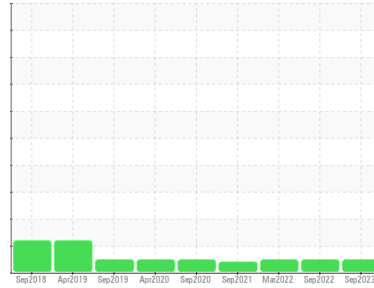




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER SK 20 6342976 (S/N 1101)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC124281</b>	KC103870	KC96064
Sample Date	Client Info			<b>23 Sep 2023</b>	07 Sep 2022	15 Mar 2022
Machine Age	hrs	Client Info		<b>22648</b>	18323	16315
Oil Age	hrs	Client Info		<b>0</b>	3993	1985
Oil Changed	Client Info			<b>N/A</b>	Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>8</b>	6	4
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

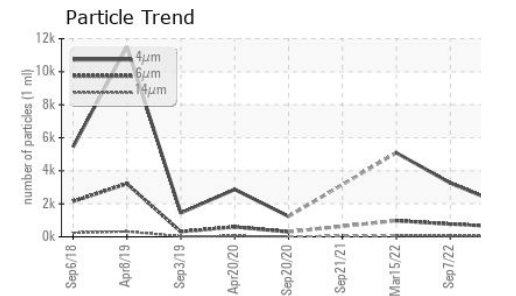
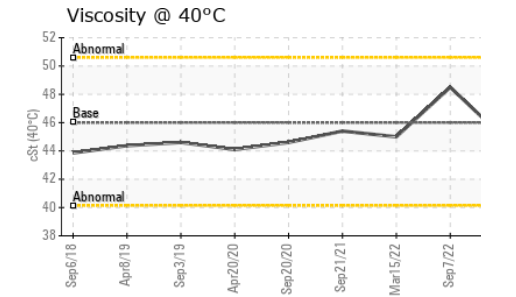
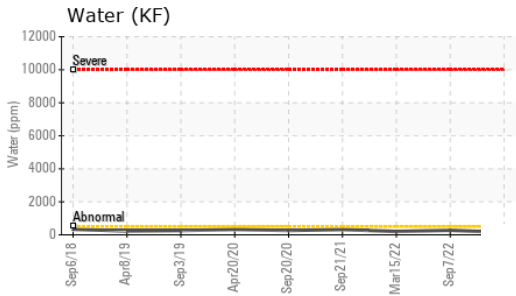
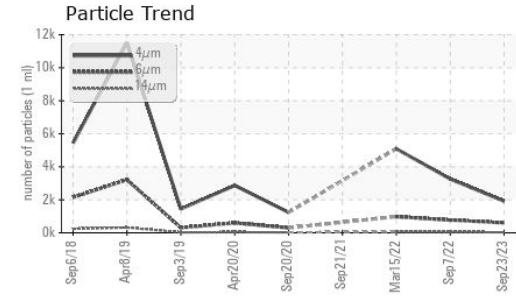
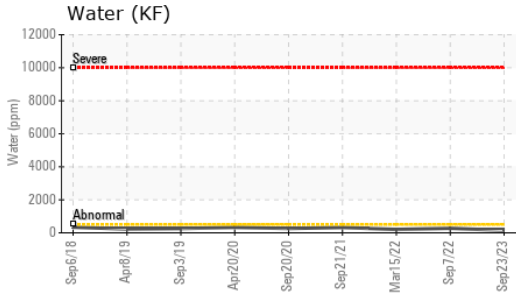
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	2
Barium	ppm	ASTM D5185m	90	<b>0</b>	2	31
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>37</b>	60	64
Calcium	ppm	ASTM D5185m	2	<b>0</b>	1	<1
Phosphorus	ppm	ASTM D5185m		<b>0</b>	5	4
Zinc	ppm	ASTM D5185m		<b>2</b>	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>10</b>	14	14
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	3	0
Water	%	ASTM D6304	>0.05	<b>0.014</b>	0.027	0.020
ppm Water	ppm	ASTM D6304	>500	<b>148.2</b>	274.4	204.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1915</b>	3260	5090
Particles >6µm		ASTM D7647	>1300	<b>602</b>	772	978
Particles >14µm		ASTM D7647	>80	<b>30</b>	46	64
Particles >21µm		ASTM D7647	>20	<b>5</b>	12	17
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/16/12</b>	19/17/13	17/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.32</b>	0.34	0.38

