

OIL ANALYSIS REPORT

ULTRACHEM 46S **QUINCY 92817H - UNARCO** Component

Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

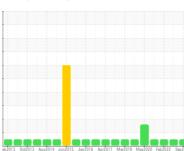
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

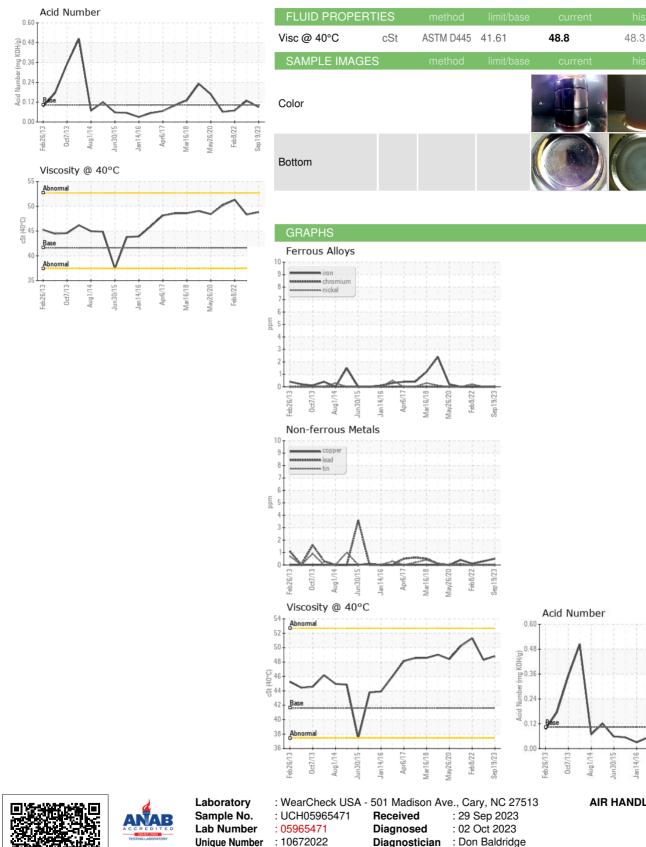


NORMAL

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05965471	UCH05860247	UCH05467675
Sample Date		Client Info		19 Sep 2023	12 May 2023	08 Feb 2022
Machine Age	hrs	Client Info		68741	67317	61800
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m		<1	<1	<1
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	0	0	0
Barium	ppm	ASTM D5185m	0.1	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.2	<1	0	0
Magnesium	ppm	ASTM D5185m	0.9	2	0	0
Calcium	ppm	ASTM D5185m		-	0	0
Phosphorus	ppm	ASTM D5185m	224	15	14	80
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m		1207	1581	736
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Sodium	ppm	ASTM D5185m		1	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)						
. ,	mg KOH/g	ASTM D8045	0.103	0.091	0.128	0.07
VISUAL	mg KOH/g	ASTM D8045 method	0.103 limit/base	0.091 current	0.128 history1	0.07 history2
VISUAL White Metal	scalar	method *Visual	limit/base NONE	current NONE	history1 NONE	history2 NONE
VISUAL White Metal Yellow Metal	scalar scalar	method *Visual *Visual	limit/base NONE NONE	current NONE NONE	history1 NONE NONE	history2 NONE NONE
VISUAL White Metal Yellow Metal Precipitate	scalar	method *Visual *Visual *Visual	limit/base NONE NONE NONE	current NONE NONE NONE	history1 NONE NONE NONE	history2 NONE NONE NONE
VISUAL White Metal Yellow Metal Precipitate Silt	scalar scalar	method *Visual *Visual	limit/base NONE NONE	current NONE NONE	history1 NONE NONE	history2 NONE NONE
VISUAL White Metal Yellow Metal	scalar scalar scalar	method *Visual *Visual *Visual	limit/base NONE NONE NONE	current NONE NONE NONE	history1 NONE NONE NONE	history2 NONE NONE NONE
VISUAL White Metal Yellow Metal Precipitate Silt	scalar scalar scalar scalar	method *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE	current NONE NONE NONE NONE	history1 NONE NONE NONE NONE	history2 NONE NONE NONE NONE
VISUAL White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar scalar scalar	method *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE	Current NONE NONE NONE NONE NONE	history1 NONE NONE NONE NONE NONE	history2 NONE NONE NONE NONE
VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar scalar	method *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE	Current NONE NONE NONE NONE NONE	history1 NONE NONE NONE NONE NONE NONE	history2 NONE NONE NONE NONE NONE
VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar scalar	method *Visual *Visual *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE NORE	Current NONE NONE NONE NONE NONE NORML	history1 NONE NONE NONE NONE NONE NORML	history2 NONE NONE NONE NONE NONE NORE



OIL ANALYSIS REPORT



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Aay26/20 Feb8/22

Mar16/18

51.3

Certificate L2367

Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: CRISTI CURL - UCAIRSID

Apr6/17

Sep19/23