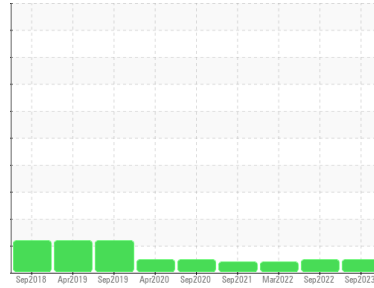




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER SK 20 6343199 (S/N 1104)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC124277</b>	KC103932	KC96072
Sample Date	Client Info			<b>23 Sep 2023</b>	07 Sep 2022	15 Mar 2022
Machine Age	hrs	Client Info		<b>23167</b>	18833	16833
Oil Age	hrs	Client Info		<b>0</b>	3974	1974
Oil Changed	Client Info			<b>N/A</b>	Changed	Not Chngd
Sample Status				<b>NORMAL</b>	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>9</b>	7	5
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

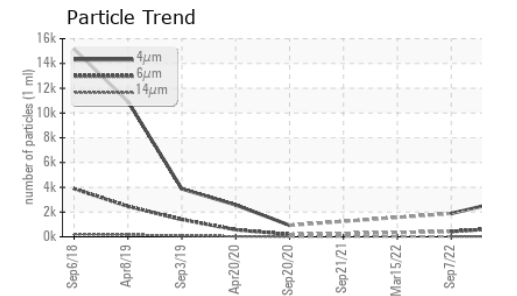
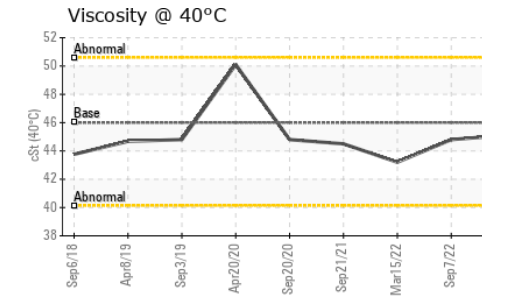
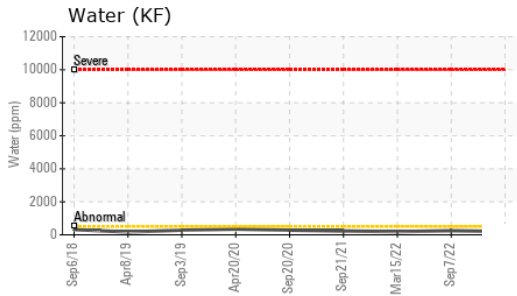
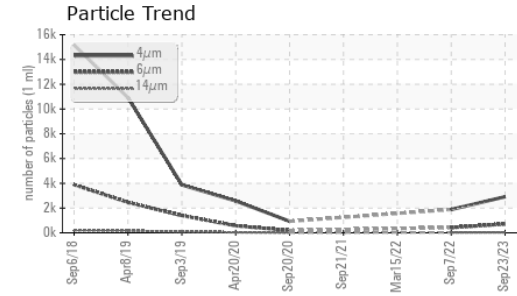
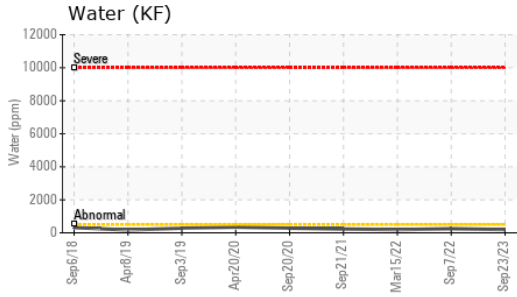
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	2
Barium	ppm	ASTM D5185m	90	<b>0</b>	13	50
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>36</b>	46	77
Calcium	ppm	ASTM D5185m	2	<b>0</b>	<1	2
Phosphorus	ppm	ASTM D5185m		<b>0</b>	13	2
Zinc	ppm	ASTM D5185m		<b>3</b>	8	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>8</b>	13	13
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	3	<1
Water	%	ASTM D6304	>0.05	<b>0.019</b>	0.024	0.019
ppm Water	ppm	ASTM D6304	>500	<b>197.6</b>	248.4	190.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>2914</b>	1884	---
Particles >6µm		ASTM D7647	>1300	<b>713</b>	426	---
Particles >14µm		ASTM D7647	>80	<b>35</b>	28	---
Particles >21µm		ASTM D7647	>20	<b>9</b>	7	---
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/12</b>	18/16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.32</b>	0.32	0.35

