

PROBLEM SUMMARY

Sample Rating Trend

ISO

Machine Id

KAESER SM 10 7598546 (S/N 1405)

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS										
Sample Status			ATTENTION	ABNORMAL						
Particles >14µm	ASTM D7647	>80	<u> </u>							
Particles >21µm	ASTM D7647	>20	22							
Oil Cleanliness	ISO 4406 (c)	>/17/13	19/17/14							

Customer Id: PETBET Sample No.: KC124290 Lab Number: 05966324 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

19 Mar 2021 Diag: Angela Borella

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



KAESER SM 10 7598546 (S/N 1405)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Mar2021	Sep.2023		
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SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC124290	KC91031	
Sample Date		Client Info		23 Sep 2023	19 Mar 2021	
Machine Age	hrs	Client Info		25168	3520	
Oil Age	hrs	Client Info		0	3520	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ATTENTION	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	2	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	<1	
Copper	ppm	ASTM D5185m	>50	2	2	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m			19	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	hiotony?
			IIIIIIIIIIIIIII			history2
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m	90	22	61	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	57	62	
Calcium	ppm	ASTM D5185m	2	0	4	
Phosphorus	ppm	ASTM D5185m		0	4	
	ppm	ASTM D5185m ASTM D5185m		0	0	
Phosphorus	ppm		limit/base			history2
Phosphorus Zinc	ppm	ASTM D5185m method	limit/base >25	1	0	
Phosphorus Zinc CONTAMINANTS	ppm	ASTM D5185m method		1 current	0 history1	
Phosphorus Zinc CONTAMINANTS Silicon	ppm	ASTM D5185m method ASTM D5185m	>25	current	0 history1	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m	>25	current <1 6	0 history1 2 19	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>25 >20	1 current <1 6	0 history1 2 19 14	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm	Method ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304	>25 >20 >0.05	1 current <1 6 4 0.027	0 history1 2 19 14 0.031	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304	>25 >20 >0.05 >500	1 current <1 6 4 0.027 276.4	0 history1 2 19 14 0.031 318.5	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method	>25 >20 >0.05 >500 limit/base	1 current <1 6 4 0.027 276.4 current	0 history1 2 19 14 0.031 318.5 history1	history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647	>25 >20 >0.05 >500 limit/base	1 current <1 6 4 0.027 276.4 current 2974	0 history1 2 19 14 0.031 318.5 history1	history2 history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647	>25 >20 >0.05 >500 limit/base	1 current <1 6 4 0.027 276.4 current 2974 957	0 history1 2 19 14 0.031 318.5 history1	history2 history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647	>25 >20 >0.05 >500 limit/base >1300 >80	1 current <1 6 4 0.027 276.4 current 2974 957 82	0 history1 2 19 14 0.031 318.5 history1	history2 history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm	Method ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>25 >20 >0.05 >500 limit/base >1300 >80 >20	1 current <1 6 4 0.027 276.4 current 2974 957 ▲ 82 ▲ 22	0 history1 2 19 14 0.031 318.5 history1	history2 history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm	Method ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>25 >20 >0.05 >500 limit/base >1300 >80 >20 >4	1 current <1 6 4 0.027 276.4 current 2974 957 ▲ 82 ▲ 22 1	0 history1 2 19 14 0.031 318.5 history1	history2 history2
Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm % ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>25 >20 >0.05 >500 limit/base >1300 >80 >20 >4 >3	1 current <1 6 4 0.027 276.4 current 2974 957 82 22 1	0 history1 2 19 14 0.031 318.5 history1	history2 history2

0.32

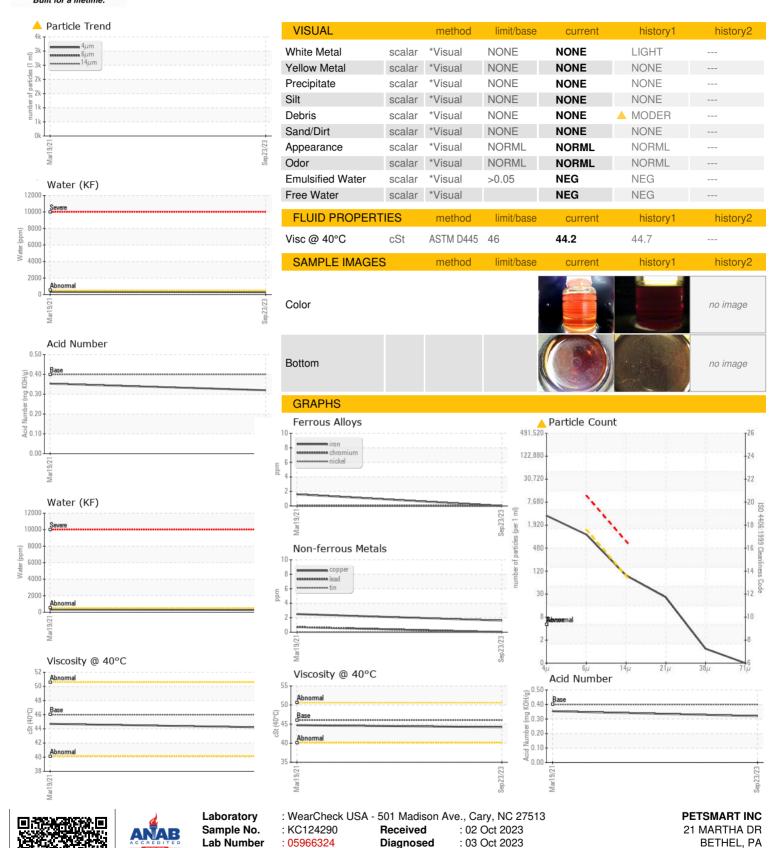
Acid Number (AN)

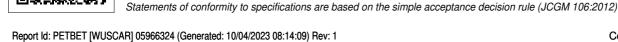
mg KOH/g ASTM D8045 0.4

0.353



OIL ANALYSIS REPORT





Certificate L2367

Unique Number

Test Package

: 10672875

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

: IND 2

Diagnostician

: Don Baldridge

US 19507

Contact:

T: F: