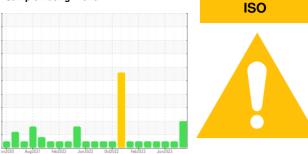


R6-G-04 NKL

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Component Diesel Engine DIESEL ENGINE OIL SAE 40 (--- GAL)

### DIAGNOSIS

Area **RIG** 6

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil.

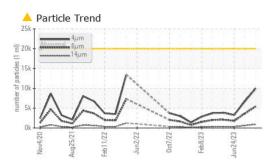
#### Fluid Condition

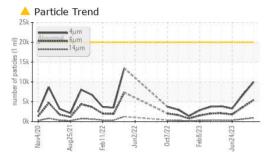
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

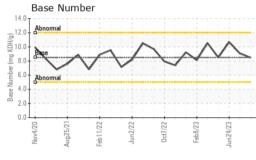
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0012959	KL0012588	KL0012523
Sample Date		Client Info		13 Sep 2023	28 Jul 2023	24 Jun 2023
Machine Age	days	Client Info		45180	45134	45099
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	3	4	3
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	7	6	3
Lead	ppm	ASTM D5185m	>40	0	<1	1
Copper	ppm	ASTM D5185m	>330	<1	1	<1
Tin	ppm		>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	395	295	428
Barium	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm	ASTM D5185m	100	135	136	134
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	450	713	678	742
Calcium	ppm	ASTM D5185m	3000	1637	1582	1686
Phosphorus	ppm	ASTM D5185m	1150	725	703	757
Zinc	ppm	ASTM D5185m	1350	877	890	899
Sulfur	ppm	ASTM D5185m	4250	2548	2738	3180
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		12	8	7
Sodium	ppm	ASTM D5185m	>216	4	4	1
Potassium	ppm	ASTM D5185m	>20	0	1	2
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	7.0	7.8	5.4

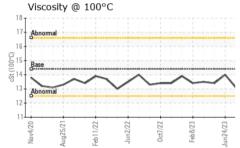


# **OIL ANALYSIS REPORT**



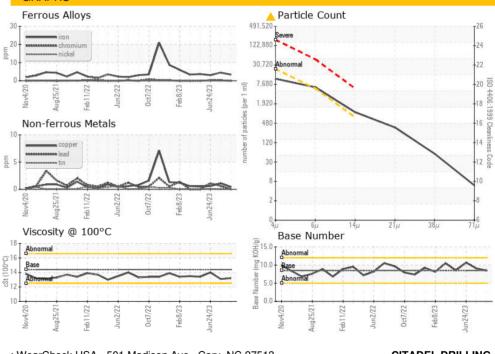






FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	9979	6734	3262
Particles >6µm		ASTM D7647	>5000	<b>5436</b>	3668	1777
Particles >14µm		ASTM D7647	>640	925	624	302
Particles >21µm		ASTM D7647	>160	<b>312</b>	210	102
Particles >38µm		ASTM D7647	>40	48	32	16
Particles >71µm		ASTM D7647	>10	5	3	2
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>20/20/17</b>	20/19/16	19/18/15
FLUID DEGRADA		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.2	17.9	15.9
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	8.47	9.07	10.67
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual				
0:14		VISUAI	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE NONE	NONE NONE	NONE NONE
Debris	scalar scalar					
		*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual *Visual	NONE NONE	NONE	NONE	NONE
Debris Sand/Dirt	scalar scalar	*Visual *Visual *Visual	NONE NONE	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE
Debris Sand/Dirt Appearance	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NORE NORML	NONE NONE NONE NORML	NONE NONE NONE NORML	NONE NONE NONE NORML
Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NORML NORML	NONE NONE NONE NORML NORML	NONE NONE NONE NORML NORML	NONE NONE NONE NORML NORML
Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NORML NORML	NONE NONE NORML NORML NEG	NONE NONE NONE NORML NORML NEG	NONE NONE NONE NORML NORML NEG





CITADEL DRILLING Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KL0012959 Received : 29 Sep 2023 7550 W I20 Lab Number : 05965530 Diagnosed : 04 Oct 2023 ODESSA, TX Unique Number : 10672081 Diagnostician : Jonathan Hester US 79763 Test Package : MOB 2 (Additional Tests: PrtCount) Contact: MIKE COMBDEN Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mcombden@citadeldrilling.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (780)955-5509 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: