

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

RIG 4 Machine Id R4-CHANGE SHACK NKL

Diesel Engine

CHEVRON 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

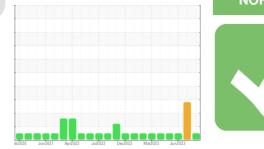
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

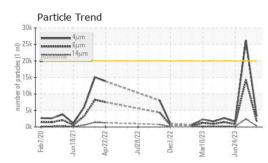
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

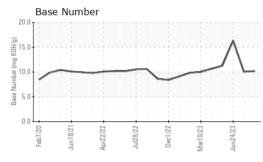


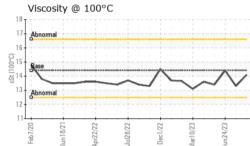
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0012977	KL0012761	KL0012491
Sample Date		Client Info		13 Sep 2023	28 Jul 2023	24 Jun 2023
Machine Age	days	Client Info		45180	45134	45099
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<1	5	2
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	7	5	3
Lead	ppm	ASTM D5185m	>40	0	<1	<1
Copper	ppm	ASTM D5185m	>330	0	1	<1
Tin	ppm		>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		461	311	445
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		130	137	131
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		704	679	747
Calcium	ppm	ASTM D5185m		1571	1613	1649
Phosphorus	ppm	ASTM D5185m		725	697	767
Zinc	ppm	ASTM D5185m		876	870	899
Sulfur	ppm	ASTM D5185m		2633	2645	3236
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	7	6	9
Sodium	ppm	ASTM D5185m	>50	<1	5	1
Potassium	ppm	ASTM D5185m	>20	<1	2	2
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	4.3	7.5	4.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.9	24.1	22.5

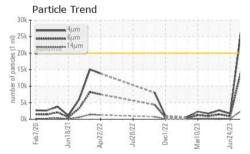


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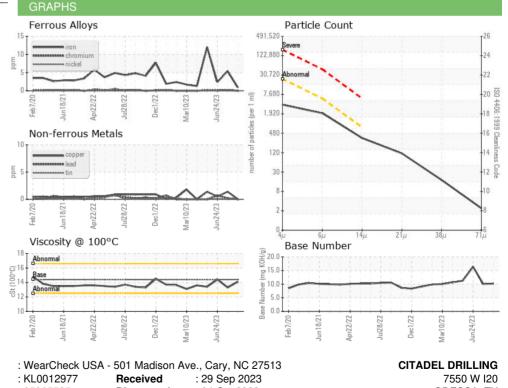








FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	3210	a 26247	1627
Particles >6µm		ASTM D7647	>5000	1749	<u> </u>	886
Particles >14µm		ASTM D7647	>640	298	4 2433	151
Particles >21µm		ASTM D7647	>160	100	<u> </u>	51
Particles >38µm		ASTM D7647	>40	15	127	8
Particles >71µm		ASTM D7647	>10	2	1 3	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/18/15	<u> </u>	18/17/14
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.8	18.0	15.2
Base Number (BN)	mg KOH/g	ASTM D2896		10.18	10.04	16.35
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	ΓIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	14.1	13.3	14.4



Laboratory Sample No. Lab Number Diagnosed : 04 Oct 2023 ODESSA, TX : 05965535 Unique Number Diagnostician : Jonathan Hester : 10672086 US 79763 Test Package : MOB 2 (Additional Tests: PrtCount) Contact: MIKE COMBDEN Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mcombden@citadeldrilling.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (780)955-5509 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

