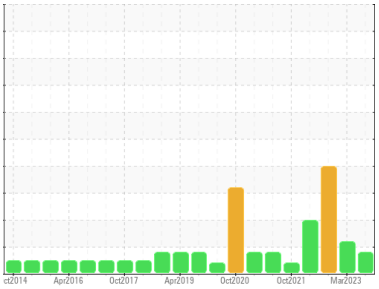
PROBLEM SUMMARY

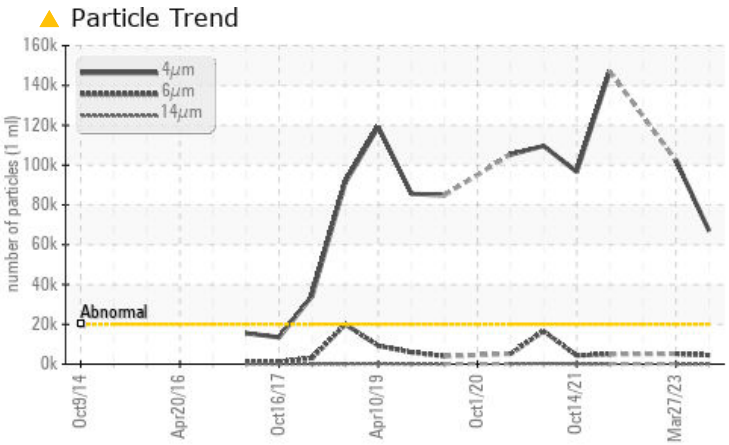
Area
ACRYLIC
Machine Id
RX 4 - AGITATOR
Component
Gearbox
Fluid
SHELL OMALA S2 G 220 (7 GAL)

Sample Rating Trend



ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>20000	▲ **66993**	▲ 102353	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/19/14**	▲ 24/20/13	---

Customer Id: LUBGAS
Sample No.: WC0855212
Lab Number: 05965332
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

27 Mar 2023 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Sep 2022 Diag: Don Baldridge

WATER

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.All component wear rates are normal. Appearance is milky. There is a high concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

view report

28 Mar 2022 Diag: Jonathan Hester

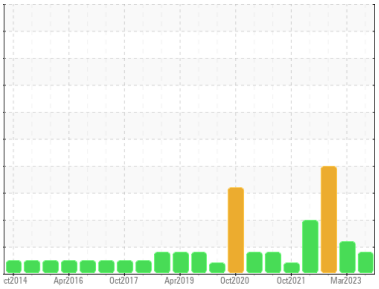
WATER

We advise that you check for the source of water entry. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
ACRYLIC
Machine Id
RX 4 - AGITATOR
Component
Gearbox
Fluid
SHELL OMALA S2 G 220 (7 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0855212**	WC0802649	WC0741883
Sample Date		Client Info		**22 Sep 2023**	27 Mar 2023	27 Sep 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	36512
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**137**	134	146
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	1
Lead	ppm	ASTM D5185m	>100	**0**	0	6
Copper	ppm	ASTM D5185m	>200	**<1**	0	4
Tin	ppm	ASTM D5185m	>25	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

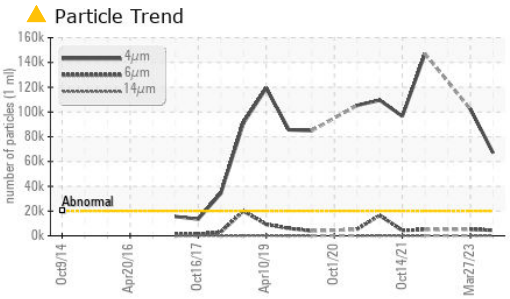
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	4.4	**0**	1	<1
Barium	ppm	ASTM D5185m	0.0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	<1	0
Manganese	ppm	ASTM D5185m		**2**	2	2
Magnesium	ppm	ASTM D5185m	0	**12**	12	8
Calcium	ppm	ASTM D5185m	0	**6**	8	13
Phosphorus	ppm	ASTM D5185m	215	**299**	343	285
Zinc	ppm	ASTM D5185m	0	**3**	0	19
Sulfur	ppm	ASTM D5185m	7039	**11317**	15428	13051

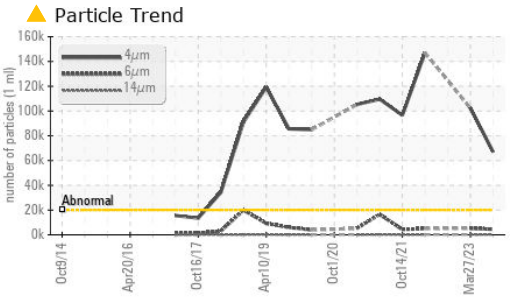
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	2	3
Sodium	ppm	ASTM D5185m		**2**	1	0
Potassium	ppm	ASTM D5185m	>20	**0**	2	0

