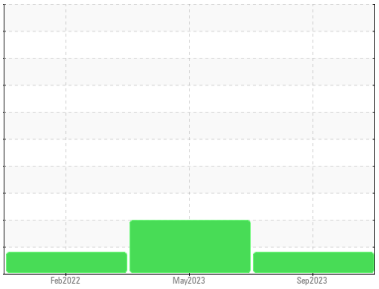
PROBLEM SUMMARY

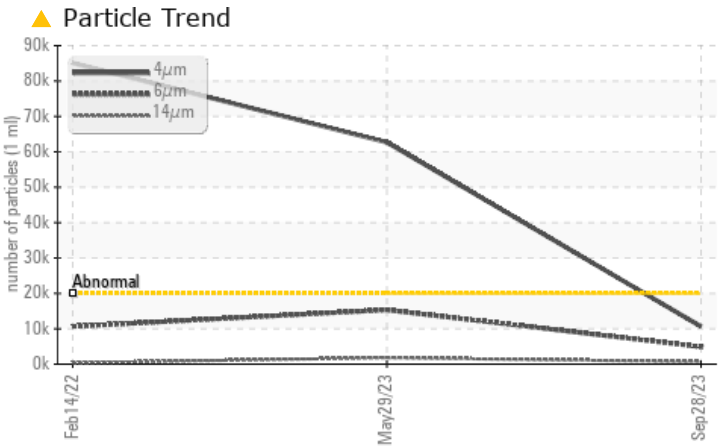
Sample Rating Trend



ISO

Machine Id
PELLET MILL 1
Component
Gearbox
Fluid
USPI FG GEAR 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ATTENTION**	ABNORMAL	ABNORMAL
Particles >14µm		ASTM D7647	>640	▲ **666**	▲ 1818	362
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **21/19/17**	▲ 23/21/18	▲ 24/21/16

Customer Id: CARMILWI
Sample No.: USPM29799
Lab Number: 05965413
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

29 May 2023 Diag: Doug Bogart

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

14 Feb 2022 Diag: Doug Bogart

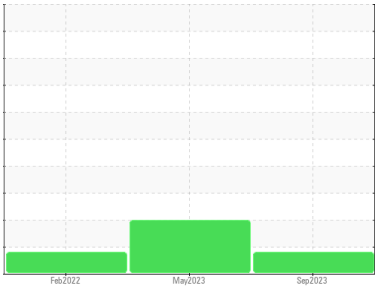
ISO

Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
PELLET MILL 1
Component
Gearbox
Fluid
USPI FG GEAR 220 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM29799**	USP212660	USP212661
Sample Date		Client Info		**28 Sep 2023**	29 May 2023	14 Feb 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**0**	6	2
Chromium	ppm	ASTM D5185m	>15	**0**	1	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**5**	2	3
Lead	ppm	ASTM D5185m	>100	**0**	<1	0
Copper	ppm	ASTM D5185m	>200	**0**	0	<1
Tin	ppm	ASTM D5185m	>25	**0**	<1	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**4**	1	1
Calcium	ppm	ASTM D5185m		**6**	43	15
Phosphorus	ppm	ASTM D5185m		**549**	643	491
Zinc	ppm	ASTM D5185m		**0**	6	0
Sulfur	ppm	ASTM D5185m		**486**	464	417

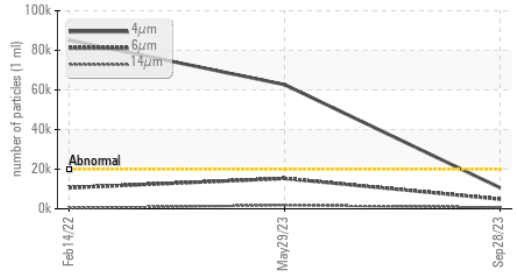
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	4	6
Sodium	ppm	ASTM D5185m		**0**	<1	1
Potassium	ppm	ASTM D5185m	>20	**0**	2	<1
Water	%	ASTM D6304	>0.2	**0.001**	0.00	0.001
ppm Water	ppm	ASTM D6304	>2000	**0.00**	0.00	12.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**10641**	▲ 62688	▲ 85100
Particles >6µm		ASTM D7647	>5000	**4889**	▲ 15330	▲ 10641
Particles >14µm		ASTM D7647	>640	▲ **666**	▲ 1818	362
Particles >21µm		ASTM D7647	>160	**90**	▲ 327	111
Particles >38µm		ASTM D7647	>40	**6**	10	6
Particles >71µm		ASTM D7647	>10	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **21/19/17**	▲ 23/21/18	▲ 24/21/16

