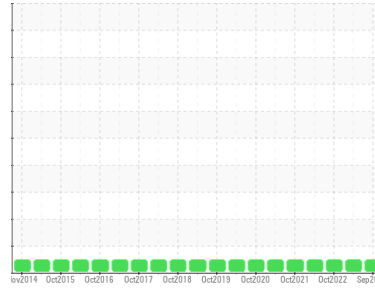




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
COMPOUND
 Machine Id
MT K - AGITATOR

Component
Gearbox
 Fluid
SHELL OMALA S2 G 220 (13 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0855202	WC0802654	WC0741891
Sample Date	Client Info			28 Sep 2023	30 Mar 2023	10 Oct 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	1	<1	1
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	0
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	0	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	4.4	0	1	1
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	0	2	0	2
Calcium	ppm	ASTM D5185m	0	9	10	21
Phosphorus	ppm	ASTM D5185m	215	292	307	284
Zinc	ppm	ASTM D5185m	0	0	0	16
Sulfur	ppm	ASTM D5185m	7039	10553	13355	12323

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	1	2
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	2	0

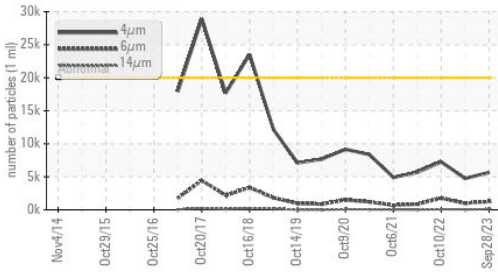
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	5652	4740	7256
Particles >6µm		ASTM D7647	>5000	1250	988	1775
Particles >14µm		ASTM D7647	>640	96	57	81
Particles >21µm		ASTM D7647	>160	24	9	9
Particles >38µm		ASTM D7647	>40	2	2	0
Particles >71µm		ASTM D7647	>10	1	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/17/14	19/17/13	20/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36	0.40	0.42

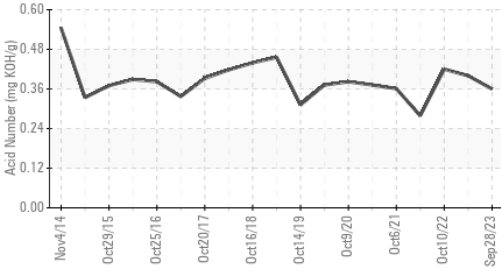


OIL ANALYSIS REPORT

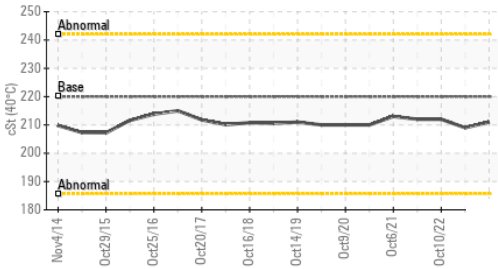
Particle Trend



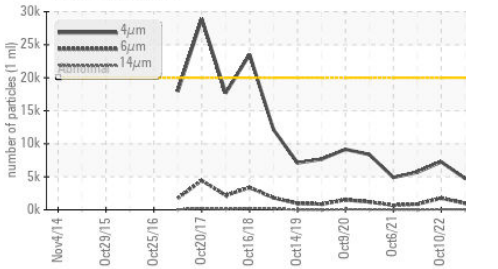
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	211	209	212

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

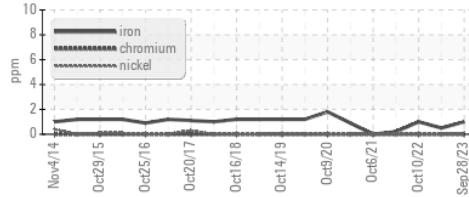


Bottom

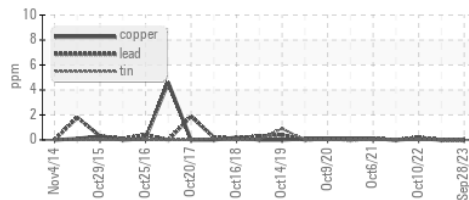


GRAPHS

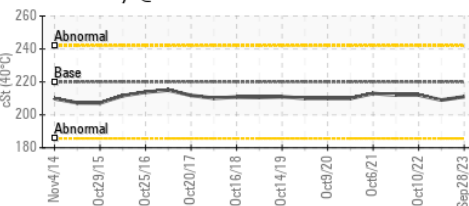
Ferrous Alloys



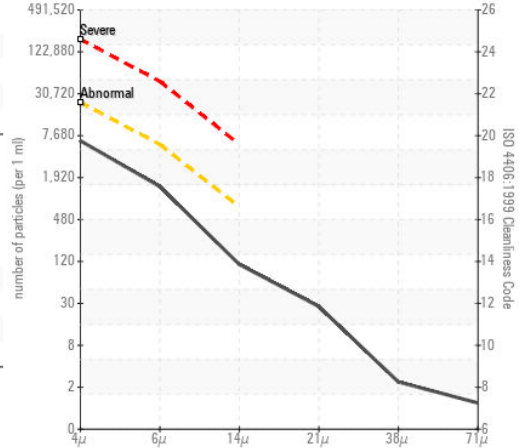
Non-ferrous Metals



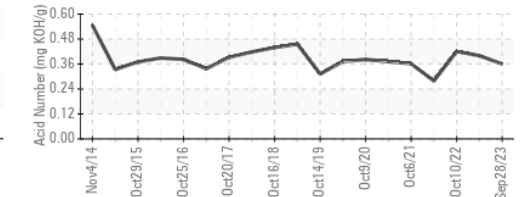
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0855202 Received : 29 Sep 2023
 Lab Number : 05965330 Diagnosed : 02 Oct 2023
 Unique Number : 10671881 Diagnostician : Don Baldrige
 Test Package : IND 2 (Additional Tests: PrtCount)

LUBRIZOL ADVANCED MATERIALS INC
 207 TELEGRAPH DR
 GASTONIA, NC
 US 28056
 Contact: TIMOTHY DAVIS
 timothy.davis@lubrizol.com
 T: (704)915-4131
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)