



# PROBLEM SUMMARY

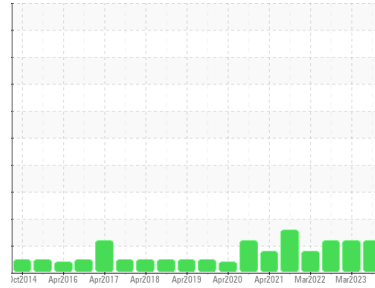
## Sample Rating Trend

ISO



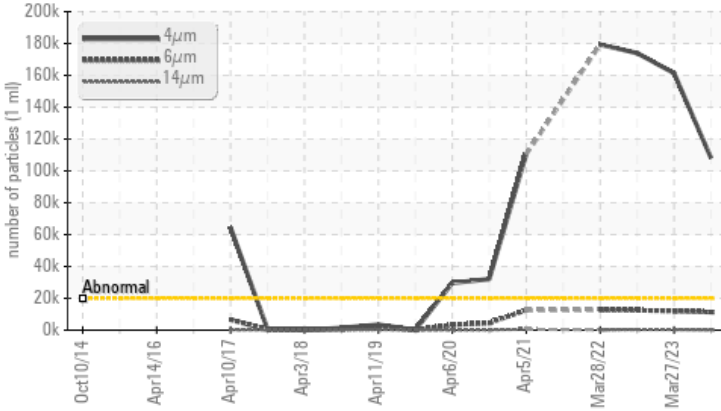
Area  
**ACRYLIC**  
Machine Id  
**PMX E - AGITATOR**

Component  
**Gearbox**  
Fluid  
**SHELL OMALA S4 WE 460 (1 GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	▲ <b>108127</b>	▲ 161369	▲ 173979
Particles >6µm	ASTM D7647	>5000	▲ <b>11330</b>	▲ 12030	▲ 12479
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ <b>24/21/14</b>	▲ 25/21/16	▲ 25/21/16

Customer Id: LUBGAS  
Sample No.: WC0855203  
Lab Number: 05965335  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
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[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 27 Mar 2023 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 Sep 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 28 Mar 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

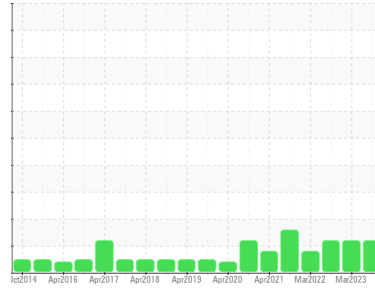
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**ACRYLIC**  
Machine Id  
**PMX E - AGITATOR**

Component  
**Gearbox**  
Fluid  
**SHELL OMALA S4 WE 460 (1 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0855203</b>	WC0802648	WC0741886
Sample Date	Client Info	<b>22 Sep 2023</b>	27 Mar 2023	27 Sep 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>17</b>	<1	<1
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >200	<b>21</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>4</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>3</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Phosphorus	ppm	ASTM D5185m	<b>407</b>	403	347
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>205</b>	0	164

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>14</b>	10	9
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>4</b>	4	0

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>▲ 108127</b>	▲ 161369	▲ 173979
Particles >6µm	ASTM D7647 >5000	<b>▲ 11330</b>	▲ 12030	▲ 12479
Particles >14µm	ASTM D7647 >640	<b>141</b>	334	357
Particles >21µm	ASTM D7647 >160	<b>30</b>	56	80
Particles >38µm	ASTM D7647 >40	<b>1</b>	3	3
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	<b>▲ 24/21/14</b>	▲ 25/21/16	▲ 25/21/16

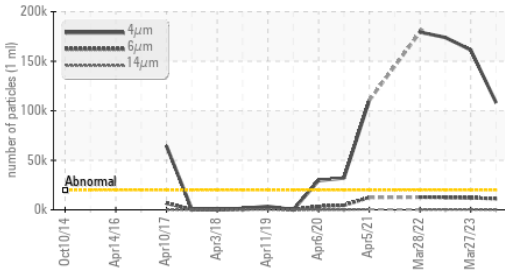
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.21</b>	0.18	0.25

