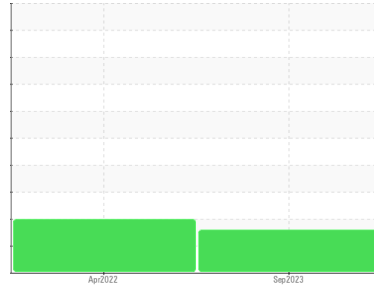




PROBLEM SUMMARY

Sample Rating Trend



ISO



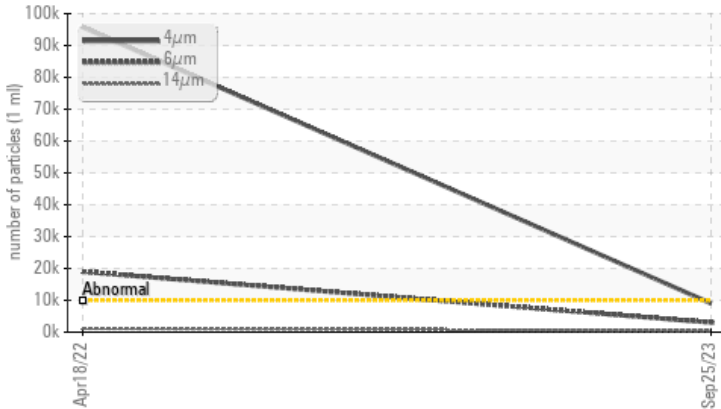
Machine Id
1301 (S/N API834666)

Component
Air Compressor

Fluid
USPI AIR 46 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	---
Particles >6µm	ASTM D7647	>2500	▲ 3026	▲ 18957	---
Particles >14µm	ASTM D7647	>320	▲ 398	▲ 1153	---
Particles >21µm	ASTM D7647	>80	▲ 107	▲ 258	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 20/19/16	▲ 24/21/17	---

Customer Id: CARMILWI
Sample No.: USPM29800
Lab Number: 05965412
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

18 Apr 2022 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

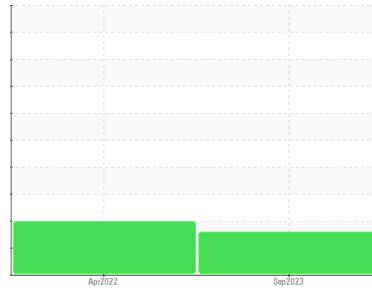
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
1301 (S/N API834666)

Component
Air Compressor
Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM29800	USP212658	---
Sample Date	Client Info		25 Sep 2023	18 Apr 2022	---
Machine Age	hrs	Client Info	28722	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			ATTENTION	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >70	0	<1	---
Chromium	ppm	ASTM D5185m >15	0	0	---
Nickel	ppm	ASTM D5185m >6	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >10	0	0	---
Lead	ppm	ASTM D5185m >20	0	0	---
Copper	ppm	ASTM D5185m >80	0	4	---
Tin	ppm	ASTM D5185m >15	0	<1	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	---
Barium	ppm	ASTM D5185m 0	0	0	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m 0	0	0	---
Calcium	ppm	ASTM D5185m 0	1	0	---
Phosphorus	ppm	ASTM D5185m 1	27	20	---
Zinc	ppm	ASTM D5185m 0	13	62	---
Sulfur	ppm	ASTM D5185m 0	77	28	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >12	<1	2	---
Sodium	ppm	ASTM D5185m	0	3	---
Potassium	ppm	ASTM D5185m >20	0	0	---
Water	%	ASTM D6304 >0.2	0.010	0.003	---
ppm Water	ppm	ASTM D6304 >2000	106.9	27.2	---

FLUID CLEANLINESS

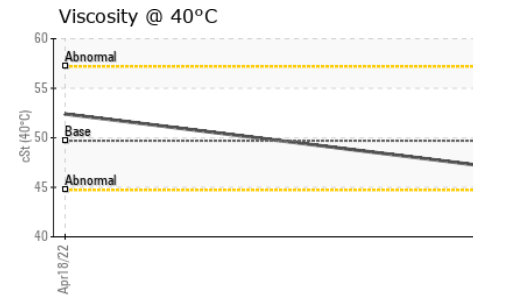
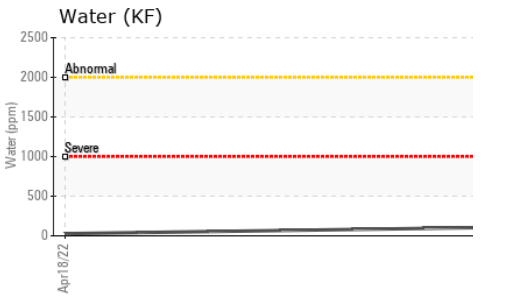
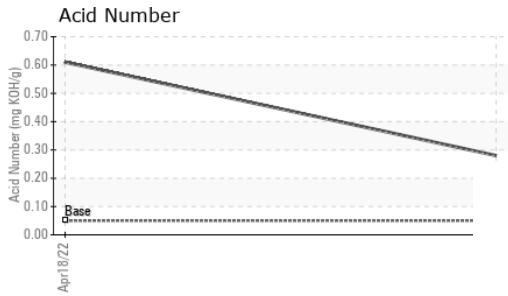
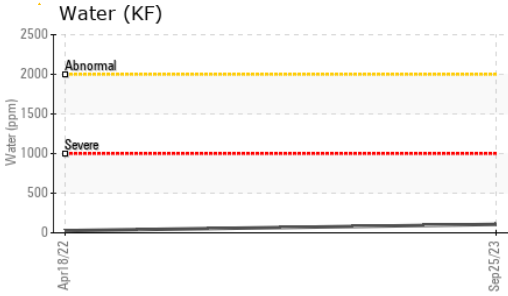
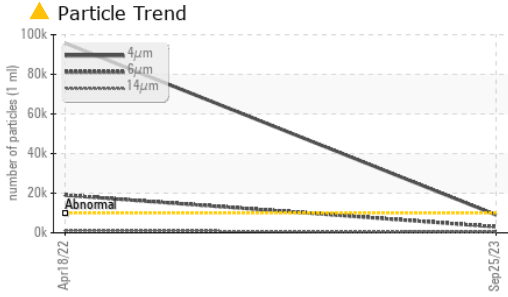
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	9035	▲ 95765	---
Particles >6µm	ASTM D7647	>2500	▲ 3026	▲ 18957	---
Particles >14µm	ASTM D7647	>320	▲ 398	▲ 1153	---
Particles >21µm	ASTM D7647	>80	▲ 107	▲ 258	---
Particles >38µm	ASTM D7647	>20	5	▲ 23	---
Particles >71µm	ASTM D7647	>4	1	2	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 20/19/16	▲ 24/21/17	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.28	0.61	---