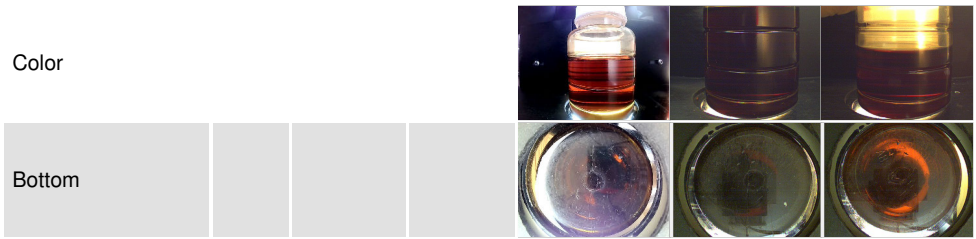
# OIL ANALYSIS REPORT



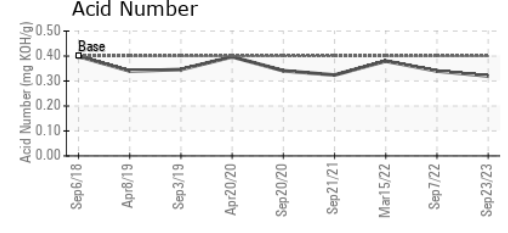
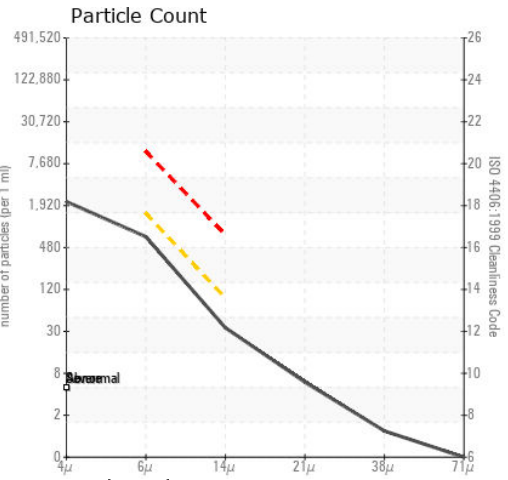
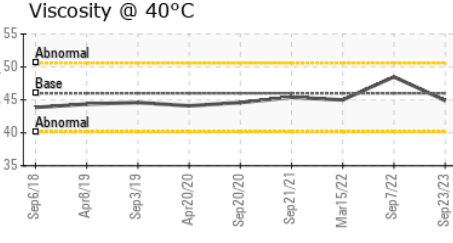
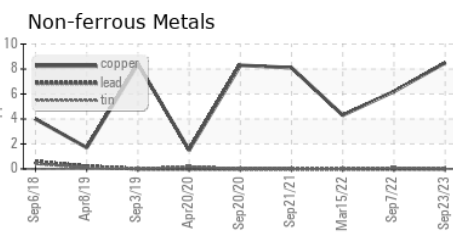
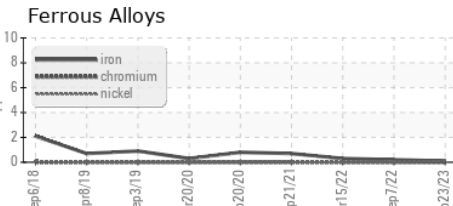
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.9	48.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC124281  
**Lab Number** : 05966330  
**Unique Number** : 10672881  
**Test Package** : IND 2

**INNOVATIVE OFFICE PROD**  
 100 KUEBLER RD  
 EASTON, PA  
 US 18040  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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