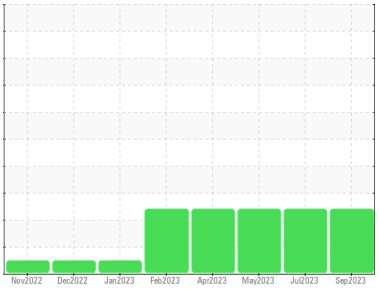
PROBLEM SUMMARY

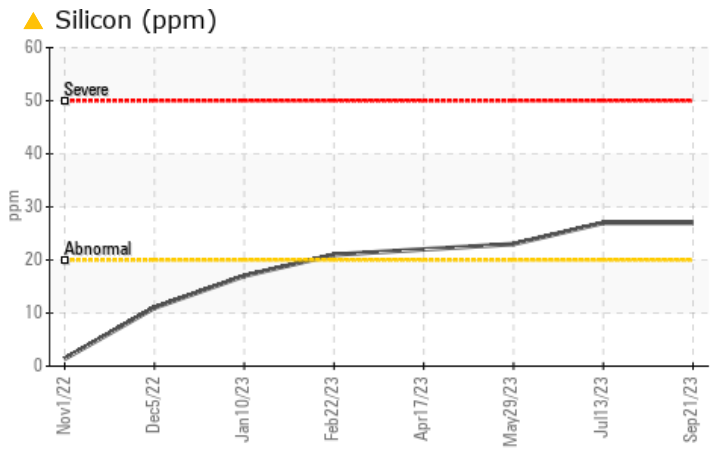
Machine Id
CATERPILLAR D6 10033 (S/N KEW01101)
Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

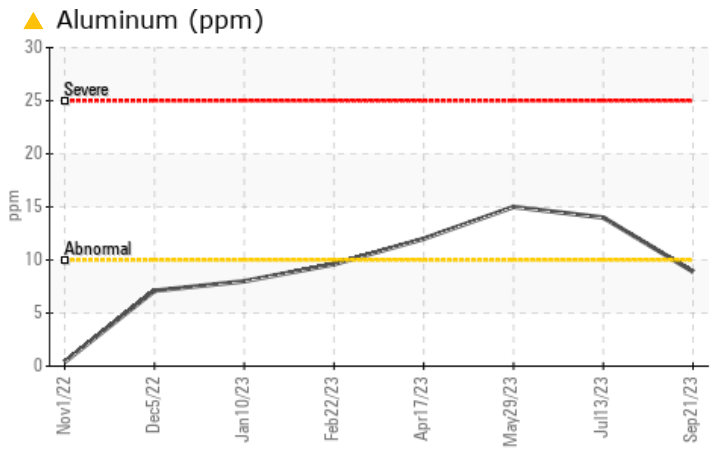
Sample Rating Trend



DIRT

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>10	▲ **9**	▲ 14	▲ 15
Silicon	ppm	ASTM D5185m	>20	▲ **27**	▲ 27	▲ 23

Customer Id: TRANEW
Sample No.: WC0831357
Lab Number: 05965319
Test Package: CONST

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

13 Jul 2023 Diag: Don Baldridge

DIRT

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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29 May 2023 Diag: Don Baldridge

DIRT

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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17 Apr 2023 Diag: Don Baldridge

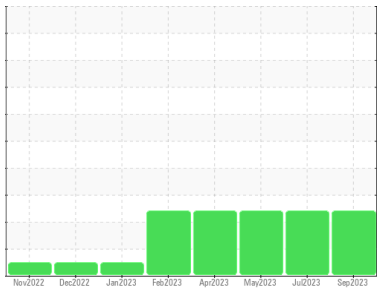
DIRT

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
CATERPILLAR D6 10033 (S/N KEW01101)
Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0831357**	WC0816196	WC0816183
Sample Date		Client Info		**21 Sep 2023**	13 Jul 2023	29 May 2023
Machine Age	hrs	Client Info		**4241**	3772	3278
Oil Age	hrs	Client Info		**4241**	3772	3278
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**18**	18	14
Chromium	ppm	ASTM D5185m	>10	**<1**	1	1
Nickel	ppm	ASTM D5185m	>10	**0**	0	<1
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>10	▲ **9**	▲ 14	▲ 15
Lead	ppm	ASTM D5185m	>10	**2**	2	3
Copper	ppm	ASTM D5185m	>75	**15**	16	12
Tin	ppm	ASTM D5185m	>10	**0**	<1	1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**11**	10	7
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**<1**	1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**14**	11	12
Calcium	ppm	ASTM D5185m		**506**	480	417
Phosphorus	ppm	ASTM D5185m		**702**	730	744
Zinc	ppm	ASTM D5185m		**926**	960	1006
Sulfur	ppm	ASTM D5185m		**1845**	2018	1773

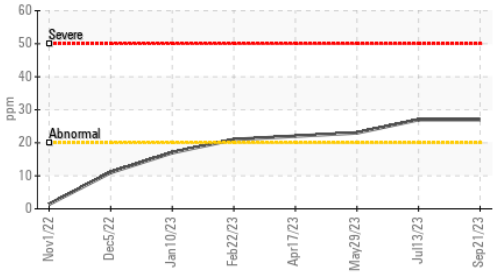
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	▲ **27**	▲ 27	▲ 23
Sodium	ppm	ASTM D5185m		**2**	0	3
Potassium	ppm	ASTM D5185m	>20	**<1**	3	4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**822**	607	475
Particles >6µm		ASTM D7647	>1300	**168**	138	118
Particles >14µm		ASTM D7647	>160	**16**	16	8
Particles >21µm		ASTM D7647	>40	**5**	5	2
Particles >38µm		ASTM D7647	>10	**1**	1	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**17/15/11**	16/14/11	16/14/10