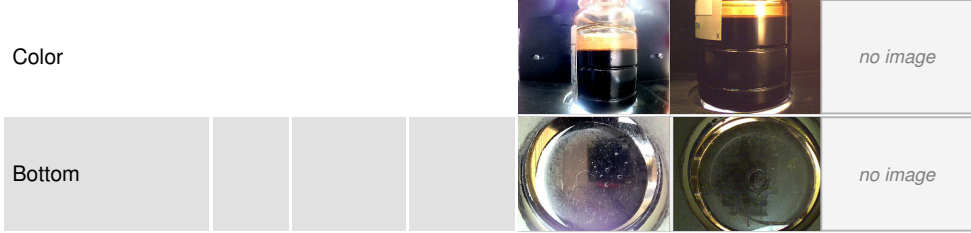
OIL ANALYSIS REPORT



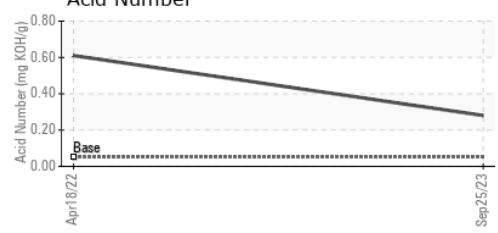
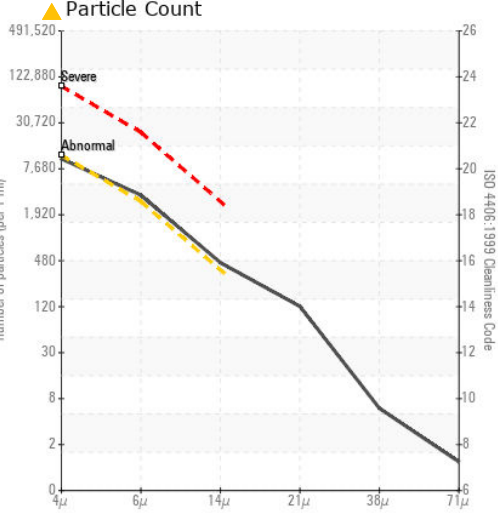
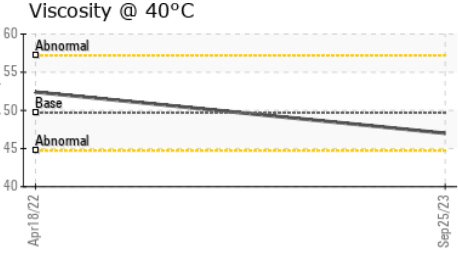
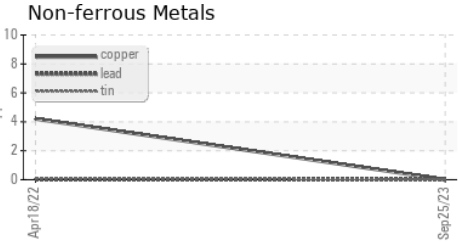
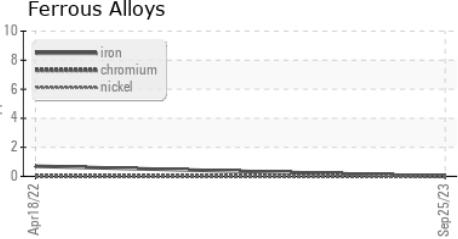
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	47.0	52.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29800 **Received** : 29 Sep 2023
Lab Number : 05965412 **Diagnosed** : 02 Oct 2023
Unique Number : 10671963 **Diagnostician** : Doug Bogart
Test Package : IND 2

CARGILL FEED & NUTRITION - MILTON
 1425 E HIGH ST
 MILTON, WI
 US 53563
 Contact: Sean Bertrand
 sean_bertrand@cargill.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)