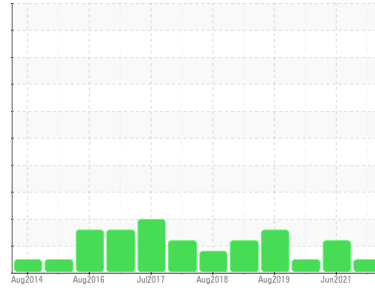




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER AIRCENTER SK 20 4934031 (S/N 1396)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC107810</b>	KC89955	KC72914
Sample Date	Client Info			<b>12 Jun 2023</b>	09 Jun 2021	26 Aug 2020
Machine Age	hrs	Client Info		<b>63368</b>	47751	41732
Oil Age	hrs	Client Info		<b>4142</b>	7000	38299
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>6</b>	2	22
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

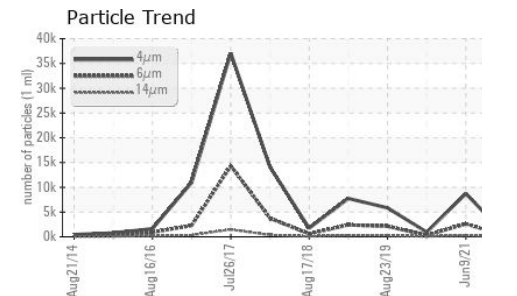
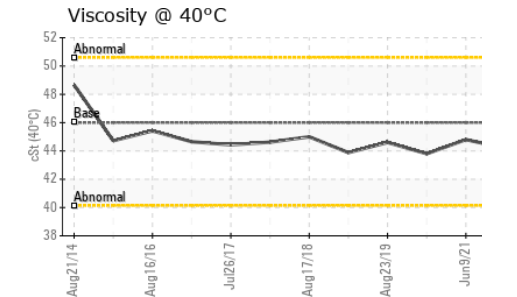
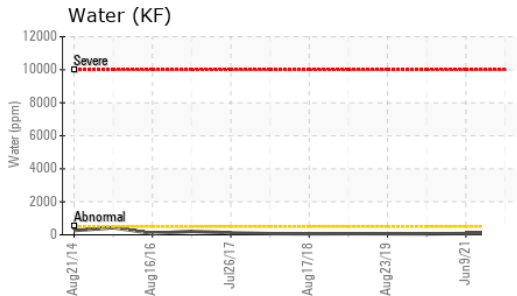
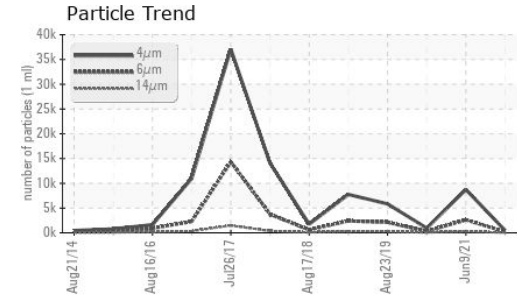
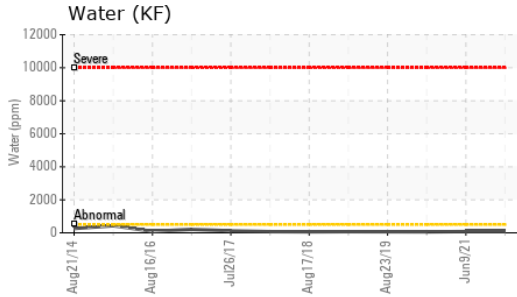
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	<1	1
Barium	ppm	ASTM D5185m	90	<b>0</b>	24	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	90	<b>&lt;1</b>	32	0
Calcium	ppm	ASTM D5185m	2	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	2	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	3	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	0
Water	%	ASTM D6304	>0.05	<b>0.007</b>	0.007	0.005
ppm Water	ppm	ASTM D6304	>500	<b>74.9</b>	76.7	58.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>491</b>	8730	941
Particles >6µm		ASTM D7647	>1300	<b>186</b>	▲ 2622	321
Particles >14µm		ASTM D7647	>80	<b>31</b>	▲ 265	62
Particles >21µm		ASTM D7647	>20	<b>10</b>	▲ 94	24
Particles >38µm		ASTM D7647	>4	<b>1</b>	6	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>16/15/12</b>	▲ 19/15	16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.419</b>	0.379	0.407