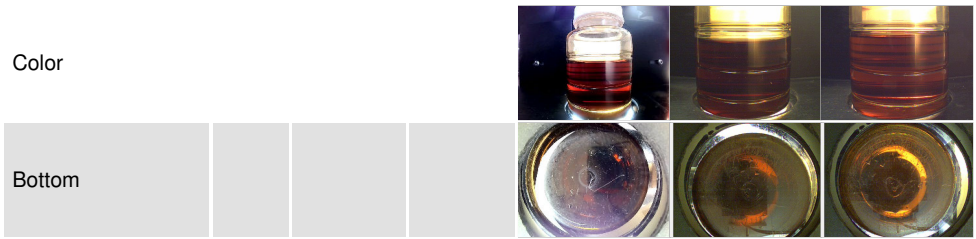
# OIL ANALYSIS REPORT



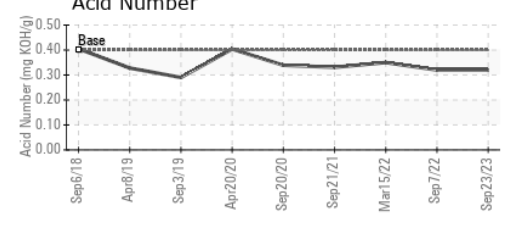
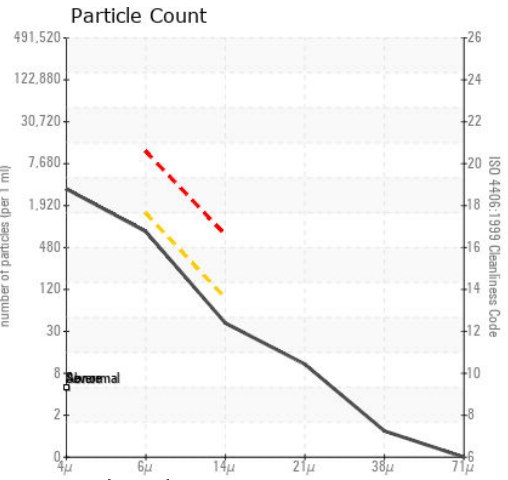
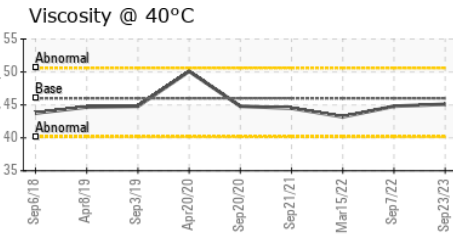
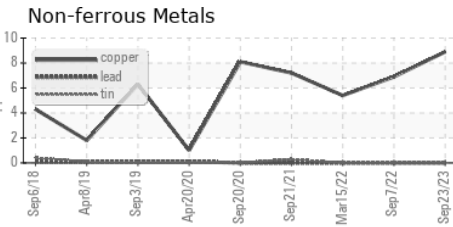
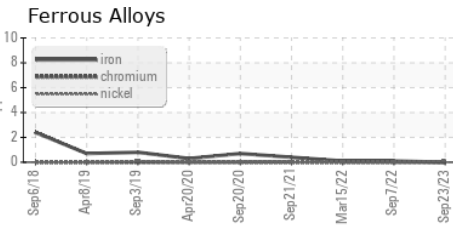
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>45.1</b>	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC124277  
**Lab Number** : 05966325  
**Unique Number** : 10672876  
**Test Package** : IND 2

**INNOVATIVE OFFICE PROD**  
 100 KUEBLER RD  
 EASTON, PA  
 US 18040  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: