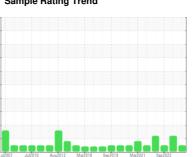


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



STAHL C-05 (S/N 97M010B)

Refrigeration Compressor

M&M 717 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		ul2007 Jul	2010 Aug 2012 Mar2	018 Sep.2019 Mar2021 S	pp2022	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0001776	USP239222	USP231985
Sample Date		Client Info		28 Sep 2023	23 Mar 2023	23 Sep 2022
Machine Age	hrs	Client Info		0	80564	79788
Oil Age	hrs	Client Info		0	11781	11005
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				NORMAL	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	<1	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	<1	0
Lead	ppm	ASTM D5185m	>2	0	0	<1
Copper	ppm	ASTM D5185m	>8	0	<1	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		<1	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		160	217	210
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.01	0.001	0.001	0.001
ppm Water	ppm	ASTM D6304	>100	0.00	12.5	14.8
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2868	<u>▲</u> 18341	2949
Particles >6µm		ASTM D7647	>2500	506	<u>▲</u> 3253	487
Particles >14μm		ASTM D7647	>320	31	70	30
Particles >21µm		ASTM D7647	>80	9	16	7
Particles >38μm		ASTM D7647	>20	0	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/16/12	<u>^</u> 21/19/13	19/16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.014	0.014



OIL ANALYSIS REPORT

