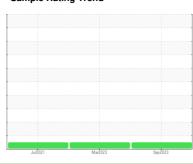


# **OIL ANALYSIS REPORT**

Sample Rating Trend



NORMAL



Machine Id 260 Component

Diesel Engine

15W40 PRIMROSE (--- GAL)

	$I \wedge I$	$\sim N$	-	CI.	ю
D	VA\	OIL.	$\sim$	O	o

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment:

Top Up Amount: 4 quarts )

#### Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

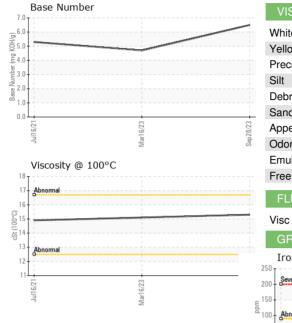
### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Ju2021 Mw2023 Spp2023						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0584569	WC0584560	WC0584577
Sample Date		Client Info		28 Sep 2023	16 Mar 2023	16 Jul 2021
Machine Age	mls	Client Info		250223	215470	438276
Oil Age	mls	Client Info		28779	34902	29000
Oil Changed		Client Info		Oil Added	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	28	35	39
Chromium	ppm	ASTM D5185m	>20	<1	<1	1
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	6	4	0
Lead	ppm	ASTM D5185m	>40	11	16	33
Copper	ppm	ASTM D5185m	>330	3	4	10
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		131	53	46
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		112	76	60
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		543	374	256
Calcium	ppm	ASTM D5185m		1763	1738	1883
Phosphorus	ppm	ASTM D5185m		1327	1062	1030
Zinc	ppm	ASTM D5185m		1680	1246	1246
Sulfur	ppm	ASTM D5185m		4152	3701	2673
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	22	16	11
Sodium	ppm	ASTM D5185m		9	4	4
Potassium	ppm	ASTM D5185m	>20	18	2	5
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	0.6	0.9	1
Nitration	Abs/cm	*ASTM D7624	>20	11.3	11.9	12
Sulfation	Abs/.1mm	*ASTM D7415	>30	28.6	33.2	33.5
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	25.0	29.1	27.4
Base Number (BN)	mg KOH/g	ASTM D2896		6.5	4.7	5.3



# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2

Visc @ 100°C cS	St AS	ΓM D445	15.3	15.1	14.9

	GRAPHS				
250	Iron (ppm)		Lead	(ppm)	
200	Severe		Severe		
E 150			Abnom		
E 100	Abnormal	*******************************	Abnom	nal	-
50			20		
(	Jul16/21 +	Sep28/23 +	Jul16/21	Mar16/23 +	Sep28/23 -
	<	Sep2			Sep2
50	Aluminum (ppm)		Chro	mium (ppm)	
40	Causera		40 - Severe		
E 30			80 - Abnom		
	!	-	1	nal .	
10			10		
	Jul16/21	Sep28/23	Jul16/21-	Mar16/23	Sep28/23 -
		Sep			Sep
400			Silico 80 <sub>T</sub> Severe	n (ppm)	
300	Abnormal		60		
틆 200			E 40		
100			Abnom	nal	***************************************
(			0		
	Jull 6,23	Sep28/23	Jul16/21	Mar16/23	Sep 28/23 -
	2	Sep			Sep
18	Viscosity @ 100°C		0.0	Number	
_16	Abnormal		0.0 A		
(0.001)			B 4.0		





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10672539 Test Package : MOB1+

: WC0584569 : 05965988

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Diagnosed

: 02 Oct 2023 : 03 Oct 2023 Diagnostician : Sean Felton

MIDDLESBORO COCA-COLA BOTTLING - MCCB 1324 E CUMBERLAND AVE

Mar16/23

MIDDLESBORO, KY US 40965 Contact: TIM GOINS tgoins@mccbw.com

T: (606)248-0362 F: (606)248-1382

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)