum (ppm)



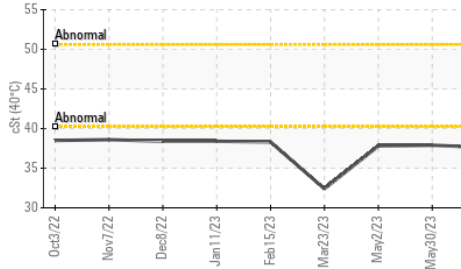
Particle Trend



Acid Number



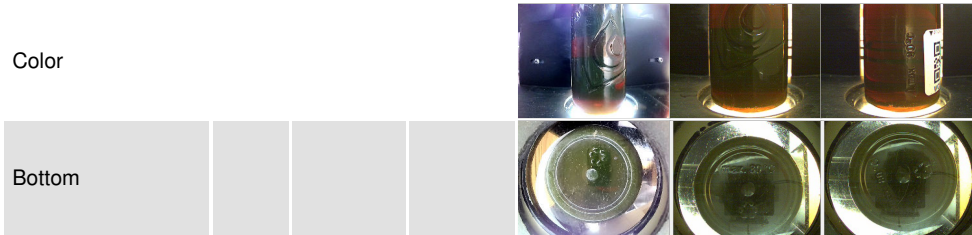
Viscosity @ 40°C



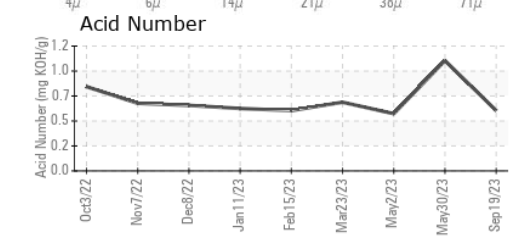
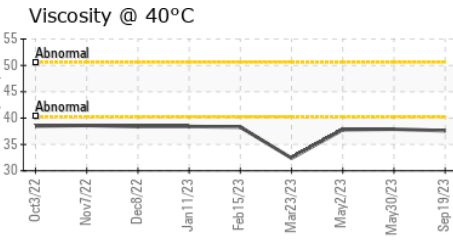
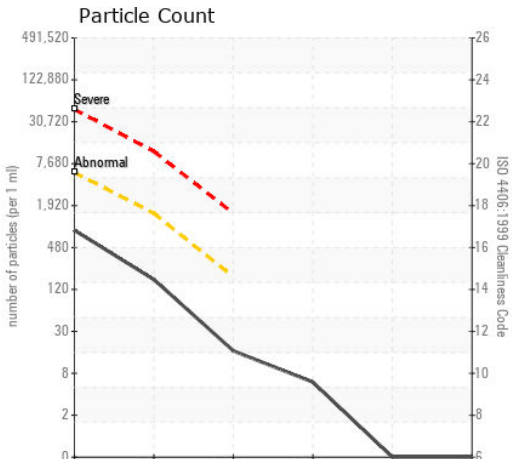
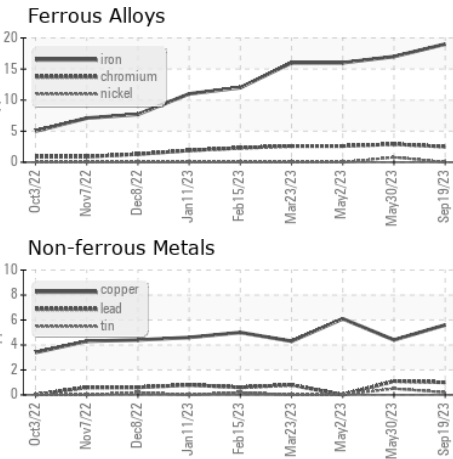
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	37.6	37.9	37.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0831306 **Received** : 29 Sep 2023  
**Lab Number** : 05965318 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671869 **Diagnostician** : Don Baldrige  
**Test Package** : CONST

**TRADER CONSTRUCTION CO.**  
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 NEW BERN, NC  
 US 28563  
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 mw Wyatt@traderconstruction.com  
 T: (252)633-1399  
 F: (252)638-4871

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)