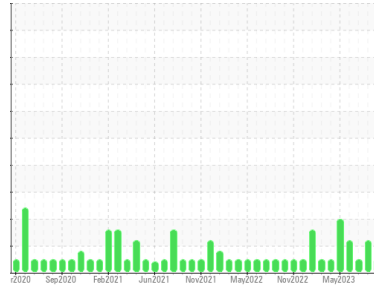




OIL ANALYSIS REPORT

Sample Rating Trend



Area
CRM54 - HYDRAULIC
 Machine Id
CRM 54 HIGH PRESSURE (S/N 16-2200-1020)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (265 GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0038580	RP0038405	RP0035181
Sample Date	Client Info			29 Sep 2023	29 Aug 2023	28 Jun 2023
Machine Age	hrs Client Info			0	0	0
Oil Age	hrs Client Info			0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	0	0
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	1	<1	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

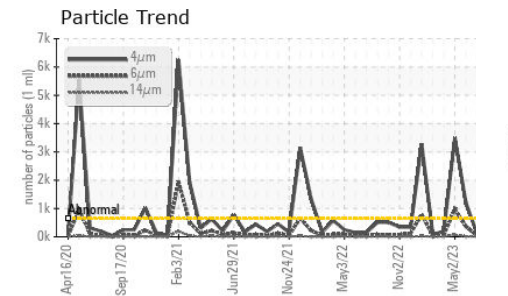
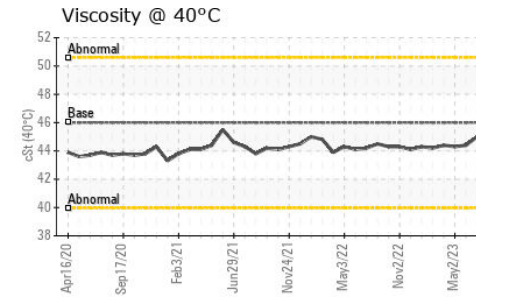
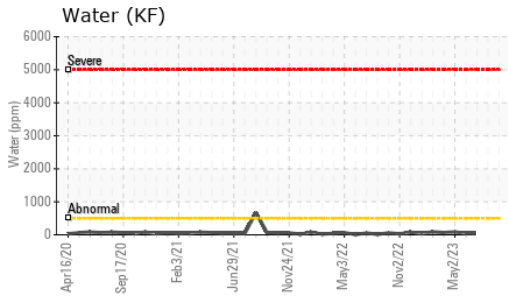
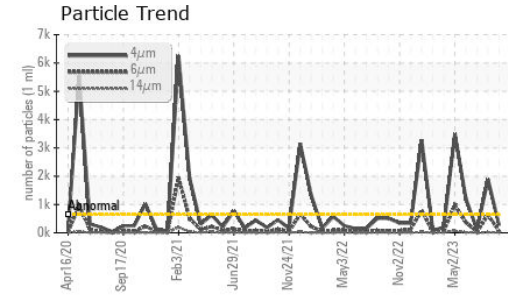
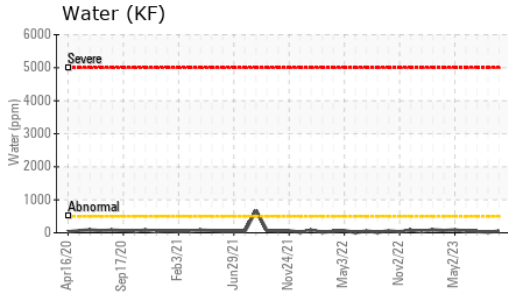
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	2	0	4
Calcium	ppm	ASTM D5185m	200	76	59	58
Phosphorus	ppm	ASTM D5185m	300	437	343	346
Zinc	ppm	ASTM D5185m	370	541	383	398

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	<1	<1
Sodium	ppm	ASTM D5185m		<1	1	2
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.05	0.004	0.002	0.003
ppm Water	ppm	ASTM D6304	>500	47.3	23.8	36.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	270	▲ 1886	121
Particles >6µm		ASTM D7647	>160	58	▲ 634	31
Particles >14µm		ASTM D7647	>20	7	20	3
Particles >21µm		ASTM D7647	>4	2	5	1
Particles >38µm		ASTM D7647	>3	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>16/14/11	15/13/10	▲ 18/16/11	14/12/9

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.23	0.22	0.24

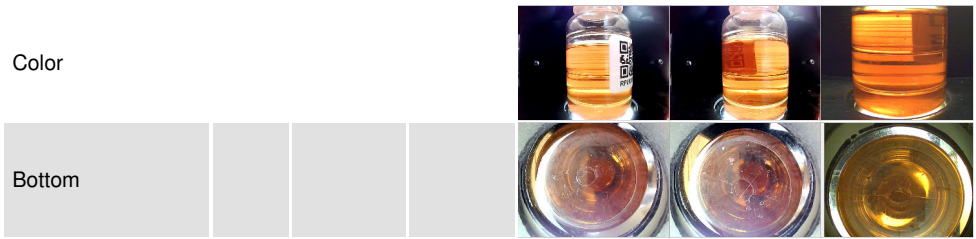
OIL ANALYSIS REPORT



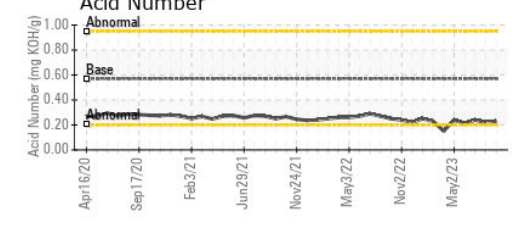
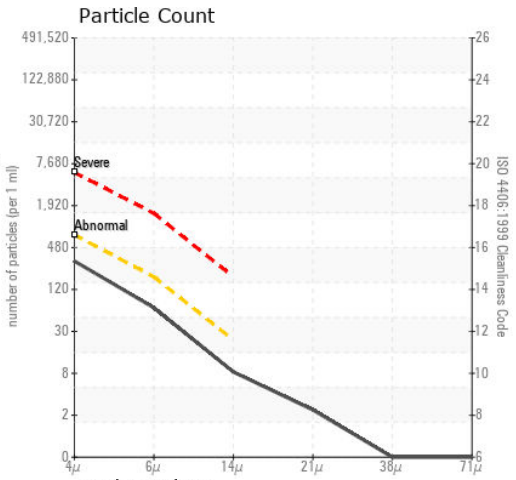
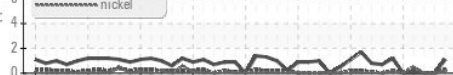
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.9	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038580 **Received** : 02 Oct 2023
Lab Number : 05966298 **Diagnosed** : 03 Oct 2023
Unique Number : 10672849 **Diagnostician** : Don Baldrige
Test Package : IND 2

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)