

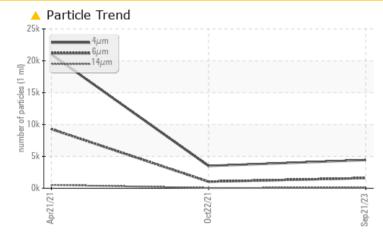


Sample Rating Trend

Machine Id KAESER 7252867 Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status		ATTENTION	NORMAL	ABNORMAL			
Particles >6µm	ASTM D7647 >1300	🔺 1596	1034	9286			
Oil Cleanliness	ISO 4406 (c) >/17/13	A 19/18/13	17/13	2 0/16			

Customer Id: TRINORNJ Sample No.: KC112272 Lab Number: 05966306 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 Oct 2021 Diag: Don Baldridge



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



21 Apr 2021 Diag: Jonathan Hester



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend ISO

Machine Id **KAESER 7252867** Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

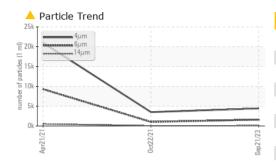
Fluid Condition

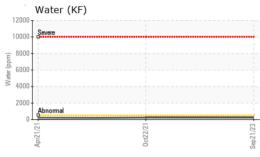
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

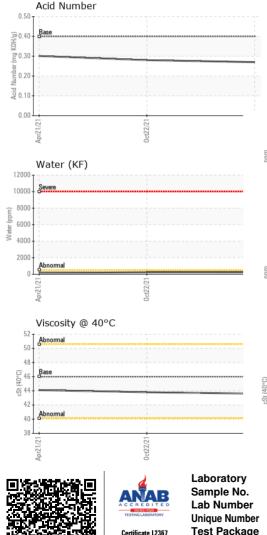
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC112272	KC73500	KC93354
Sample Date		Client Info		21 Sep 2023	22 Oct 2021	21 Apr 2021
Machine Age	hrs	Client Info		5000	1735	868
Oil Age	hrs	Client Info		724	867	868
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				ATTENTION	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	<1
Copper	ppm	ASTM D5185m		4	2	3
Tin	ppm	ASTM D5185m	>10	<1	_ <1	<1
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES	la la vit	method	limit/base	current	history1	history2
Boron	nnm	ASTM D5185m	IIIIII/Dase	0	<1	<1
Barium	ppm ppm	ASTM D5185m	90	0	0	0
Molybdenum		ASTM D5185m	30	0	<1	0
Manganese	ppm ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	90	57	60	60
Calcium	ppm	ASTM D5185m		<1	21	<1
Phosphorus		ASTM D5185m	2	3	9	3
Zinc	ppm ppm	ASTM D5185m		10	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25		<1	0
Sodium	ppm	ASTM D5185m	> 20	17	14	12
Potassium	ppm	ASTM D5185m	>20	3	2	<1
Water	%	ASTM D6304		0.024	0.024	0.016
ppm Water	ppm	ASTM D6304		240.8	241.9	167.8
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	1005	4428	3508	20989
Particles >6µm		ASTM D7647		<u> </u>	1034	▲ 9286
Particles >14µm		ASTM D7647	>80	80	49	▲ 526
Particles >21µm		ASTM D7647		20	8	▲ 93
Particles >38µm		ASTM D7647	>4	1	1	4
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 19/18/13	17/13	<u> </u>
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.27	0.280	0.301



OIL ANALYSIS REPORT

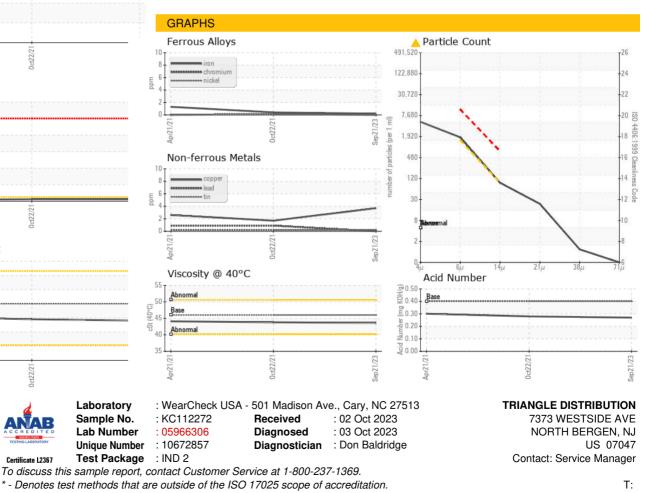






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.6	43.8	44.1
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)