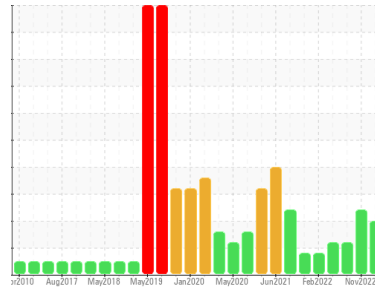




PROBLEM SUMMARY

Sample Rating Trend



ISO



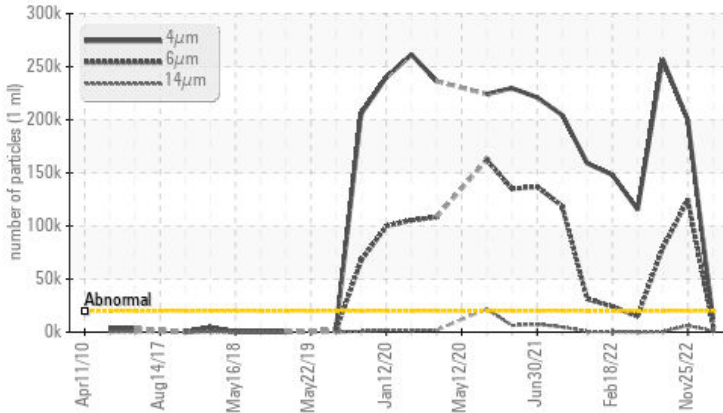
Machine Id
STORK TOPSIDE GEARBOX 6 (S/N 401 109 011-1-22)

Component
Gearbox

Fluid
PETRO CANADA ENDURATEX EP 680 (15 LTR)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>5000	▲ 6943	▲ 124582	▲ 79091
Particles >14µm	ASTM D7647	>640	▲ 1182	▲ 6175	539
Particles >21µm	ASTM D7647	>160	▲ 398	▲ 777	88
Particles >38µm	ASTM D7647	>40	▲ 61	▲ 53	6
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 21/20/17	▲ 25/24/20	▲ 25/23/16

Customer Id: HORBEL
Sample No.: WC0842440
Lab Number: 05966257
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

25 Nov 2022 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 Oct 2022 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Oct 2022 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

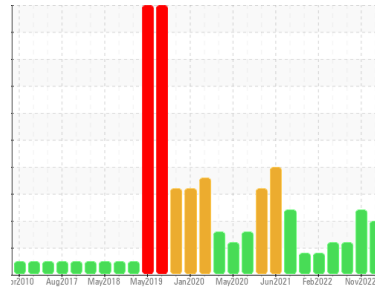
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
STORK TOPSIDE GEARBOX 6 (S/N 401 109 011-1-22)

Component
Gearbox

Fluid
PETRO CANADA ENDURATEX EP 680 (15 LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0842440	WC0743723	WC0735957
Sample Date	Client Info		25 Sep 2023	25 Nov 2022	18 Oct 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	9	2	<1
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	<1	<1	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	8	68	2
Tin	ppm	ASTM D5185m >25	<1	5	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 55	0	6	0
Barium	ppm	ASTM D5185m 0	0	4	0
Molybdenum	ppm	ASTM D5185m 0	0	3	<1
Manganese	ppm	ASTM D5185m 0	0	0	1
Magnesium	ppm	ASTM D5185m 0	0	0	1
Calcium	ppm	ASTM D5185m 6	0	16	0
Phosphorus	ppm	ASTM D5185m 250	2	318	13
Zinc	ppm	ASTM D5185m 2	4	6	0
Sulfur	ppm	ASTM D5185m 9410	2843	4203	2030

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	1	<1	2
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	0	0