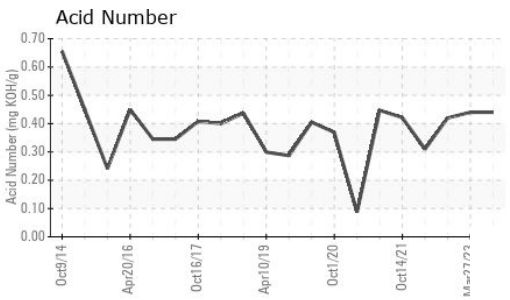
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **66993**	▲ 102353	---
Particles >6µm		ASTM D7647	>5000	**4497**	▲ 5192	---
Particles >14µm		ASTM D7647	>640	**138**	67	---
Particles >21µm		ASTM D7647	>160	**28**	11	---
Particles >38µm		ASTM D7647	>40	**0**	0	---
Particles >71µm		ASTM D7647	>10	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/19/14**	▲ 24/20/13	---

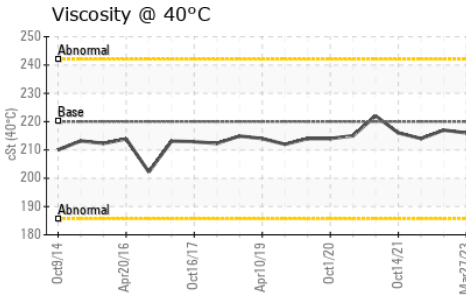
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.44**	0.44	0.42

OIL ANALYSIS REPORT



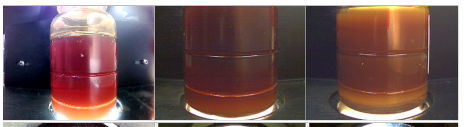
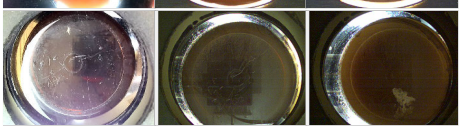




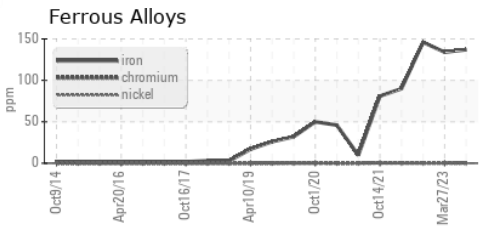


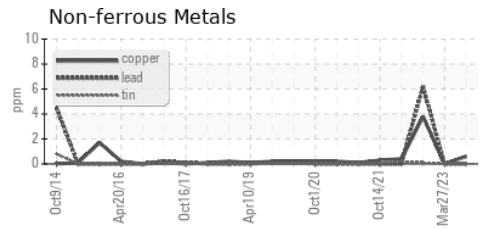
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	▲ 0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ 2.0

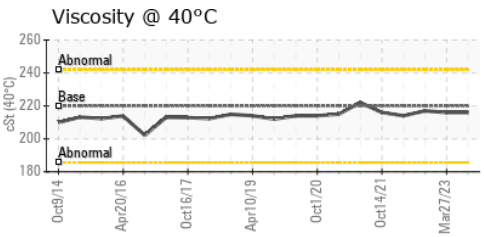
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**216**	216	217

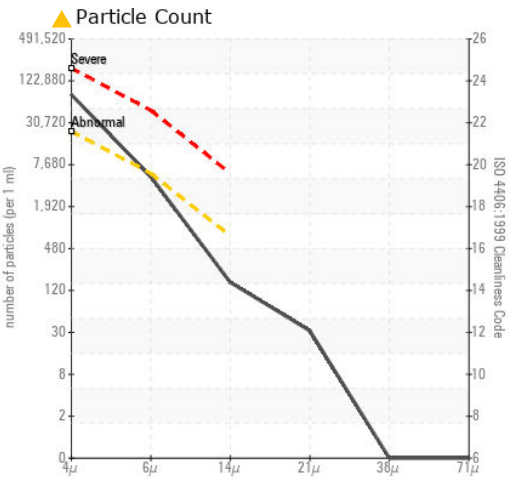
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

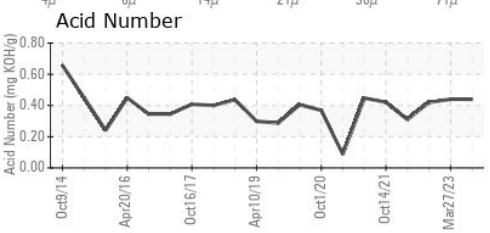
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0855212 **Received** : 29 Sep 2023
Lab Number : 05965332 **Diagnosed** : 04 Oct 2023
Unique Number : 10671883 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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