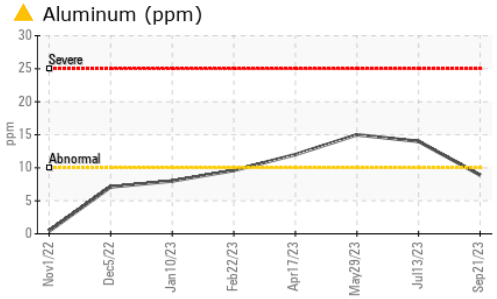
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.72**	0.86	0.87

OIL ANALYSIS REPORT

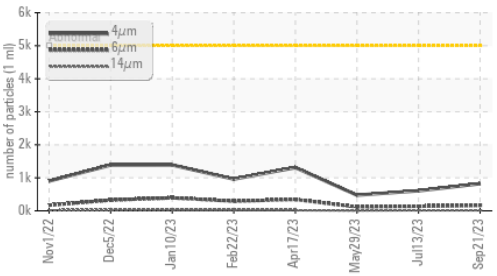
Silicon (ppm)



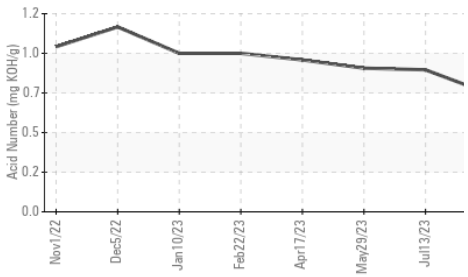
Aluminum (ppm)



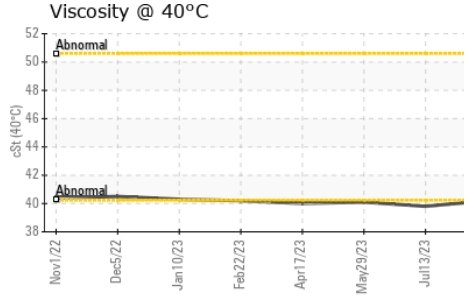
Particle Trend



Acid Number

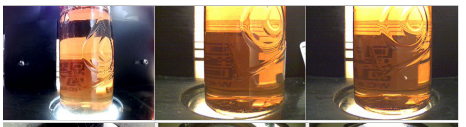


Viscosity @ 40°C



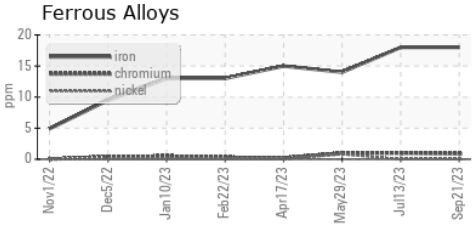
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**40.2**	39.8	40.1

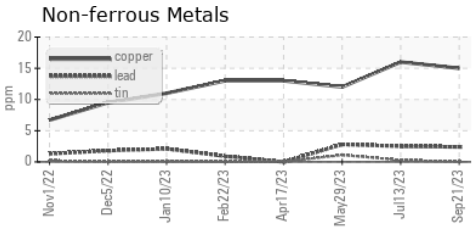
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

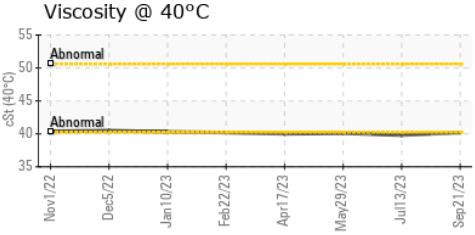
Ferrous Alloys



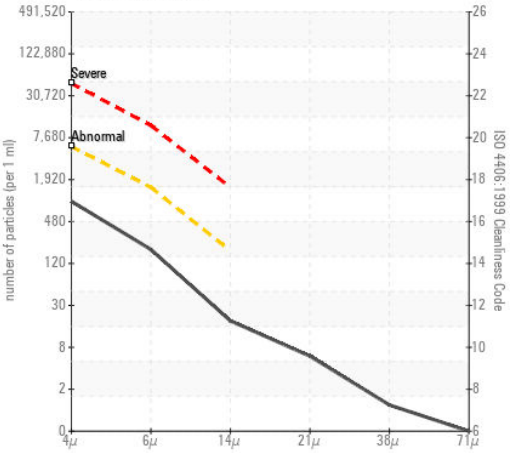
Non-ferrous Metals



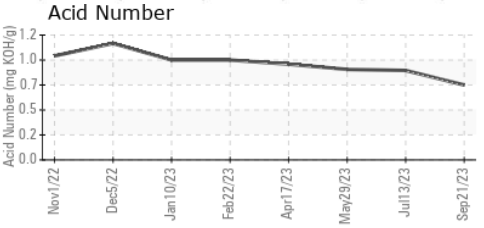
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0831357
Lab Number : 05965319
Unique Number : 10671870
Test Package : CONST

Received : 29 Sep 2023
Diagnosed : 02 Oct 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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