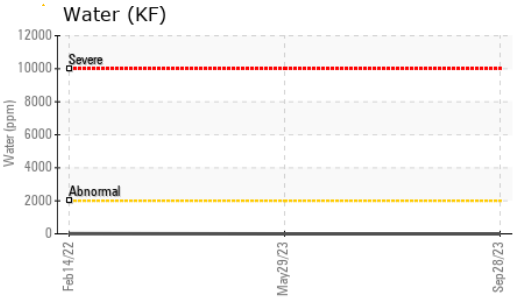
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.48**	0.67	0.35

OIL ANALYSIS REPORT

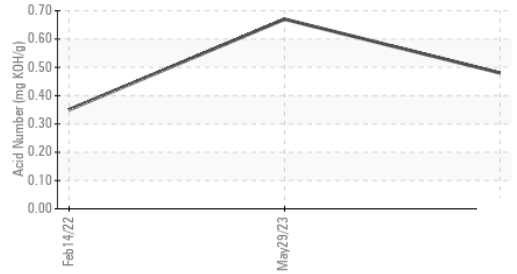
Particle Trend



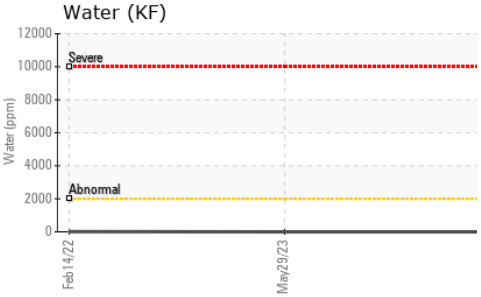
Water (KF)



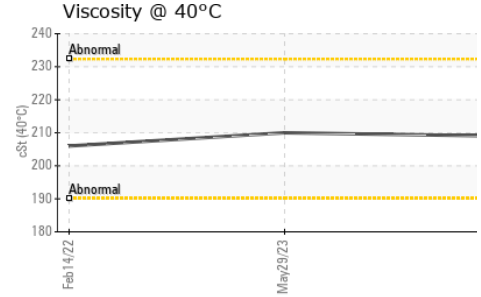
Acid Number



Water (KF)

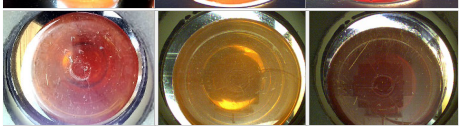


Viscosity @ 40°C



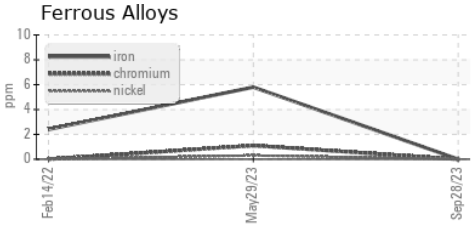
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**209**	210	206

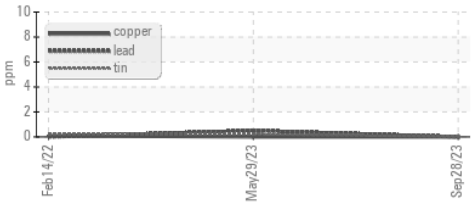
SAMPLE IMAGES				current	history1	history2
Color						
Bottom						

GRAPHS

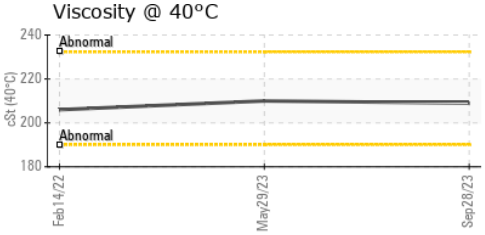
Ferrous Alloys



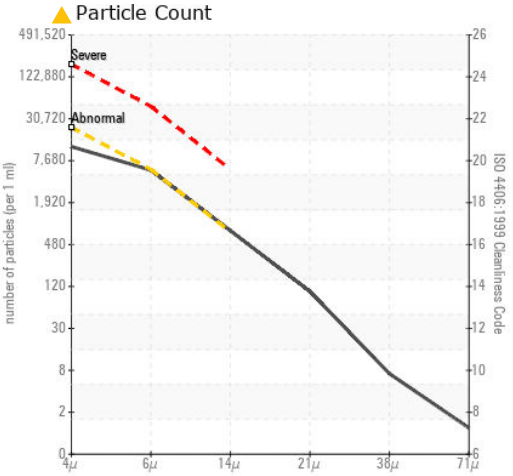
Non-ferrous Metals



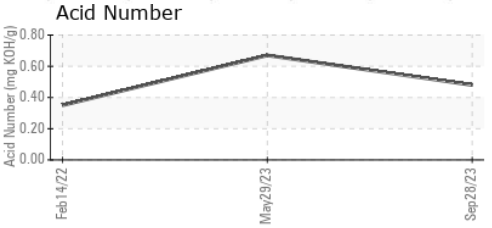
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29799
Lab Number : 05965413
Unique Number : 10671964
Test Package : IND 2

Received : 29 Sep 2023
Diagnosed : 03 Oct 2023
Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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