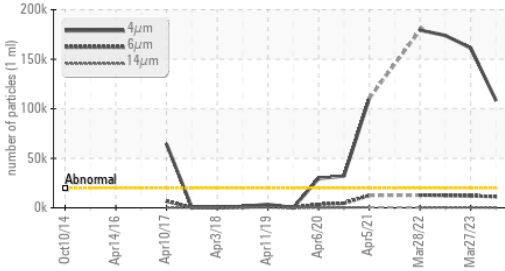


# OIL ANALYSIS REPORT

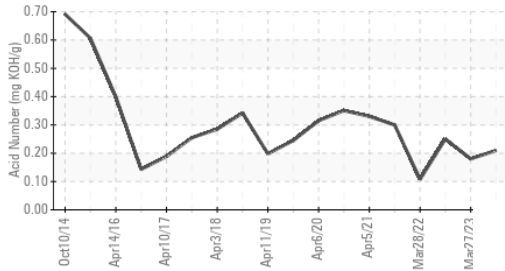
▲ Particle Trend



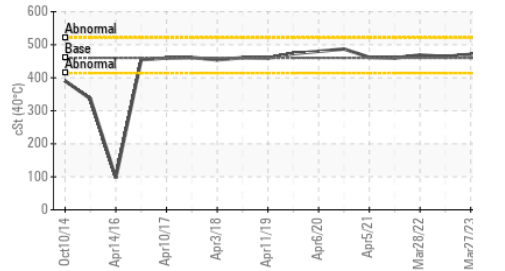
▲ Particle Trend



Acid Number



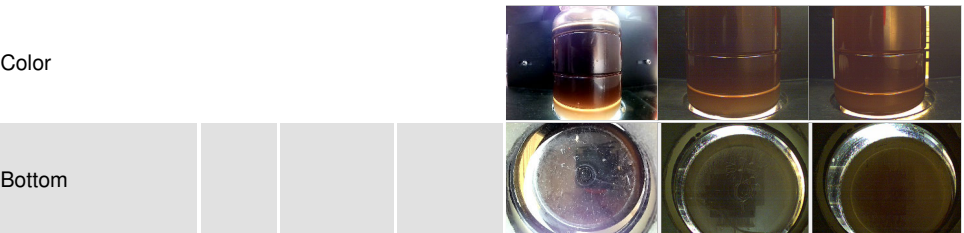
Viscosity @ 40°C



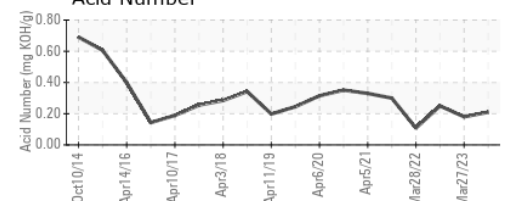
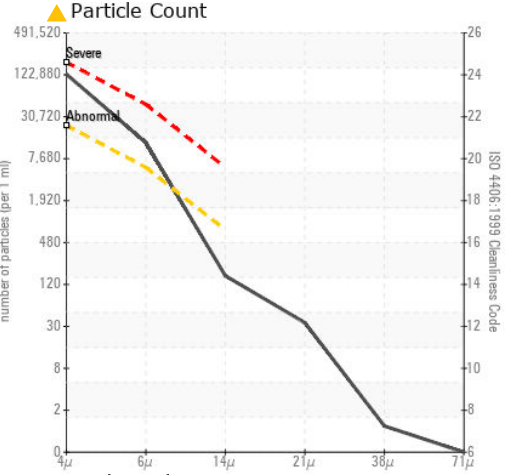
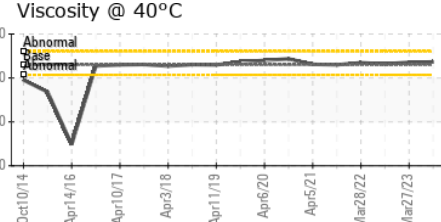
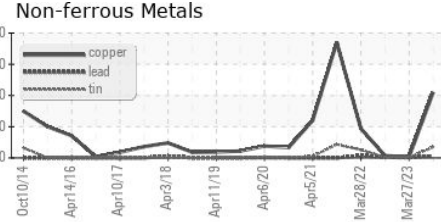
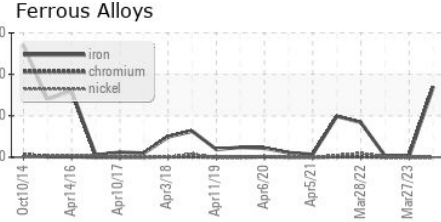
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 460	473	471	464

SAMPLE IMAGES



## GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0855203 Received : 29 Sep 2023  
 Lab Number : 05965335 Diagnosed : 04 Oct 2023  
 Unique Number : 10671886 Diagnostician : Jonathan Hester  
 Test Package : IND 2 ( Additional Tests: PrtCount )

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 GASTONIA, NC  
 US 28056  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)