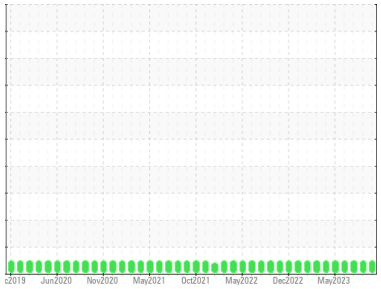
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
Press #1 6660719
Component
Hydraulic System
Fluid
KLUBER KLUBEROIL 4 UH1-46 N (222 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PTK0004809**	PTK0004803	PTK0004618
Sample Date		Client Info		**19 Sep 2023**	21 Aug 2023	20 Jul 2023
Machine Age	hrs	Client Info		**61721**	61040	60326
Oil Age	hrs	Client Info		**10125**	9444	8730
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**11**	12	12
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>10	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	0
Lead	ppm	ASTM D5185m	>10	**0**	<1	0
Copper	ppm	ASTM D5185m	>75	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	6	<1
Calcium	ppm	ASTM D5185m		**2**	0	0
Phosphorus	ppm	ASTM D5185m		**108**	116	110
Zinc	ppm	ASTM D5185m		**10**	25	4
Sulfur	ppm	ASTM D5185m		**31**	59	39

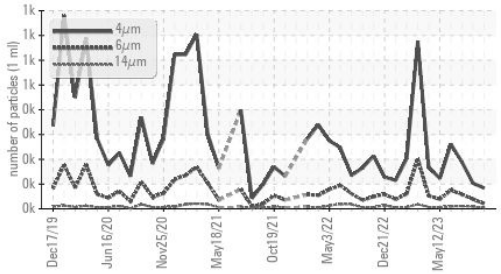
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**2**	2	2
Sodium	ppm	ASTM D5185m		**0**	2	1
Potassium	ppm	ASTM D5185m	>20	**<1**	2	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**84**	103	189
Particles >6µm		ASTM D7647	>2500	**21**	39	58
Particles >14µm		ASTM D7647	>320	**4**	9	11
Particles >21µm		ASTM D7647	>80	**1**	4	5
Particles >38µm		ASTM D7647	>20	**0**	1	1
Particles >71µm		ASTM D7647	>4	**0**	1	1
Oil Cleanliness		ISO 4406 (c)	>18/15	**12/9**	12/10	13/11

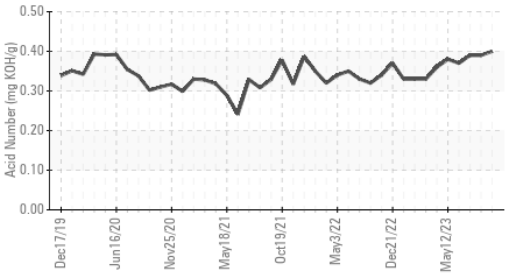
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.40**	0.39	0.39

OIL ANALYSIS REPORT

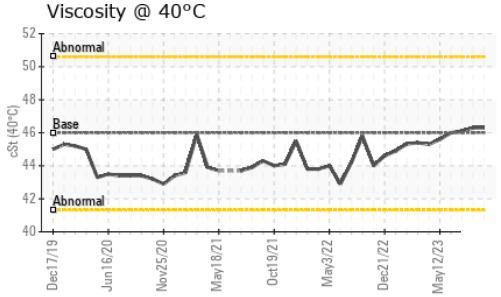
Particle Trend



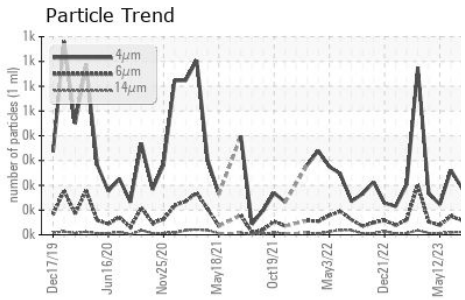
Acid Number



Viscosity @ 40°C



Particle Trend



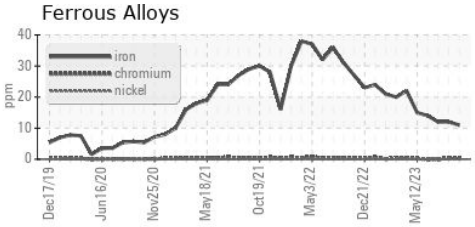
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.3**	46.3	46.1

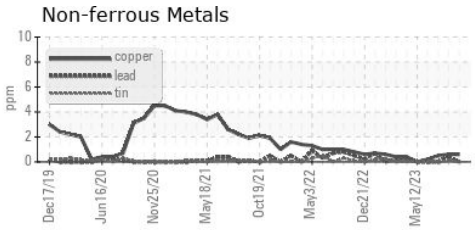
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

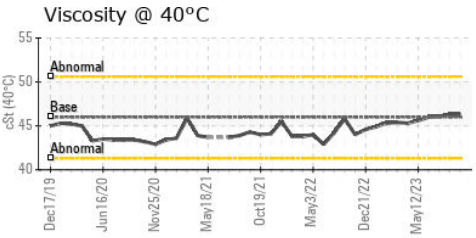
Ferrous Alloys



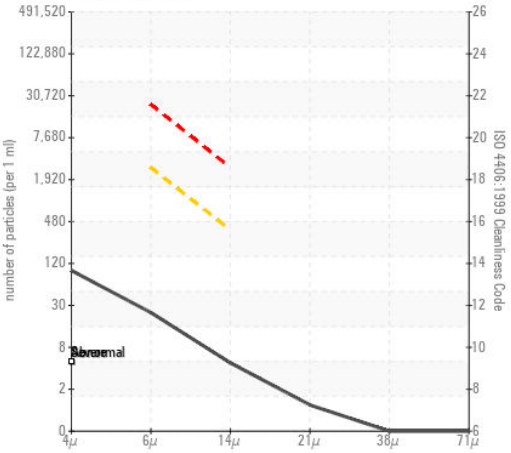
Non-ferrous Metals



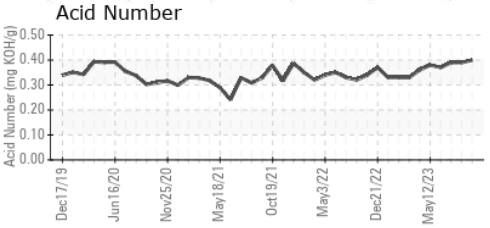
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0004809
Lab Number : 05966232
Unique Number : 10672783
Test Package : MOB 2

Received : 02 Oct 2023
Diagnosed : 03 Oct 2023
Diagnostician : Wes Davis

NIAGARA BOTTLING
11031 88TH AVE
PLEASANT PRAIRIE, WI
US 53158
Contact: TODD MONTGOMERY

T: (909)239-7599
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)