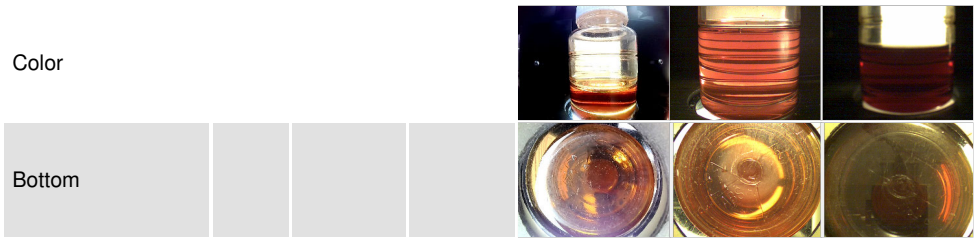
# OIL ANALYSIS REPORT



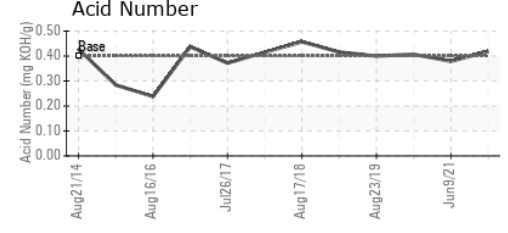
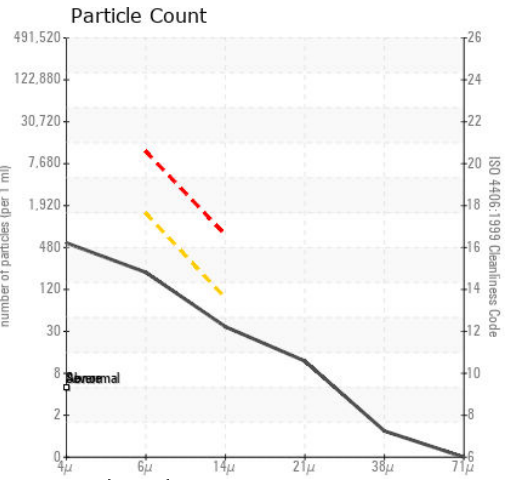
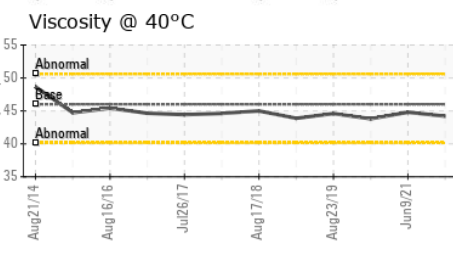
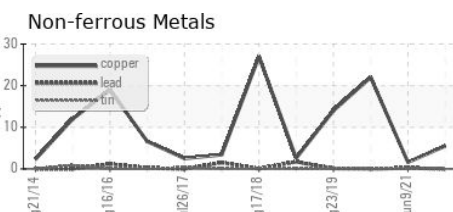
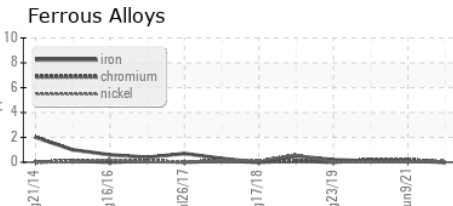
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.2	44.8	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC107810 **Received** : 02 Oct 2023  
**Lab Number** : 05966320 **Diagnosed** : 03 Oct 2023  
**Unique Number** : 10672871 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**WARREN CONTROLS**  
 2600 EMRICK BLVD  
 BETHLEHEM, PA  
 US 18020  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: