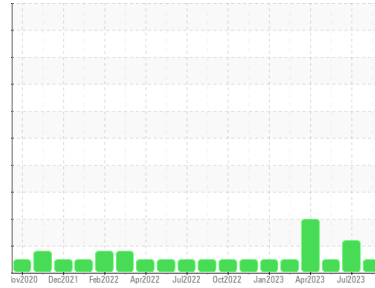




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
RIG 6
Machine Id
R6-CHANGE SHACK NKL
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | KL0012955 | KL0012702 | KL0012521 |
| Sample Date | Client Info | | | 13 Sep 2023 | 28 Jul 2023 | 24 Jun 2023 |
| Machine Age | days | Client Info | | 45180 | 45134 | 45099 |
| Oil Age | days | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ATTENTION | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|----------------|----------|----------|
| Fuel | WC Method | >5 | | <1.0 | <1.0 | <1.0 |
| Glycol | WC Method | | | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >100 | 3 | 2 | 13 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 7 | 5 | 3 |
| Lead | ppm | ASTM D5185m | >40 | 0 | 0 | 2 |
| Copper | ppm | ASTM D5185m | >330 | <1 | <1 | 2 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 250 | 440 | 330 | 373 |
| Barium | ppm | ASTM D5185m | 10 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185m | 100 | 137 | 122 | 143 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 450 | 696 | 593 | 747 |
| Calcium | ppm | ASTM D5185m | 3000 | 1626 | 1362 | 1698 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 750 | 635 | 776 |
| Zinc | ppm | ASTM D5185m | 1350 | 902 | 772 | 916 |
| Sulfur | ppm | ASTM D5185m | 4250 | 2685 | 2876 | 3457 |

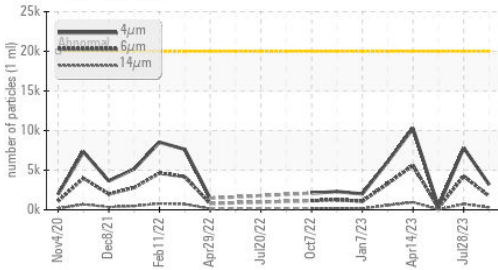
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | 6 | 7 | 7 |
| Sodium | ppm | ASTM D5185m | >216 | 1 | 6 | 4 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 2 | 2 |

| INFRA-RED | | method | limit/base | current | history1 | history2 |
|-----------|---------|-------------|------------|-------------|----------|----------|
| Soot % | % | *ASTM D7844 | >3 | 0.6 | 0.1 | 1.1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 6.4 | 4.8 | 9.9 |
| Sulfation | Abs.1mm | *ASTM D7415 | >30 | 23.0 | 22.1 | 24.9 |