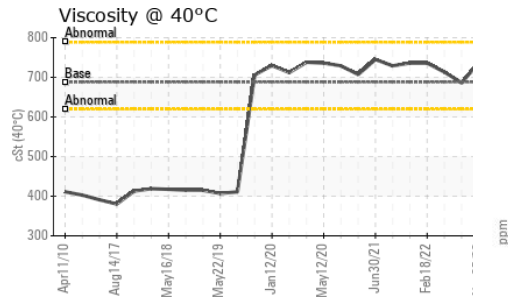
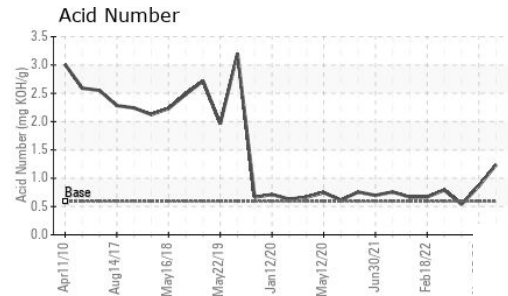
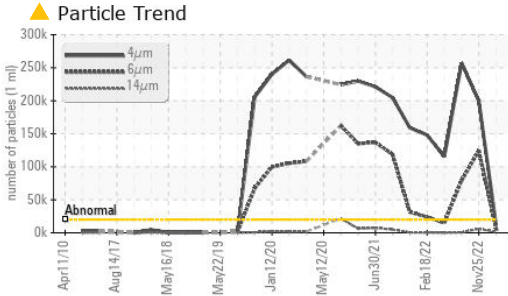
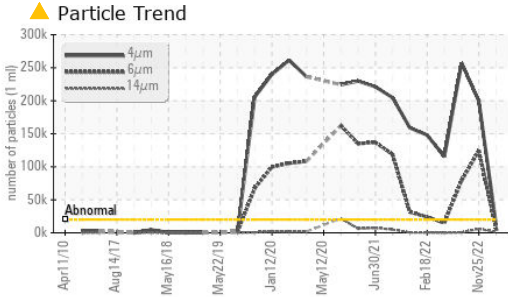
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	12745	▲ 199495	▲ 257029
Particles >6µm	ASTM D7647	>5000	▲ 6943	▲ 124582	▲ 79091
Particles >14µm	ASTM D7647	>640	▲ 1182	▲ 6175	539
Particles >21µm	ASTM D7647	>160	▲ 398	▲ 777	88
Particles >38µm	ASTM D7647	>40	▲ 61	▲ 53	6
Particles >71µm	ASTM D7647	>10	▲ 6	4	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 21/20/17	▲ 25/24/20	▲ 25/23/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.59	1.24	0.86	0.54

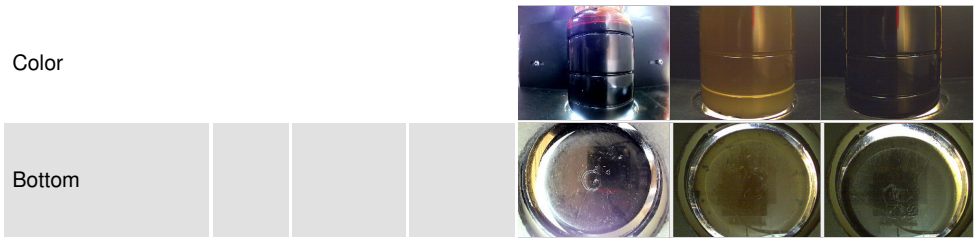
OIL ANALYSIS REPORT



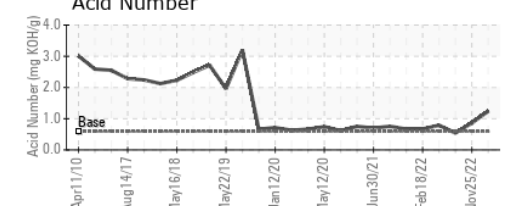
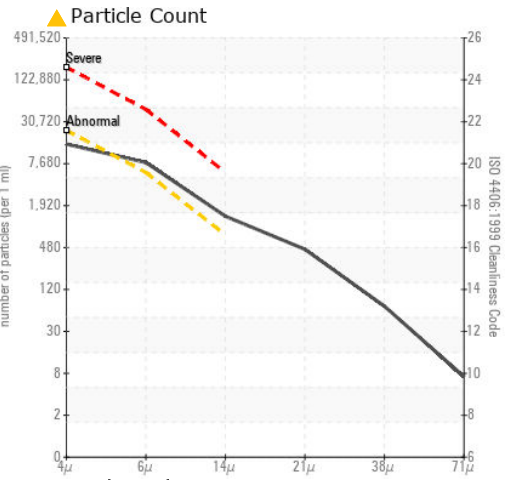
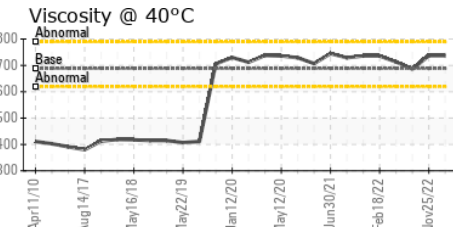
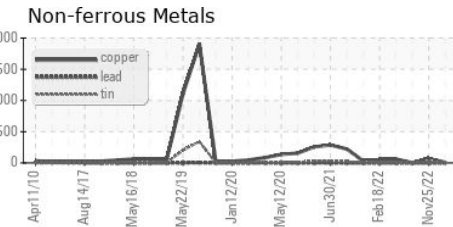
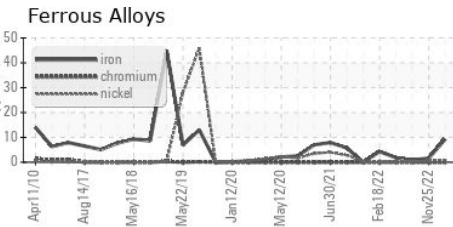
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 688	737	737	686

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0842440 **Received** : 02 Oct 2023
Lab Number : 05966257 **Diagnosed** : 08 Oct 2023
Unique Number : 10672808 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com
 T:
 F: (608)365-8322

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)