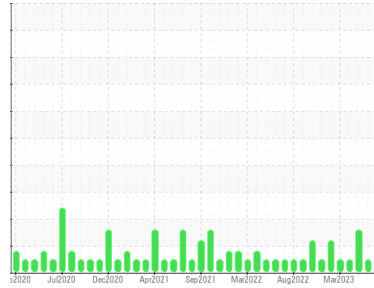




# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**CRM74 - HYDRAULIC**  
 Machine Id  
**CRM 74 HYD LOW PRESSURE (S/N 16-2400-1015)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (793 GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0038576</b>	RP0035042	RP0035517
Sample Date	Client Info			<b>29 Sep 2023</b>	19 Jul 2023	14 Jun 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

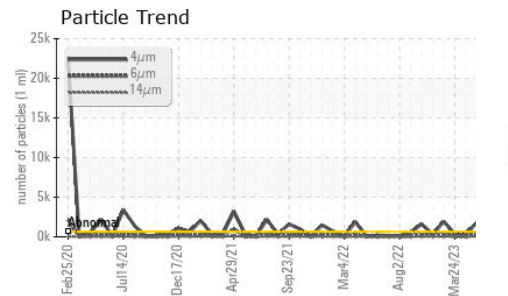
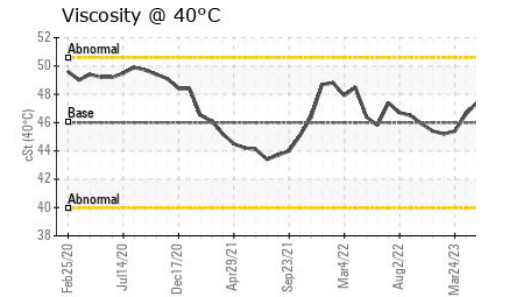
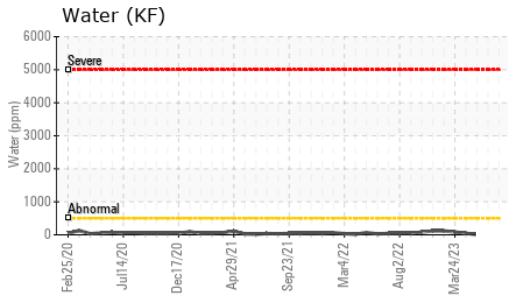
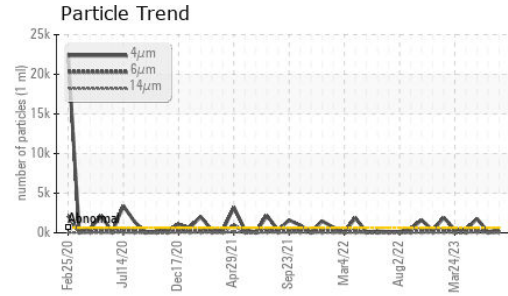
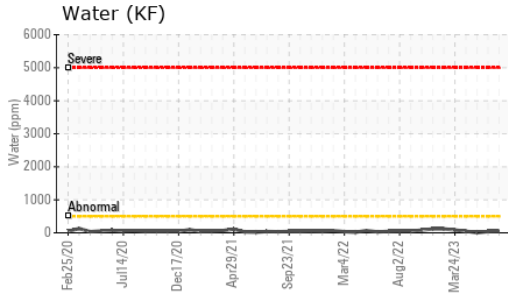
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	1	3
Calcium	ppm	ASTM D5185m	200	<b>50</b>	57	53
Phosphorus	ppm	ASTM D5185m	300	<b>331</b>	347	350
Zinc	ppm	ASTM D5185m	370	<b>459</b>	457	439

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	1	1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304	>0.05	<b>0.004</b>	0.003	0.001
ppm Water	ppm	ASTM D6304	>500	<b>46.7</b>	37.0	4.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	<b>411</b>	117	▲ 1789
Particles >6µm		ASTM D7647	>160	<b>130</b>	41	▲ 470
Particles >14µm		ASTM D7647	>20	<b>14</b>	10	▲ 31
Particles >21µm		ASTM D7647	>4	<b>5</b>	4	6
Particles >38µm		ASTM D7647	>3	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>16/14/11	<b>16/14/11</b>	14/13/10	▲ 18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.39</b>	0.43	0.42

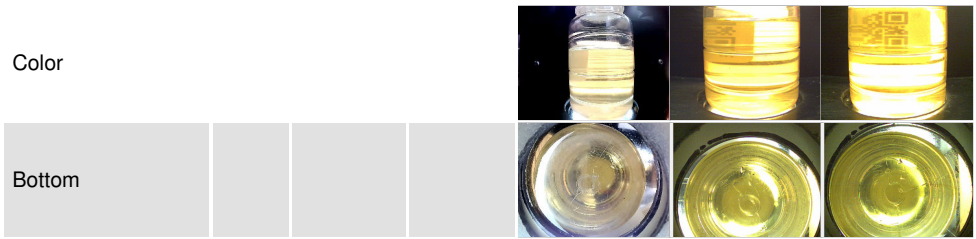
# OIL ANALYSIS REPORT



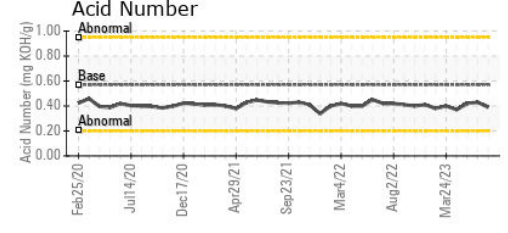
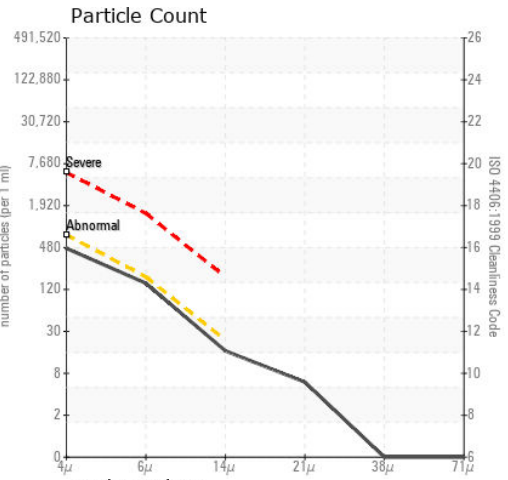
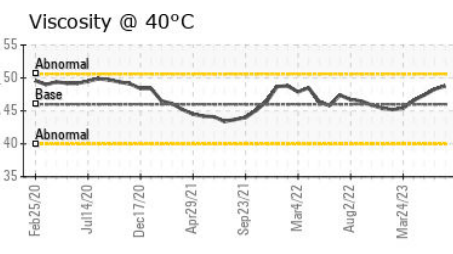
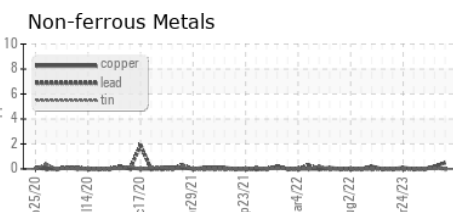
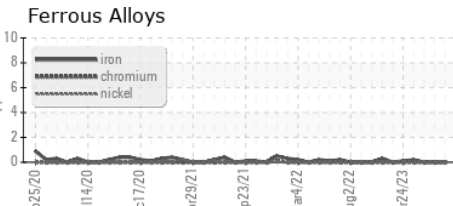
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	48.8	48.3	47.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0038576  
**Lab Number** : 05966296  
**Unique Number** : 10672847  
**Test Package** : IND 2

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)