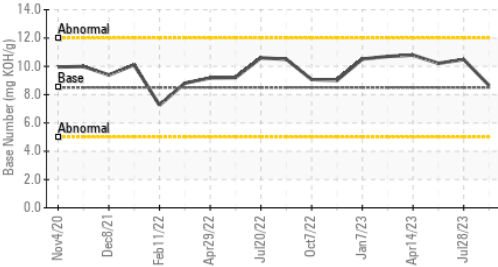


OIL ANALYSIS REPORT

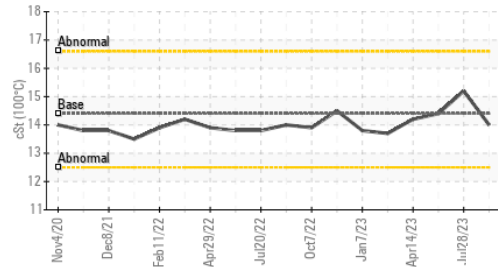
Particle Trend



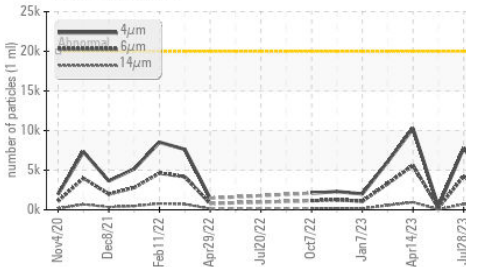
Base Number



Viscosity @ 100°C



Particle Trend



| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|-------------------|--------------|------------|-----------------|------------|----------|
| Particles >4µm | ASTM D7647 | >20000 | 3175 | 7812 | 426 |
| Particles >6µm | ASTM D7647 | >5000 | 1730 | 4256 | 232 |
| Particles >14µm | ASTM D7647 | >640 | 294 | ▲ 724 | 40 |
| Particles >21µm | ASTM D7647 | >160 | 99 | ▲ 244 | 13 |
| Particles >38µm | ASTM D7647 | >40 | 15 | 38 | 2 |
| Particles >71µm | ASTM D7647 | >10 | 2 | 4 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | 19/18/15 | ▲ 20/19/17 | 16/15/12 |

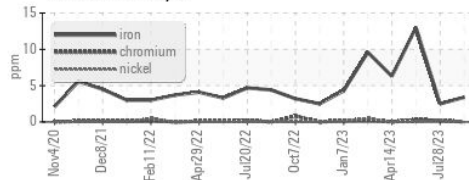
| FLUID DEGRADATION | method | limit/base | current | history1 | history2 |
|-------------------|----------------------|------------|-------------|----------|----------|
| Oxidation | Abs./1mm *ASTM D7414 | >25 | 16.3 | 14.9 | 19.8 |
| Base Number (BN) | mg KOH/g ASTM D2896 | 8.5 | 8.64 | 10.48 | 10.21 |

| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|----------------|------------|--------------|----------|----------|
| White Metal | scalar *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar *Visual | | NEG | NEG | NEG |

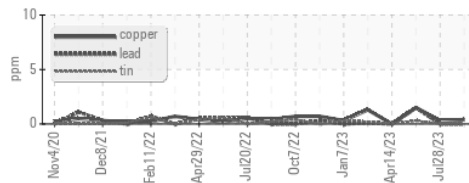
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|---------------|------------|-------------|----------|----------|
| Visc @ 100°C | cSt ASTM D445 | 14.4 | 14.0 | 15.2 | 14.4 |

GRAPHS

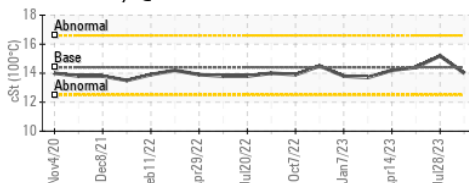
Ferrous Alloys



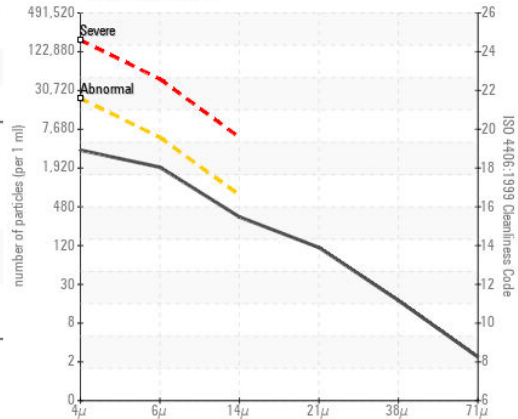
Non-ferrous Metals



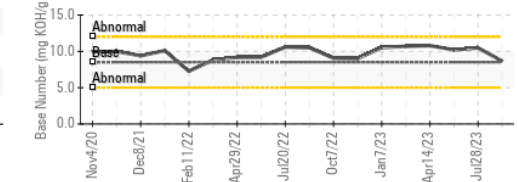
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KL0012955 Received : 29 Sep 2023
 Lab Number : 05965531 Diagnosed : 04 Oct 2023
 Unique Number : 10672082 Diagnostician : Jonathan Hester
 Test Package : MOB 2 (Additional Tests: PrtCount)

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 ODESSA, TX
 US 79763
 Contact: MIKE COMBDEN
 mcombden@citadelldrilling.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (780)955-5509

F: