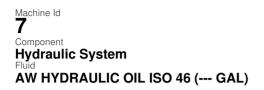


OIL ANALYSIS REPORT





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

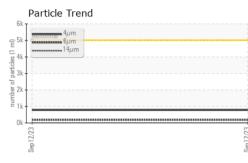
Fluid Condition

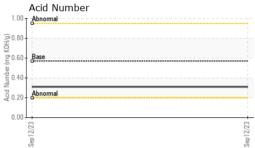
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

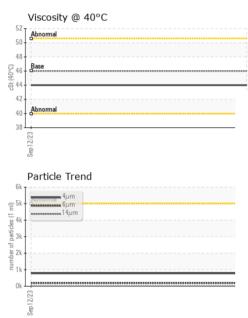
SAMPLE INFORM	ΙΔΤΙΟΝ	method	limit/base	current	history1	history2
			mmbasc		,	
Sample Number		Client Info		PTK0004807		
Sample Date Machine Age	hrs	Client Info Client Info		12 Sep 2023 108067		
Oil Age	hrs	Client Info		0		
Oil Changed	1115	Client Info		0 Not Changd		
Sample Status				NORMAL		
			11 1. 0			
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	3		
Calcium	ppm	ASTM D5185m	200	58		
Phosphorus	ppm	ASTM D5185m	300	344		
Zinc	ppm	ASTM D5185m	370	454		
Sulfur	ppm	ASTM D5185m	2500	945		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	777		
Particles >6µm		ASTM D7647	>1300	187		
Particles >14µm		ASTM D7647	>160	14		
Particles >21µm		ASTM D7647	>40	5		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.31		



OIL ANALYSIS REPORT







	VISUAL		method	limit/base	current	history1	history
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal		*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt		*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
12/23	Appearance	scalar	*Visual	NORML	NORML		
Sep 12	Odor		*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPER		method	limit/base	current	history1	history2
	Visc @ 40°C		ASTM D445	46	44.0		
	-					biotored	biotory
	SAMPLE IMAGE	:5	method	limit/base	current	history1	history2
	-						
Sep 12/23	Color				0	no image	no image
Sep							
	Bottom			1	A The	no image	no los -
	Bottom					no image	no image
-	GRAPHS						
	Ferrous Alloys				Particle Count		
	¹⁰			491,520	I		ľ
	8 - iron chromium			122,880			
	E 6+ mickel				Severe		
	4			30,720			
	2			7,680	Abnormal		-
	0						
	Sep 12/23			Sep 12/23 (per 1 m)		•	-1
	Non-ferrous Meta	als		Sep 12/23 12/27 80	\ `.		- - - - - - - - -
	¹⁰ T			ofpai			
	8 - copper			lag 120			t ¹
	E 6			2 30			
	4						
	2			8			
	23						
	Sep 1 2/2			Sep12/23			
				ین می 4	μ 6μ	14µ 21µ	38µ 71µ
					Acid Number	and the states in	an tan
	Abnormal			(B) 1.00	o d		
	50+			Q 0.80	Base		
	€ 45 -			E 0.60	Gase		
	40 Abnormal		*****	E 0.40	Abnormal		
	25						
	Sep 12/23			Sep 12/23	Sep 12/23		
	Viscosity @ 40°C			(B)H0 (0)H0		14μ 21μ	38µ

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - REHPLE