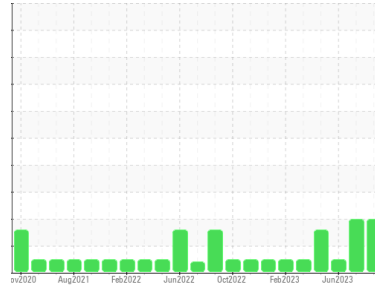




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**RIG 6**  
 Machine Id  
**R6-G-03 NKL**

Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 40 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0012960</b>	KL0012688	KL0012524
Sample Date	Client Info		<b>13 Sep 2023</b>	26 Jul 2023	24 Jun 2023
Machine Age	days	Client Info	<b>45180</b>	45134	45099
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ABNORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>3</b>	5	3
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>7</b>	6	3
Lead	ppm	ASTM D5185m >40	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >330	<b>&lt;1</b>	2	<1
Tin	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	<b>403</b>	451	433
Barium	ppm	ASTM D5185m 10	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m 100	<b>137</b>	179	130
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 450	<b>707</b>	900	727
Calcium	ppm	ASTM D5185m 3000	<b>1612</b>	2091	1633
Phosphorus	ppm	ASTM D5185m 1150	<b>728</b>	925	729
Zinc	ppm	ASTM D5185m 1350	<b>878</b>	1166	870
Sulfur	ppm	ASTM D5185m 4250	<b>2574</b>	3609	3102

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>6</b>	8	8
Sodium	ppm	ASTM D5185m >216	<b>46</b>	7	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	3

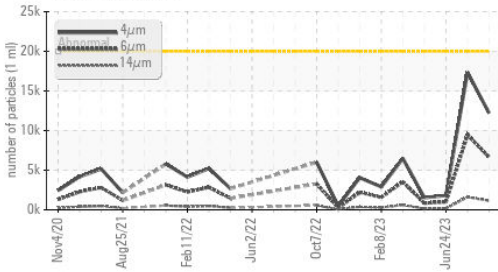
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.4</b>	6.7	4.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>22.5</b>	23.7	22.8

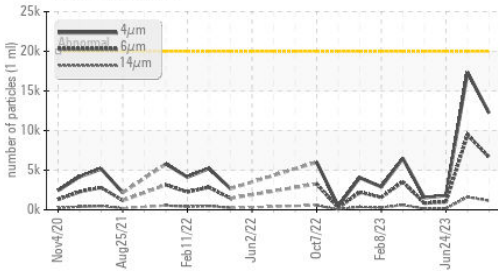


# OIL ANALYSIS REPORT

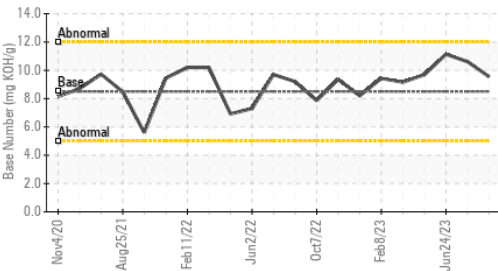
▲ Particle Trend



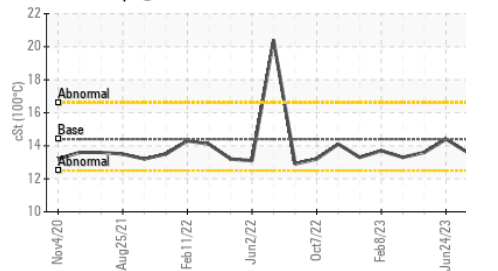
▲ Particle Trend



Base Number



Viscosity @ 100°C



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>12223</b>	17338	1810
Particles >6µm	ASTM D7647	>5000	▲ <b>6659</b>	▲ 9445	986
Particles >14µm	ASTM D7647	>640	▲ <b>1133</b>	▲ 1607	168
Particles >21µm	ASTM D7647	>160	▲ <b>382</b>	▲ 541	57
Particles >38µm	ASTM D7647	>40	▲ <b>59</b>	▲ 84	9
Particles >71µm	ASTM D7647	>10	▲ <b>6</b>	▲ 9	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ <b>21/20/17</b>	▲ 21/20/18	18/17/15

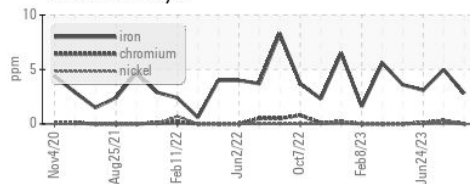
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414	>25	<b>16.1</b>	17.2	15.9
Base Number (BN)	mg KOH/g ASTM D2896	8.5	<b>9.54</b>	10.61	11.13

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual		<b>NEG</b>	NEG	NEG

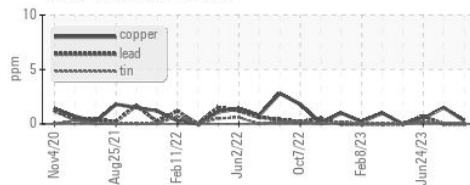
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445	14.4	<b>13.6</b>	13.6	14.4

**GRAPHS**

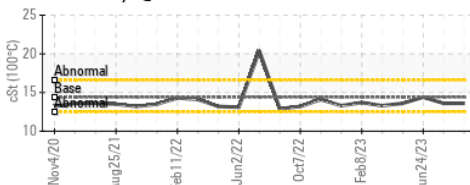
Ferrous Alloys



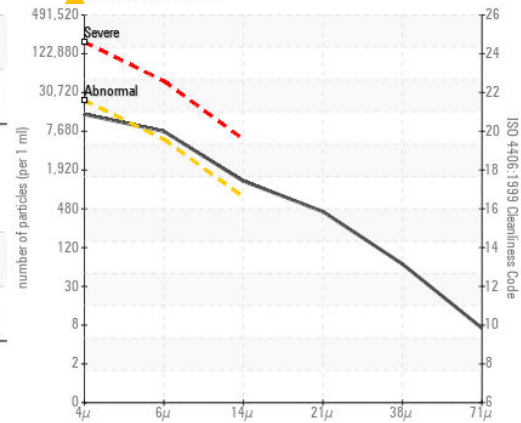
Non-ferrous Metals



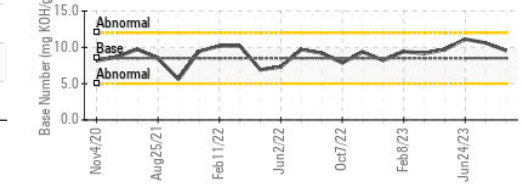
Viscosity @ 100°C



▲ Particle Count



Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0012960 **Received** : 29 Sep 2023  
**Lab Number** : 05965529 **Diagnosed** : 04 Oct 2023  
**Unique Number** : 10672080 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**CITADEL DRILLING**  
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 ODESSA, TX  
 US 79763  
 Contact: MIKE COMBDEN  
 mcombden@citadelldrilling.com  
 T: (780)955-5509  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)